## MODEL LPM 25 Shaker

## Nominal Force Output:

Frequency Range:
Total Displacement:
Weight of Moving Element:
Driving Rod:
Armature Resonance with two Model 2224 Accelerometers:

Cooling:

## Drive Coil Impedance:

Back-to-back calibration:

## Dimensions:

Shaker Weight:
Trunnion Weight:
Special Features:

25 lbs.
$10-20,000 \mathrm{cps}$.

$$
.5^{\prime \prime}
$$

70 grams (. 15 lbs.$)$
3/8" Dia. 10-32 Thread

Greater than 8500 cps .
No cooling required up to 12 lbs , force. For 12 lbs . force and greater use clean, dry air at 10 PSI and 5 CFM , filtered through a 10 micron filter.

## 16 Ohms

Back-to-back calibration using two Model 2224 Accelerometers:

$$
\begin{aligned}
& 2 \% 50 \text { to } 5,000 \mathrm{cps} . \\
& 5 \% \text { to } 7,000 \mathrm{cps} \text {. } \\
& 10 \% \text { to } 9,000 \mathrm{cps} \text {. } \\
& 6-3 / 4^{\prime \prime} \text { Dia. } 7-3 / 4^{\prime \prime} \text { High } \\
& 29 \text { lbs. } \\
& 9 \text { lbs. } \\
& \text { Back-to-back comparison, up to } 100 \mathrm{~g} \text {, } \\
& \text { Teflon Bearing, Permanent Magnet, } \\
& \text { Low Driving Power, High Linearity. } \\
& \text { Trunnion with Rubber Shock Mounts. }
\end{aligned}
$$



## model 227 SHAKER

## SDEClIIERTIOMS

## SPECIFICATIONS

## SHAKER - GENERAL

Force Rating; vector: 150 lbs .
Maximum Load for 10 g vector: 13.25 lbs .
Maximum Load for 20 g vector: 5.75 lbs .
Frequency Range: $5-10,000 \mathrm{cps}$
Fundamental axial resonant mode is above 9000 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.

Stroke: 1 inch p-p continuous
Armature Weight: 1.75 lbs .
Flexure Type: Anti-gravity spring assy.
Flexure Stiffness: $150 \mathrm{lbs} / \mathrm{in}$.
Table Size, diameter: 3.5 inches
Table mounting stainless steel insert provided as shown
Maximum Acceleration: 85.5 g 's
Cooling Method: Forced Air

## FIELD

Field Protection: Discharge Rectifier
Field Power: 0.95 KVA
Stray Field at table level: 5 gauss

## ARMATURE

Overtravel Protection: Positive contact for electronic control

## DIMENSIONS

Length:. 181/4
Width: 16
Height, 21 $1 / 2$
Weight: 350 lbs .

## New wide-band shaker

Maximum armature rigidity allows high first resonance above 5700 cps bare table.

Loop type flexures offers maximum lateral restraint, linear spring constants and $1^{\prime \prime}$ P-P continuous duty. Solid mechanical design provides long-term reliability in operation.

New velocity generator for displacement monitoring.

Low power requirements and low stray magnetic field provided by center gap, double field construction originated by Ling.

## model 219 SHAKER

## SPECIFICATIONS

## SHAKER - GENERAL

Force Rating: vector: 500 lbs .
Maximum Load for 10 g vector: 42.5 lbs .
Maximum Load for 20 g vector: 17.5 lbs .
Frequency Range: $5-6,000 \mathrm{cps}$
Fundamental axial resonant mode is above 5700 CPS with table unioaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.
Stroke: 1 inch p-p, continuous.
Armature Weight: 7.5 lbs .
Flexure Type: Four full loop, beryllium copper.
Flexure Stiffness: 160 lbs ./in.
Table Size, diameter: 4 inches.
Table mounting stainless steel insert provided as shown.
Maximum Acceleration: 67 g 's.
Cooling Method: Forced Air.

## FIELD

Field Protection: Discharge Rectifier.


Field Power: 2 KVA.
Stray Field at table level: 5 gauss.

## ARMATURE

Overtravel Protection: Positive contact for electronic control.
DIMENSIONS
TABLE MOUNTING HOLE PATTERN


Length: 24 inches.
Width: 18 inches.
Height: $297 / 8$ inches.
Weight: $1,025 \mathrm{lbs}$.
Optional Flexure Stiffness: 400 lbs ./in.

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## LING EEEOTRoNics

## New wide-band shaker

Maximum armature rigidity provides high first armature resonance of 3500 cps . No secondary structural resonances.

Wideband compensation simplified for bandwidths extending to 4000 cps with little compensation required to 2000 cps .

Maximum force at low power input . . . low stray magnetic field . . . improved force current linearity by means of a dual magnetic field structure.

Lever operated trunnion locks provide rapid adjustment and positive locking.

Excellent top seal isolates shaker interior from debris. Air intake protected against damaging foreign material entry.

Leaf spring trunnion and isolation support provides low, natural frequency suspension of body (approx. 8cps) . . . directional, parallel to body axis only. Springs may be locked out for transportation or low frequency tests.

## model

## SPECIFICATIONS

## SHAKER, GENERAL

Force Rating, Vector: 1500 lbs .
Maximum Load for 10 " g " vector: 128 lbs .
Maximum Load for 20 " g " vector: 53 lbs .
Frequency Range, $5-4,000 \mathrm{cps}$
Fundamental axial resonant mode is above 3500 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.
Stroke, continuous duty: 1.0 inch p-p Armature weight: 22 lbs.
Flexure type: Roll half loop
Flexure Stiffness: $530 \mathrm{lbs} /$ inch
Table size, diameter: $8-7 / 8$ inches
Maximum acceleration: $68 \mathrm{~g} \mathrm{~g}^{\prime} \mathrm{s}$.
Cooling method: Forced air

## FIELD

Personnel protection: Discharge Rectifier
Field Power: 3.13 KW,
Stray Field, $2^{\prime \prime}$ above table: Less than 5 gauss.

## ARMATURE

Overtravel Protection: Positive contact for electronic control


ROTATION CAPABILITY $\pm 180^{*}$

table mounting hole pattern


12 HOLES

## DIMENSIONS

Length: 34-3/4 inches
Width: 25-1/4 inches
Height: 33 inches
Weight: 2,000 lbs.

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Basic shaker without accessories features a unique, closed-loop cooling system for field and armature structures. This hermetically sealed system allows expanded in-chamber operation. Unlimited Altitude Capability, temperature range -100 to +300 degrees $F$, and up to $100 \%$ humidity.
Low voltage armature requirements of shaker makes it ideal for evacuated chamber applications.
Loop type flexures offers maximum lateral restraint, linear spring constants and $1^{\prime \prime}$ P-P continuous duty. Solid mechanical design provides long-term reliability in operation.
Frequency range of $5-5000 \mathrm{cps}$

Low power requirements and low stray magnetic field provided by center gap, double field construction originated by Ling.
New velocity generator for displacement monitoring.
Accessories available to extend temperature range, and to allow Piggy Back operation to any altitude.
Lightweight armature grants high payload testing capabilities.
100 g Capability
Excellent top seal isolates shaker interior from debris.
" V " groove casters for floor or rail operation provided.

## model <br> 245 SHAKER

## SHAKER - GENERAL

Force Rating; vector: 2,250 Ibs.
Maximum Load for 10 g vector: 202.5 lbs .
Maximum Load for 20 g vector: 90 lbs.
Frequency Range; $5 \cdot 5,000 \mathrm{cps}$
Fundamental axial resonant mode is above 4600 CPS
with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.
Stroke, continuous duty: 1 inch p-p
Armature Weight: 20 Ibs, including coolant
Thermal disc and insulator: 2.5 lbs .
Flexure Type: Half loop
Flexure Stiffness: 530 lbs. inch
Table Size, diameter: $8-13 / 16$ inches
Maximum Acceleration: 100 g 's
Cooling Method: Uncomplicated closed loop cooling system circulates distilled water through the shaker at 1.5 G.P.M., and is exchanged via the water to water heat exchanger provided. Raw water supplied by customer at 7.5 G.P.M., 60 Degree. F, 10 PSI is required. Other temperature and flow rates can be accommodated where specified.
FIELD
Field Protection: Discharge rectifier
Field Power: 5KW
Stray Field: 5 gauss $2^{\prime \prime}$ above table
Field Coil Configuration: Center gap, double field construction
ARMATURE
Overtravel Protection: Positive contact for electronic control
Overtemperature Protection: Thermal switch
Coolant Flow Protection: Flow switch

## DIMENSIONS

Length: 37-1/4 inches
Width: $25-1 / 4$ inches
Height, with 1 in . thermal insulator: $34-1 / 4$ inches
Weight: 1430 lbs.
Standard Cable and Hose Assembly: 20 ft . between Shaker and Heat Exchanger
Standard Cable: 30 ft . between Heat Exchanger and Amplifier.

## ENVIRONMENT CAPABILITIES

## Basic Shaker In-Chamber Installation

Temperature Range: -100 to +300 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$
(With Model 255 Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$
Piggy-Back Installation
(With Model 270 Pressure/Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$


## ACCESSORIES

Piggy-Back Pressure/Thermal Barrier, Model 270
Thermal Barrier, Model 255
Chamber "Feed-Through" Assemblies (Wall Feedthru)
Special cable and hose assemblies
Floor tie down assembly

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ELEOTRONICS

Basic shaker without accessories features a unique, closed-loop cooling system for field and armature structures. This hermetically sealed system allows expanded in-chamber operation. Unlimited Altitude Capability, temperature range -100 to +300 degrees F, and up to $100 \%$ humidity. Direct application to piggy-back chamber is provided by the shaker body which is hermetically sealed from the atmosphere.
Low voltage armature requirements of shaker makes it ideal for evacuated chamber applications.
Loop type flexures offer maximum lateral restraint, linear spring constants and 1" P-P continuous duty. Solid mechanical design provides longterm reliability in operation.

New velocity generator for displacement monitoring.
Lightweight armature of only 49.5 pounds permits high payload testing capabilities.

Maximum acceleration 100g's
Frequency range of 5.3000 cps
Casters are provided for ease of movement.
Leaf spring trunnion and isolation support provides low, natural frequency suspension of body (approx. 8 cps ) ... directional, parallel to body axis only. Springs may be locked out for transportation or low frequency tests.

## model

 300 SHAKER
## SHAKER - GENERAL

Force Rating; vector: $5,000 \mathrm{lbs}$.
Maximum Load for 10 g vector: 450 lbs .
Maximum Load for $\mathbf{2 0 g}$ vector: 200 lbs.
Frequency Range: $5-3,000 \mathrm{cps}$
Fundamental axial resonant mode is above 3000 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase unioaded. This resonance is dietined by petween driver-coil current and table acceleration.
Stroke, continuous duty: 1 inch p-p
Armature, weight including coolant: 49.5 Ibs.
Flexure Type: Half loop
Flexure Stiffness: 1000 lbs , per inch
Table Size, diameter: $131 / 4$ inches
Maximum Acceleration: 100 g's
Cooling Method: Uncomplicated closed loop cooling system circulates distilled water through the shaker at S G.P.M.;neat is exchanged via the water to water heat exchanger provided. Raw water supplied by customer at 7.5 G.P.M., 60 Degree, F, 20 PSI is required. Other temperature and flow rates can be accommodated where specified.

## FIELD

Personnel Protection: Discharge rectifier
Field Power: 25KW
Stray Field, $3^{\prime \prime}$ above table: Less than 6 gauss
Field Coil Configuration: Center gap, double field construction
ARMATURE
Overtemperature Protection: Thermal switch
Overtravel Protection: Positive contact for Electronic control

## DIMENSIONS

Length: $431 / 2$ inches
Width: $301 / 2$ inches
Height: $461 / 8$ inches
Weight: 4000 lbs.
Standard Cable and Hose: 20 ft . Shaker to Heat Exchanger
Standard Cable: 30 ft . Heat Exchanger to Amplifier
ENVIRONMENTAL CAPABILITIES

## Basic Shaker In-Chamber Installation

Temperature Range: -100 to +300 deg. F ( $1^{\text {" }}$ Fiberglass on cable and hose only)
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to 100\%

## Full Chamber Installation

(With Model 273 Thermal Barrier Accessory)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$
Piggy-Back Installation (No Accessories Required)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$

ALL DIMENSIONS IN INCHES


```
HEAT EXCHANGER
```

CABINET
$57^{\prime \prime}$ LONG, $36^{* \prime}$ WIDE, $34^{* \prime}$ HIGH

## OPTIONAL ACCESSORIES

Full Chamber Thermal Barrier, Model 273
Full Chamber "Feed-Through" Assemblies Special cables and plugs to suit design

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## LIQUID COOLED

Basic shaker without accessories features a unique, closed-loop cooling system for field and armature structures. This hermetically sealed system allows expanded in-chamber operation. Unlimited Altitude Capability, temperature range -100 to +300 degrees F, and up to $100 \%$ humidity.
Low voltage armature requirements of shaker makes it ideal for evacuated chamber applications.
Loop type flexures offers maximum lateral restraint, linear spring constants and $1^{\prime \prime}$ P-P continuous duty. Solid mechanical design provides long-term reliability in operation.

New velocity generator for displacement monitoring.
Lightweight armature grants high payload testing capabilities.
Maximum acceleration 100g's
Accessories available to extend temperature range, and to allow Piggy Back operation to any altitude.
Frequency range of 5-3000 cps
Excellent top seal isolates shaker interior from debris.
"V" groove casters for floor or rail operation provided.

## model A246 SHAKER

## SPEGIIIRATIOMS

ALL DIMENSIONS IN INCHES

## SHAKER - GENERAL

Force Rating; vector: $7,500 \mathrm{lbs}$.
Maximum Load for 10 g vector: 678 lbs .
Maximum Load for 20 g vector: 303 lbs .
Frequency Range; $5-3,000 \mathrm{cps}$
Fundamental axial resonant mode is above 2500 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.
Stroke, continuous duty: 1 inch p-p
Armature, weight including coolant: 68 lbs.
Thermal disc and insulator: 3.8 lbs.
Flexure Type: Half loop
Flexure Stiffness: 1400 lbs. inch
Table Size, diameter: $16-1 / 4$
Maximum Acceleration 100 g 's
Cooling Method:Uncomplicated closed loop cooling system circulates distilled water through the shaker at 5.7 G.P.M. and is exchanged via the water to water heat exchanger provided. Raw water supplied by customer at 1.5 G.P.M., 60 Degree, F, 10 PSI is required. Other temperature and flow rates can be accommodated where specified.

## FIELD

## Personnel Protection: Discharge rectifier

Field Power: 23 KW
Stray Field, $3^{\prime \prime}$ above table: Less than 6 gauss
Field Coil Configuration: Center gap, double field construction
ARMATURE
Overtemperature Protection: Thermal switch
Overtravel Protection: Positive contact for electronic control

## DIMENSIONS

Length: 56-9/16 inches
Width: $41-1 / 2$ inches
Height, with 1 in . thermal insulator: $50-5 / 8$ inches
Weight: 6,000 lbs.
Standard Cable and Hose Assembly: 20 ft . between Shaker and Heat Exchanger
Standard Cable: 30 ft , between Heat Exchanger and Amplifier.

## ENVIRONMENT CAPABILITIES

## Basic Shaker In-Chamber Installation

Temperature Range: -100 to +300 deg. F ( $1^{\prime \prime}$ Fiberglass on cable and hose only)
Pressure Range (Altitude Operation): Unlimited Humidity Range: Up to $100 \%$

## Full Chamber Installation

(With Model A256 Thermal Barrier Accessory)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$

## Piggy-Back Installation

(With Model A271 Pressure/Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$


## ACCESSORIES

Piggy-Back Pressure/Thermal Barrier, Model A271
Full Chamber Thermal Barrier, Model A256
Full Chamber "Feed-Through" Assemblies
Special cables and plugs to suit design
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## model 275 SHAKER

## ALL DIMENSIONS IN INCHES

SHAKER - GENERAL
Force Rating; vector: 10,000 Ibs.
Maximum Load for 10 g vector: 898 lbs .
Maximum Load for 20 g vector: 398 lbs .
Frequency range: $5-3000 \mathrm{cps}$
Fundamental axial resonant mode is above 2800 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration.
Stroke, continuous duty: 1 inch $p-p$
Armature, weight including coolant: 102 Ibs.
Thermal disc and insulator: 3.8 lbs.
Flexure Type: Half loop
Flexure Stiffness: 1800 lbs, inch
Table Size, diameter: $16-1 / 4$ inches
Maximum Acceleration: 98 g 's
Cooling Method: Uncomplicated closed loop cooling system circulates distilled water through the shaker at 5.7 G.P.M., and is exchanged via the water to water heat exchanger provided. Raw water supplied by customer at 12.2 G.P.M., 60 - F 10 PSI is required. Other temperature and flow rates can be accommodated where specified.

## FIELD

Personnel Protection: Discharge rectifier
Field Power: 23 KW
Stray Field, $3^{\text {n }}$ above table: less than 6 gauss
Field Coil Configuration: Center gap, double field construction

## ARMATURE

Overtemperature Protection: Thermal switch
Overtravel Protection: Contact type for electronic control

## DIMENSIONS

Length: $56-9 / 16$ inches
Width: $41-1 / 2$ inches
Height, with 1 in. thermal insulator: 50-5/8 inches
Weight: 6,000 lbs.
Standard cable: Shaker to Heat Exchanger, 20 ft .
Heat Exchanger to Amplifier, 30 ft .

## ENVIRONMENT CAPABILITIES

## Basic Shaker In-Chamber Installation

Temperature Range: -100 to +300 deg. F (1" Fiberglass on cable and hose only)
Pressure Range (Altitude Operation): Unlimited Humidity Range: Up to $100 \%$

## Full Chamber Installation

(With Model B256 Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited Humidity Range: Up to $100 \%$

## Piggy-Back Installation

(With Model B271 Pressure-Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$
Pressure Range (Altitude Operation): Unlimited Humidity Range: Up to $100 \%$

## ACCESSORIES

Piggy-Back Pressure/Thermal Barrier, Model B271
Full Chamber Thermal Barrier, Model B256
Full Chamber "Feed-Through" Assemblies
Special cables and hose assemblies

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## ELECTRONICS

LING ELECTRONICS DIVISION
model 249 SHAKER FORCE RATING 30,000 LBS.

## - <br> LIQUID COOLED



Basic shaker without accessories features a unique, closed-loop cooling system for field and armature structures. This hermetically sealed system allows expanded in-chamber operation. Unlimited Altitude Capability, temperature range -100 to +300 degrees $F$, and up to $100 \%$ humidity.
Low voltage armature requirements of shaker makes it ideal for evacuated chamber applications.

New velocity generator for displacement monitoring.

Excellent top seal isolates shaker interior from debris.

Loop type flexures offer maximum lateral restraint, linear spring constants and 1" P-P continuous duty. Solid mechanical design provides long-term reliability in operation.
Low power requirements and low stray magnetic field provided by center gap, double field construction originated by Ling.
Accessories available to extend temperature range, and to allow Piggy Back operation to any altitude.

Frequency range of $\mathbf{5 - 2 0 0 0} \mathrm{cps}$
"V" groove casters for floor or rail operation provided.

## model 249 SHAKER



ALL DIMENSIONS IN INCHES

## SHAKER - GENERAL

Force Rating, vector: $30,000 \mathrm{lbs}$.
Maximum Load for 5 g vector: 5604 lbs .
Maximum Load for 10g vector: 2604 lbs .
Maximum Load for 20 g vector: 1104 lbs .
Frequency Range: $5-2,000 \mathrm{cps}$
Fundamental axial resonant mode is above 2000 CPS with table unloaded. This resonance is defined by $90^{\circ}$ change in phase relationship between driver-coil current and table acceleration, measured at the table center.

Stroke: 1 inch p-p
Armature Weight: 396 lbs . including coolant
Thermal Disc and Insulator: 20 lbs .
Flexure Type: Full loop octagonal array
Flexure Stiffness: $12,000 \mathrm{lbs}$./inch
(optional) $5,800 \mathrm{lbs}$./inch
Table Size, diameter: $28 \%$ inches
Maximum Acceleration: 75 g 's
Cooling Method: Uncomplicated closed loop cooling system circulates distilled water through the shaker at 27 G.P.M., and is exchanged via the water to water heat exchanger provided. Raw is required. Other temperature and flow rates can be accomis required.

## FIELD

Field Protection: Discharge rectifier
Field Power: 42 KW
Stray Field: 5 gauss $6^{\circ \prime}$ above table
Field Coil Configuration: Center gap, double field construction

## ARMATURE

Overtravel Protection: Positive contact for electronic control
Overtemperature Protection: Thermal switch
Coolant Flow Protection: Flow switch

## DIMENSIONS

Length: 9158 inches
Width: 62 inches
Height: 78 inches
Weight: 28,700 pounds.
Standard Cable and Hose Assembly: 30 ft . between Shaker and Heat Exchanger
Standard Cable: 30 ft , between Heat Exchanger and Amplifier.

## ENVIRONMENT CAPABILITIES

Basic Shaker In-Chamber Installation
Temperature Range: -100 to +300 deg. $F$
Pressure Range: (Altitude Operation): Unlimited
Humidity Range: Up to $100 \%$
With Model 262 Thermal Barrier
Temperature Range: -100 to +350 deg. $F$
Piggy-Back Installation
(With Model 272 Pressure/Thermal Barrier)
Temperature Range: -100 to +350 deg. $F$ Pressure Range (Altitude Operation): Unlimited Humidity Range: Up to $100 \%$

## OPTIONAL ACCESSORIES:

Piggy-Back Pressure/Thermal Barrier, Model 272
Thermal Barrier, Model 262
Chamber "Feed-Through" Assemblies (Wall Feedthru)
Special cable and hose assemblies
Floor tie down assembly

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BULLETIN NO. S249-561

# LING 


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nowDYNAMIC EOUALIZATION AND SIMULTANEOUS CALIBRATED READ OUT

AN ORIGINAL LING BREAKTHROUGH in the random noise testing field. Only Ling's new Dynamic Equalizer/Analyzer System permits you to set up a shaped input faster, analyze unknown spectral density at a glance, and equalize spectrum variations rapidly even while the test is in progress. Ling engineering makes the difference! This remarkable system features simplified controls. A series of separate filters split the entire bandwidth of 10 to $2,000 \mathrm{cps}$ into segments of 100 cps or less, providing the operator independent control over each segment with separate adjustable attenuators. Band pass characteristics of the analyzer filters are matched to those of the equalizer giving the operator a continuous picture of the shaker acceleration output. The analyzer continuously and simultaneously reads out each channel in $\mathrm{g}^{2} / \mathrm{cps}$. Corrections in energy distributions can be made immediately by simply adjusting the filter attenuators. Ling provides fast set up, sure control, and continuous readout directly calibrated in $\mathrm{g}^{2} / \mathrm{cps}$ on individual meters.

## LING'S <br> NEW EQUALLZER-ANALYZER CONGEPT <br> YEAR'S AHEAD OF THE FIELD

This new system allows continuous, parallel observation and control of the entire spectrum of energy distribution during random wave vibration testing.

The Ling ESD-20/ASD-20 System eliminates tedious adjustments . . . makes continuous equalization possible at any vibration level.

In the Ling Spectral Density System, the random source output is divided into 26 frequency bands - each independently controlled by a simple vertical attenuator. Outputs from all 26 bands are displayed to provide the operator with a continuous view of the spectrum during the test. This new dynamic equalization system may be incorporated into new or existing random wave vibration test systems.

## LidNG design•ITINGe engineering.

 LITNG RELIABILITY • provide these advantages: ...

Low Maintenance: Use of simple reliable vacuum tube amplifiers (only one is employed in the equalizer section) together with passive filters and noncritical potentiometers minimize costly downtime.


SPECTRAL DENSITY EQUALIZER

The Ling Spectral Density Equalizer consists essentially of 26 sharp cutoff bandpass filters and a low frequency compensating control that are driven from a common source. The filters cover the $10-2000 \mathrm{cps}$ frequency range and separate the input test signal into 26 narrow frequency bands. By individually adjusting the filter outputs, the spectrum of the input signal can be shaped to compensate for any undesirable transfer characteristics in the shaker, fixture, or the specimen being tested.

## Frequency Range: $10-2000 \mathrm{cps}$

Number of Filters: 26 (plus low frequency compensation)
Filter Attenuation Characteristics: Bandwidth ratio of 2:1 at 30 db to 3 db response; $4: 1 \mathrm{at} 60 \mathrm{db}$ to 3 db response
Input Level: 1 volt
Input Impedance: 500,000 ohms
Output Level: 1 volt (nominal)
Output Impedance: 600 ohms
Hum and Noise: 60 db below 1 volt
Power Requirements: 110 volt, 60 cycle, 35 watts
Dimensions: Standard 19" relay rack mount Height: 22-3/4" (overall for three chassis)
Depth: 19-1/2 ${ }^{\prime \prime}$
Weight: 185 pounds


SPECTRAL DENSITY ANALYZER

The Ling Spectral Density Analyzer includes 30 sharp cutoff bandpass filters all driven from a common source. Twenty-six of the filters duplicate the frequency bands of the ESD-20 Equalizer. Each filter output signal may then be read directly calibrated to $\mathrm{g}^{2} / \mathrm{cps}$ on the analyzer meters. Three of the other four filters serve as indicators for the spectrum from 10 to 70 cps and one reads total rms g above 2000 cps . No time consuming conversion is necessary.

Frequency Range: $10-2000 \mathrm{cps}$
Number of Filters: 26
Bandpass Filter Attenuation Characteristics:
Bandwidth ratio of $2: 1$ at 30 db to 3 db response;
4:1 at 60 db to 3 db response
Additional Filters: Four to serve as indicators for spectrum outside range of $70-2000 \mathrm{cps}$
Acceleration Power Spectral Density Ranges:
Three ranges; 10 to 1 scale factor between ranges. By adjustment of accelerometer sensitivity, full scale calibration from . 01 to $100 \mathrm{~g}^{2} / \mathrm{cps}$ is obtainable. 141 millivolts RMS will produce $.02 \mathrm{~g}^{2} / \mathrm{cps}$ deflection on all meters on the most sensitive range.
Input Impedance: 100,000 ohms
Input Selector: The input selector provides a choice of five signal inputs and an input for a noise generator for system calibration.
Output Impedance: 500 ohms nominal for vertical deflections of $x$-y plotter
Channel Selector: The channel selector provides 30 individual channel output selections for recorder.
Power Requirements: 110 volt, 60 cycle, 200 watts for ASD-20
Dimensions: Standard $19^{\prime \prime}$ relay rack mount Height: $26-1 / 4^{\prime \prime}$ (Total for three chassis) Depth: 20-1/2" including connectors
Weight: 225 pounds

Operating as a System, the ESD-20 Equalizer and ASD-20 Analyzer provide the operator a continuous picture of the shaker acceleration output. Necessary corrections in energy distribution can be made immediately at the Equalizer by means of simple level adjustments of the filter attenuators. Mixed sine-random wave testing can be easily accomplished by the use of the Ling S-11-D1 or S-14 Servo Systems in conjunction with the ESD-20 Equalizer.

EQUALIZER FILTER SPECIFICATIONS

| Filter No. | Lower Frequencies ( -3 db attenuation) | Upper Frequencies (-3db attenuation) | Bondwidth |
| :---: | :---: | :---: | :---: |
| 1 | LOW PASS | 84 | 84 |
| 2 | 84 | 101 | 17 |
| 3 | 101 | 121 | 20 |
| 4 | 121 | 145 | 24 |
| 5 | 145 | 174 | 29 |
| 6 | 174 | 209 | 35 |
| 7 | 209 | 250 | 41 |
| 8 | 250 | 300 | 50 |
| 9 | 300 | 360 | 60 |
| 10 | 360 | 430 | 70 |
| 11 | 430 | 510 | 80 |
| 12 | 510 | 600 | 90 |
| 13 | 600 | 700 | 100 |
| 14 | 700 | 800 | 100 |
| 15 | 800 | 900 | 100 |
| 16 | 900 | 1000 | 100 |
| 17 | 1000 | 1100 | 100 |
| 18 | 1100 | 1200 | 100 |
| 19 | 1200 | 1300 | 100 |
| 20 | 1300 | 1400 | 100 |
| 21 | 1400 | 1500 | 100 |
| 22 | 1500 | 1600 | 100 |
| 23 | 1600 | 1700 | 100 |
| 24 | 1700 | 1800 | 100 |
| 25 | 1800 | 1900 | 100 |
| 26 | 1900 | 2000 | 100 |

Peak to Valley Ratio in Passband:
$\pm 1.5 \mathrm{dh}$ or less
Bandwidth tolerance at -3 dh attenuation:
$\pm 3$ percent
Attenuation outside Passhand:
Band width ratio of $2: 1$ at 30 db .
$4: 1$ at 60 dh .

ANALYZER FILTER SPECIFICATIONS

| Filter No. | Lower Frequencies (-3db attenuation) | Upper Frequencies (-3db attenuation) | Bandwidth |
| :---: | :---: | :---: | :---: |
| 1 | 70 | 84 | 14 |
| 2 | 84 | 101 | 17 |
| 3 | 101 | 121 | 20 |
| 4 | 121 | 145 | 24 |
| 5 | 145 | 174 | 29 |
| 6 | 174 | 209 | 35 |
| 7 | 209 | 250 | 41 |
| 8 | 250 | 300 | 50 |
| 9 | 300 | 360 | 60 |
| 10 | 360 | 420 | 70 |
| 11 | 430 | 510 | 80 |
| 12 | 510 | 600 | 90 |
| 13 | 600 | 700 | 100 |
| 14 | 700 | 800 | 100 |
| 15 | 800 | 900 | 100 |
| 16 | 900 | 1000 | 100 |
| 17 | 1000 | 1100 | 100 |
| 18 | 1100 | 1200 | 100 |
| 19 | 1200 | 1300 | 100 |
| 20 | 1300 | 1400 | 100 |
| 21 | 1400 | 1500 | 100 |
| 22 | 1500 | 1600 | 100 |
| 23 | 1600 | 1700 | 100 |
| 24 | 1700 | 1800 | 100 |
| 25 | 1800 | 1900 | 100 |
| 26 | 1900 | 2000 | 100 |
| A | 25 Center Frequency |  |  |
| B | 40 Center Frequency |  |  |
| C | 55 Center Frequency |  |  |
| D | 2 KC to 5 KC |  |  |

Peak to Valley Ratio in Passband: $\pm 1.5 \mathrm{db}$ or less
Bandwidth tolerance at -3 db attenuation: $\pm 3$ percent
Attenuation outside Passband:
Band width ratio of $2: 1$ at $30 \mathrm{dh}, 4: 1$ at 60 db .

ESD-20 CHASSIS
1-AM-20 Amplifier Mixer
1-FE-20A Filter Equalizer
1-FE-20B Filter Equalizer

ASD-20 CHASSIS<br>1-SDS-20 Spectral Density Switch<br>1-FA-20A Filter Analyzer<br>1-FA-20B Filter Analyzer

HUGH MARSLAND \& CO. REPRESENTATIVES 6699 LINCOLN CHICAGO 45, ILL TELEPHONE ORchard 6-1100

## LING.TEMCO

## Model PP $10 / 12 \mathrm{C}$ POWER AMPLIFIER

LING ELECTRONICS DIVISION


## AIR COOLED

## 10,000 VA

## ELECTRONIC VIBRATION POWER GENERATOR

A Ling conception-Ling Electronics was first to conceive and build high power amplifiers to drive electrodynamic shakers. Ling continues its leadership by-offering power generators of proven design and reliability ... the direct result of employing sound engineering practices and highest quality components and workmanship.
Completely self contained-One attractively styled, compact cabinet houses the transformers, field supply and armature protector. This amplifier built for driving an electrodynamic shaker presents the finest in LING quality engineering, design experience and personal production line attention.
All control circuitry included in amplifier - No console is required for amplifier operation. If remote control is desired, all the important amplifier controls and meters may be duplicated in a LING control console.
Complete front panel metering of all important operating functions.

Foolproof interlock system - Ling engineering provides full safeguards for personnel and equipment safety. Opening the door automatically turns off power, shorts out all high voltages and energizes convenience outlet and service light

Instantaneous overload protection designed into critical circuits to protect all system components ... yet permits rapid reset to normal operation, insuring minimum downtime.
Rated Conservatively - Conservative 10 KVA rating insures longer component and tube life with minimum maintenance.
Walk in accessibility provided at the rear of the cubicle allows easy inspection and maintenance. A break away panel is also provided in the front of the cubicle.
Maximum reliability - The Ling Model PP 10/12C Amplifier, like all Ling Amplifiers, is designed, built and rated for continuous operation at full output.

## Model PP 10/12G POWER AMPLIFIER

## 

ALL DIMENSIONS IN INCHES

POWER OUTPUT: 10 KVA at any load power factor from 0.1 leading or lagging to unity, 20 to $3,000 \mathrm{cps} .10 \mathrm{KVA}$ into resistive load 20 to $5,000 \mathrm{cps}$. Output voltage decreases proportional to frequency 20 to 5 cps at rated current.

PLATE DISSIPATION: 24 kW continuously.
TOTAL HARMONIC DISTORTION: Less than $1 \% 50$ to $2,000 \mathrm{cps}$ Less than $3 \% 20$ to $5,000 \mathrm{cps}$

FREQUENCY RESPONSE: $\pm 1 \mathrm{db} 10$ to $10,000 \mathrm{cps}$
NOISE AND HUM: At least 70 db below rated output. Direct current on output amplifier filaments eliminates 60 cps intermodulation.

DUTY: Rated for continuous duty at full output.
INPUT VOLTAGE: 1.0 volts rms max. for full power output
INPUT IMPEDANCE: 10 K ohms. Source impedance should be 600 ohms or less.

OUTPUT AMPLIFIER TUBES: 2 Machlett type ML 5531.
OUTPUT VOLTAGE TAPS: Taps are provided to drive the selected shaker for proper sine or random wave operation. Taps can be selected either from the power amplifier or a control console.

METERING: The following panel meters are provided
(1) Output Current
(1) Output Voltage
(1) Field Current
(2) Power Amplifier Plate Current
(1) Power Amplifier Plate Voltage
(2) Power Amplifier Bias Voltage
(2) Power Amplifier Filament Voltage
(1) Driver Amplifier Plate Voltage
(1) Pre-Amplifier Plate Voltage
(1) Filament Running Time

POWER REQUIREMENTS: $420,440,460,480$ Volts $30,60 \mathrm{cps}$, 68 KVA amplifier and field supply.

COOLING REQUIREMENTS: Air cooling of cubicles, vacuum tubes and heat generating components is afforded through self-contained fans exhausting approximately 2200 cubic feet per minute.

TOTAL WEIGHT: 4,000 pounds.

OPTIONAL ACCESSORIES:

1. Field and Degaussing Supply
2. Armature Protector

> HUGH MARSLAND \& CO. REPRESENTATIVES
> 6699 LINCOLN CHICAGO 45, ILL
> TELEPHONE ORchard 6-1100

## 20,000 VA

## ELECTRONIC VIBRATION POWER GENERATOR

A Ling conception - Ling Electronics was first to conceive and build high power amplifiers to drive electrodynamic shakers. Ling continues its leadership by offering power generators of proven design and reliability... the direct result of employing sound engineering practices and highest quality components and workmanship.
Completely self contained - Two attractively styled, compact cabinets house transformers, field supply and armature protector. This amplifier built for driving an electrodynamic shaker presents the finest in LING quality engineering, design experience and personal production line attention. All control circuitry included in amplifier - No console is required for amplifier operation. If remote control is desired, all the important amplifier controls and meters may be duplicated in a LING control console.
Complete front panel metering of all important operating functions.

Foolproof interlock system - Ling engineering provides full safeguards for personnel and equipment safety. Opening any door automatically turns off power, shorts out all high voltages and energizes convenience outlets and service lights.
Instantaneous overload protection designed into critical circuits to protect all system components $\ldots$. yet permits rapid reset to normal operation, insuring minimum downtime.
Walk in accessability provided at rear of each cubicle allows easy inspection and maintenance. A break away panel is also provided in the front of each cubicle.
Rated Conservatively - Conservative 20 KVA rating insures longer component and tube life with minimum maintenance.
Maximum reliability - The Ling Model PP 20/24C Amplifier, like all Ling Amplifiers, is designed, built and rated for continuous operation at full output.

## Model <br> PP2O/24c <br> POWER AMPLIFIER

POWER OUTPUT: 20 KVA at any load power factor from 0.2 leading or lagging to unity, 20 to $3,000 \mathrm{cps} .20$ KVA into resistive load 20 to $5,000 \mathrm{cps}$. Output voltage decreases propor tional to frequency 20 to 5 cps at rated current.

PLATE DISSIPATION: 24 KW continuously.
TOTAL HARMONIC DISTORTION: Less than $1 \% 100$ to $2,000 \mathrm{cps}$ Less than $2 \% 20$ to $5,000 \mathrm{cps}$

## FREQUENCY RESPONSE: $\pm 1 \mathrm{db} 10$ to $10,000 \mathrm{cps}$

NOISE AND HUM: At least 70 db below rated output. Direct current on output amplifier filaments eliminates 60 cps intermodulation.

DUTY: Rated for continuous duty at full output.
INPUT VOLTAGE: 1.0 volts rms max. for full power output
INPUT IMPEDANCE: IOK ohms. Source impedance should be 600 ohms or less.

OUTPUT AMPLIFIER TUBES: 2 Machlett type ML 5531.
OUTPUT VOLTAGE TAPS: Taps are provided to drive the selected shaker for proper sine or random wave operation. Taps can be selected either from the power amplifier or a control console.

METERING: The following panel meters are provided
(1) Output Current
(1) Output Voltage

1) Field Voltage
(1) Field Current
(1) Degaussing Current
(2) Power Amplifier Plate Current
(1) Power Amplifier Plate Voltage
(2) Power Amplifier Bias Voltage
(2) Power Amplifier Filament Voltage
(2) Driver Amplifier Cathode Current
(2) Driver Amplifier Plate Voltage
(1) Pre-Amplifier Plate Voltage
(1) Filament Running Time
(1) Power Amplifier Plate Dissipation

The complete metering supplied greatly simplifies maintenance and eliminates the necessity of hazardous checking procedures involving the bypassing of protective interlocks.

POWER REQUIREMENTS: $440,460,480$ Volts $30,60 \mathrm{cps}, 90$ KVA amplifier and field supply.

COOLING REQUIREMENTS: Air cooling of cubicles, vacuum tubes and heat generating components is afforded through self-contained fans exhausting approximately 3200 cubic feet per minute.

TOTAL WEIGHT: 6,500 pounds.


OPTIONAL ACCESSORIES:

1. Field and Degaussing Supply
2. Armature Protector

> HUGH MARSLAND \& CO. REPRESENTATIVES 6699 LINCOLN CHICAGO 45, ILL. TELEPHONE ORchard 6-1100


## Model RA-250 AMPLIFIER


vibration testing system

HUGH MARSLAND \& CO.
REPRESENTATIVES
6699 LINCOLN CHICAGO 45, ILL.
TELEPHONE ORchard 6-1100

SMALL FLOOR SPACE REQUIREMENTS for compact laboratory installations.

COMPLETELY SELF-CONTAINED in one single ver-tical-rack cabinet including amplifier, oscillator, operating controls and meters-requires
no console.

AIR COOLED and operates from one power
source.
INTEGRATED FIELD AND DEGAUSSING SUPPLY. NO OUTPUT IMPEDANCE TAP CHANGING REQUIRED.
MAXIMUM RELIABILITY-this unit is designed and rated for continuous operation.


## SPECIFICATIONS

## COMPONENTS:

1 Electronic Power Supply housed in special cabinet.
1 Field and Degaussing Supply
1 Manual Oscillator DY-2200

## ELECTRONIC POWER SUPPLY SPECIFICATIONS:

Altec 260A Rack Mount Amplifier
Power Output: 250 watts $40-15,000 \mathrm{cps}$
Frequency Range: $5-70,000 \mathrm{cps}$
Frequency Response: at 10 watts output
$\pm 0.5 \mathrm{db} 20-20,000 \mathrm{cps}$
$\pm 3 \mathrm{db} 5-70,000 \mathrm{cps}$
Distortion: Less than 3\% 10-10,000 cps
Noise Level: 70 db below rated output
Power Input: 8 amps- 120 vac ( $+10 \%$ taps provided) 60 cps
Output Current: Full output current available $5 \cdot 70,000 \mathrm{cps}$

## SYSTEM SPECIFICATIONS:

Frequency Range: $5-2000 \mathrm{cps}$
Hum and Noise: Less than . 1 " g "
System Operation: Continuous: This system will supply its full rated output over the entire specified frequency range without impedance changing and power correction factor

OSCILLATOR SPECIFICATIONS:
Dymec DY-2200 (Manual) Rack Mount
Frequency Range: $5-5,000 \mathrm{cps}$
Frequency Response: $\pm 1 \mathrm{db} 5-5,000 \mathrm{cps}$
Distortion: Less than 1\% 5-5,000 cps
Total Weight: 400 pounds

OPTIONAL EQUIPMENT
S-12-D DISPLACEMENT ACCELERATION METERING CHASSIS
225 WITH SP-225 SIGNAL MONITOR
M14 VIBRATION METER




## Model CP-5/6 Sine. O.Matic

## HUGH MARSLAND \& CO.


vibration testing system

THE LING SINE-O-MATIC is a completely packaged, automatic cycling, sine wave vibration testing system. Designed for use where continuous output and fully automatic programming and operation are desired, it is ideal for production-type vibration testing and reliability programs.

A SINGLE, COMPACT UNIT contains all components of the system except the shaker itself. The power generator, field and degaussing supply, cycling oscillator, servo system, and stop-start
controls are housed in the convenience of a desk-type console.
EQUIPPED WITH SWIVEL CASTERS, it is quickly and easily moved to other locations as required.

THE SINE-O-MATIC now makes it possible and economically practical for even the smaller manufacturers and sub-contractors to obtain the benefits of a vibration testing program, and for all users it provides an efficient system for conducting all tests called for under MIL-E-5272.

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## COMPONENTS:

1 Electronic Power Supply housed in special console cabinet. Model CP-5/6
1 Field and degaussing supply
1 Automatic Cycling Oscillator, Model CO-10-A
1 Automatic Servo System, Model S-11-D1

## ELECTRONIC POWER SUPPLY SPECIFICATIONS:

Frequency Range: 5 to $10,000 \mathrm{cps}$
Frequency Response: $\pm 1 \mathrm{db}, 5$ to $10,000 \mathrm{cps}$
Distortion: Less than $1.5 \%, 5$ to 5000 cps
Output Current: Full output current available, 5 to $10,000 \mathrm{cps}$
Output Voltage: Full output voltage available, 30 to $10,000 \mathrm{cps}$ Voltage below 30 cps proportional to frequency
Naise Level: 60 db below full output
Power Input: $10 \mathrm{KVA}, 440,460$, or 480 volts, 60 cycles, 3 phase Power Output: 5000 watts
Plate Dissipation: 6000 watts

## SYSTEM SPECIFICATIONS

Frequency Range: 5 to 5000 cps
Hum and Noise: Less than 0.1 " $G$ "
Sine Wave (Autocycling) operation:
Automatic Cycling: 5 to 5000 cps
Servo Control:
Acceleration and/or displacement maintained to $\pm 3 \%$ over frequency range.
Simultaneous metering of displacement and acceleration provided.
Automatic transfer from constant displacement to constant acceleration (or vice versa) without stopping system.

Weight: Sine-O-Matic Console, 2300 pounds net.


| 1515 So. Manchester | 120 Cross Street |
| :--- | ---: |
| Anaheim, Calif. | Winchester, Mass. |
| PRospect $4-2900$ | PArkview $9-3810$ |




## RANDOM NOISE AND SINE WAVE VIBRATION TESTING SYSTEM

THE LING RAND-O-MATIC is a completely packaged, automatic cycling, random and complex wave vibration testing system. Designed for use where continuous output and fully automatic programming and operation are desired, it is ideal for production-type vibration testing and reliability programs.

[^0]erator, field and degaussing supply, instrumentation and stop-start controls are housed in the convenience of a desk-type console.
THE RAND-O-MATIC now makes it possible and economically practical for even the smaller manufacturers and sub-contractors to obtain the benefits of a vibration testing program, and for all users it provides an efficient system for conducting all tests called for under MIL-E-5272.

## SPECIFICATIONS

## COMPONENTS:

1 Electronic Power Supply housed in special console cabinet, Model CP-5/6
1 Field and Degaussing supply
1 Automatic Cycling Oscillator, Model CO-10-A
1 Automatic Servo System, Model S-11-D1
Space Provided for the Following Optional Equipment:
2 Graphic Equalizers, EG-10-B
1 Mixer Amplifier, MA-2-A
1 Clipper Amplifier, CA-2-B
5 Peak and Notch Filters, EPN-10
1 Peak and Notch Power Supply, PL-10-A5
1 Cathode follower, CF-3-B
1 Cathode follower power supply, PL-3-A
1 Low Pass Filter, LP-10-B
1 Power Supply for selector switch, PL-P1
1 Noise Generator General Radio 1390-A
1 Band Pass Filter Krohn-Hite 330MR
1 Oscilloscope, Hewlett-Packard, HP 122AR
1 RMS Meter, Ballantine 320
1 X-Y Plotter, Moseley 2A
1 Frequency Counter, Westport WE-110-L

## ELECTRONIC POWER SUPPLY SPECIFICATIONS:

Frequency Range: 5 to 5000 cps
Frequency Response: $\pm 1 \mathrm{db}, 5$ to 5000 cps
Distortion: Less than 3\%,5 to 5000 cps

Output Current: Full output available, 5 to 5000 cps
Output Voltage: Full output voltage available, 30 to 5000 cps
Voltage below 30 cps proportional to frequency
Noise Level: 60 db below full output
Power Input: $10 \mathrm{KVA}, 440,460$, or 480 volts, 60 cycles, 3 phase
Power Output: 5000 watts
Plate Dissipation: 6000 watts

## SYSTEM SPECIFICATIONS:

Frequency Range: 5 to 5000 cps
Hum and Noise: Less than 0.1 " $G$ "

## SINE WAVE (AUTOCYCLING) OPERATION:

## Automatic Cycling: 5 to 5000 cps

## Servo Control:

Acceleration and/or displacement maintained to $\pm 3 \%$ over frequency range.
Simultaneous metering of displacement and acceleration provided.
Automatic transfer from constant displacement to constant acceleration (or vice versa) without stopping system.
Weight: Rand-O-Matic console, 2300 pounds net.

## RANDOM AND COMPLEX WAVE OPERATION:

Overall system frequency response (transfer function) with compensation (equalization)
$\pm 1 \mathrm{db} 20-2000 \mathrm{cps}$
$\pm 3 \mathrm{db} 5-2000 \mathrm{cps}$


ELECTRONICS DIVISION

FACTORY SALES OFFICES IING ELECTRONICS

[^1]


[^0]:    A SINGLE, COMPACT UNIT contains all components of the system except the shaker itself. The power gen-

[^1]:    1515 So. Manchester
    120 Cross Street Anaheim, Calif. Winchester, Mass. PRospect 4-2900

