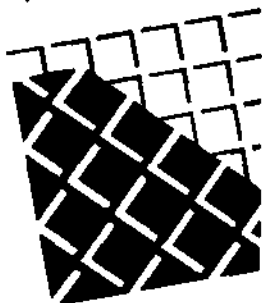


1989

*The Eighth Annual
SEMICON/West Seminar:
Status 1989*

May 24
The Dunfey Hotel
San Mateo, California



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The Eighth Annual SEMICON/West Seminar: Status 1989

The world semiconductor and semiconductor equipment industries have recently enjoyed healthy growth, but there are signs that both of these industries are slowing down. This year's seminar will present a snapshot of these industries as they are today along with Dataquest's forecasts for the next several years.

To accomplish this, Dataquest analysts will focus on the following topics:

- General industry outlook
- Electronic equipment demand
- Semiconductor demand
- ASICs as technology drivers
- A comparison of U.S. and Japanese fabs
- Worldwide capital spending
- Semiconductor equipment and materials trends
- Japanese semiconductor equipment market

This morning seminar will offer an opportunity for executives, strategic planners, R&D managers, and financial analysts to better understand the dynamically changing business environment of the semiconductor equipment and materials industries.

Agenda

Registration and Continental Breakfast—7-8 a.m.

■ *Welcome and Introduction*

Joseph Grenier
Director
Semiconductor Equipment and Materials Service

■ *Semiconductor Demand: Forces, Forecast, and Fears*

Mel Thomsen
Director
Strategic Analysis

■ *Technology Drivers: Present and Future*

Krishna Shankar
Industry Analyst
Semiconductor Equipment and Materials Service

■ **A Comparison of U.S. and Japanese Fabs**

Mark Reagan
Research Analyst
Semiconductor Equipment and Materials Service

Break

■ **Capital Spending and Capacity Utilization: Overcapacity?**

George Burns
Industry Analyst
Semiconductor Equipment and Materials Service

■ **Wafer Fab Equipment Industry—Status 1989**

Joseph Grenier
Director
Semiconductor Equipment and Materials Service

■ **Silicon Markets and Technology**

Dr. Peggy Marie Wood
Industry Analyst
Semiconductor Equipment and Materials Service

■ **Japanese Equipment Markets**

Kaz Hayashi
Industry Analyst
Semiconductor Equipment and Materials Service/Japan

Adjourn

Seminar Information

Location

Dunfee San Mateo Hotel, 1770 South Amphlett Blvd. San Mateo, California 94402,
telephone (415) 573-7661

Seminar Fees

Fees for the Semiconductor Equipment and Materials Service SEMICON/West Seminar are:

- Subscriber (or designee) from SEMS client company No Charge
- Each additional attendee from any Dataquest client company \$95.00
- Each attendee from a nonclient company \$145.00

Registration

- The registration deadline is Friday, May 19, 1989.

Please register as soon as possible by completing in full and returning the registration form. Confirmation of your registration will be mailed to you. For attendees outside the United States, please include a fax or telex number for your confirmation.

Cancellation Policy

- Cancellation deadline is May 19, 1989.

Registrants who either cancel after May 19, 1989, or who do not attend will be assessed a \$25 service charge unless they send a replacement. Notice of cancellation must be made to the Dataquest Conference Department, (408) 437-8245. You will be given a cancellation number when you call.

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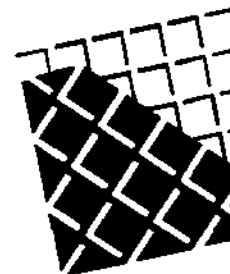
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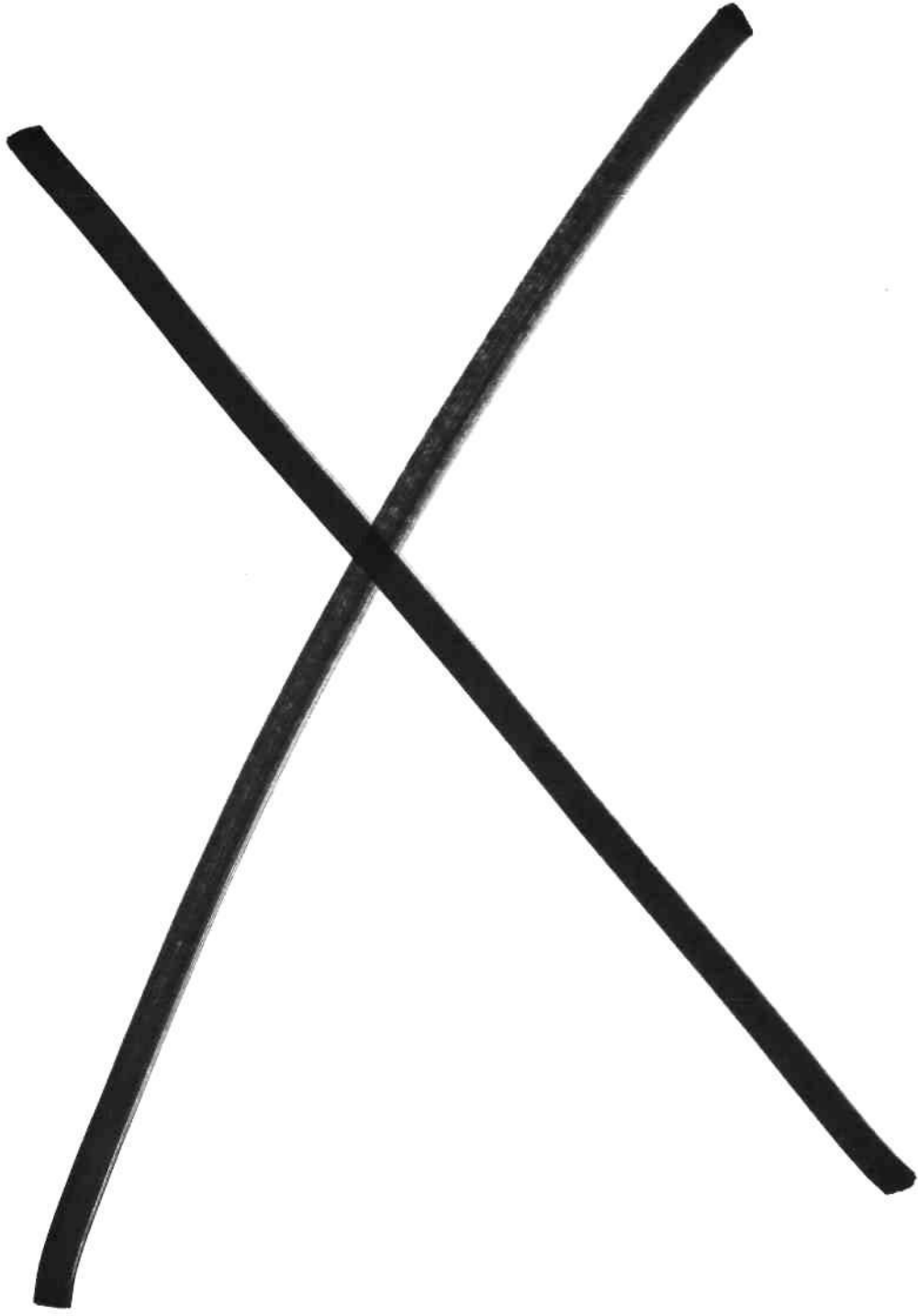
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May 24, 1989

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SEMICON/West Seminar
May 24, 1989
San Mateo, California

List of Attendees

AG Associates	Donald M. Yoshikawa, Product Manage
ASM Epitaxy	L. David Sikes, Vice President and General Manager
ASM International N.V.	Herbert Lakens, Director Marketing Arthur H. del Prado, President and Chief Executive Officer
ASM Lithography, Inc.	Doug Marsh, Vice President, Worldwide Sales
ASQ Technology, Inc.	Steve Lee, President
ATEQ Corporation	Georg Schacht, Marketing Manager
AVI Management Partners	Eugene Flath, General Partner
Acer International Corporation	Stephen Su, Vice President
Advanced Chemical Systems International Inc.	Richard Brewer, President & CEO
Advanced Mechanization, Inc.	Richard Bayani, Marketing Manager Jerry Sesta, Engineering Manager
Advanced Micro Devices, Inc.	C. Richard Deininger, Director, Manufacturing Technology Gary Heerssen, Vice President & Group Executive, Wafer Fabrication Ops Oolep Indreko, Director, Strategic Technology Planning

Air Products & Chemicals, Inc.	Mark Fitzgerald Dennis Peavler, Manager, Strategic Development Robert Shay, Manager, Electronics R&D Andre M. Williams, Marketing Manager
AIRCO Electronic Gases	Jeffrey D. Eagles, Manager, Electronic Business Team
Align-Rite International Plc.	John P. Traub, Vice President
American Semiconductor Equipment Tech.	Greg Reyes, President and Chief Executive Officer
Anelva Corporation	Fukuta Muneshige, Senior Program Manager, Planning Office
Apple Computer, Inc.	Tom Calderwood, Manager of Metrics & Standards Terry Kaspar, Procurement Manager: Memory Mary Segesta, Procurement Specialist: ROM Marty Walt
Applied Materials Japan, Inc.	Seisaku Takata, Assistant Manager Marketing
Applied Materials, Inc.	Carol Bacchetti, Product Marketing Engineer Peter Hanley, Vice President & General Manager, Etch Products Division Dennis Hunter, Director, Corporate Development Grant Imper, Marketing Manager
Applied Micro Circuits Corporation	Donald E. Schrock, Vice President, Operations
Arthur Young & Company	Alton D. Page,

Ashland Chemical Company	J. A. Duquin, VP & Gen Mgr, Electronic & Lab Products
Asyst Technologies, Inc.	Richard A. Darlow, Director, Marketing
Autoclave Engineers Inc.	Robert Brown, Chief Operating Officer Thomas Guelcher, Vice President Corporate Development, CFO
BTU Engineering Corporation	Peter H. Goebel, Vice President
Bandgap Technology Corporation	Dominique Cone, Market Analyst
Bank of America	Judy Sanchez, Vice President
Bank of the West	Marsha M. Poenisch, Vice President
Bechtel National, Inc.	William D. Blackwell, Technical Director Chris R. Kniel, Manager, Project Operations
Branson International Plasma Corporation	Lou Perrone, Vice President, Marketing & Technology
CTI-Cryogenics	Michael Grandinetti, Director of Sales
Cirrus Logic, Inc.	Michael Canning, Vice President, Manufacturing
Citicorp North America, Inc.	Kevin Nater, Account Officer
Cybeq Systems	Kanegi Nagai, General Manager
Daifuku U.S.A. Inc.	Sam Nakajima, Manager, Sales
Dexter Corporation	Larry Baxter, Marketing Manager, Powder Products

Dynachem	Kerry Grimes, Director of Marketing Sales
E.I. DuPont de Nemours & Company	Neil Washburn, Development Specialist, Speciality Polym
ESI	Sandra L. Bayless, Product Specialist
Eaton Corporation	Gaylord Noblitt, Director, Marketing
Electronic Manufacturing News	John Krukowski
Equitable Lomas Leasing	Kim Atkins, AVP Vendor Program Steven Grundon, Vice President, Marketing Service Colleen Lusian, Assistant Vice President, Equipment Evaluation Ellie Sanchez, Market Research Manager
FSI International	Don Burkman, Vice President, Marketing & Development Walt Kalin, Director of Marketing Cindy Metzger, Marketing Communications Assistant Mary Jo Peters, Public Relations Coordinator
GCA Corporation	Robert Selzer, Technical Director, Advanced Applications Research, Development & Engineering
GSIC Special Investments	Jimmy Hsu, Assistant Director
General Signal Corporation	James Greed, Director, Technology Hiroshi Ishiwata, Sales & Marketing Manager
Genus, Inc.	Ron Dornseif, Director, Strategic Programs William W.R. Elder, President and Chief Executive Officer Robert McGeary, Director, SEMATECH & IBM Programs Ameeta Soni, Product Marketing Manager

Gould AMI Semiconductors	Joe O'Neill, Vice President, Sales
Hampshire Instruments, Inc.	Tom Kulczycki, Director, Sales & Marketing Moshe Lubin, President & CEO
Hewlett-Packard Company	Dick Eichenseer, Commodity Manager James K. Lee, Commodity Manager
High Yield Technology	Michele Klein, Vice President, Marketing
Honeywell Microswitch	Gary Tighe, Product Planner
Hualon Microelectronics Corporation	Chen Yong Lin, Process Manager
Hyundai Electronics America	H. K. Kim, Manager, Marketing Planning
IVS, Inc.	Hans F. Hoyer, President & CEO
Insystems, Inc.	Chris Billat, President Susan Billat, Vice President, Technology Development Anthony J. Carrozzo, National Sales Manager
Intel Corporation	Sarah Robinson, Senior Researcher Jacques J. Vuye, Manager, Strategic Research Group
Italtel	Franco Mammucari, Procurement Manager
J. C. Schumacher Company	Loren F. Sutherland, Director, Sales/Marketing
JEOL Ltd.	Tetsuyuki Itoh Kazuhiko Moriya, Section Manager Semiconductor Equipment Division

KLA Instruments Corporation

Robert Boehlke, Executive Vice President
George Duebner, Product Marketing
Engineer
C. Keith Van Sickle, Product Marketing
Manager

Keithley Instruments, Inc.

Gary A. Pinkerton, Product/Market
Manager
John Snyder, Product/Market Manager

Kobe Development Corporation

Kazuo Ogata, General Manager
Takeo Tanaka, Secretary General

Komatsu Silicon USA Inc.

Steven Kawamoto, Vice President

Kyocera America, Inc.

Chuck E. DeMars, Vice President,
Microelectronics Division
David Grooms, Product Manager,
Microelectronics Group

L'Air Liquide

Jean-Pierre Brevignon, Corporate Liaison
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Ronald Nickerson, General Manager

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S. K. Hahn, President

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Semiconductor Equip Division

Marubeni International Electronics

Koichi Ando, Vice President

Micrion Corporation

William M. McMakin, President

Microelectronics Technology Company

Akira Miura, President & General Manager

Millipore Corporation

Chris Lavin, Product Manager
James Ogg, Microelectronics Marketing
Manager
Gerald Y. Walle, Vice President &
General Manager

Motorola Semiconductor, Inc.

Don Tolliver, Contamination Manager

N. B. K. Corporation

Dr. Kaz Augusa, Director, Quality
Assurance
Tetsho Miyhzhki,
Philip Yin, Vice President, Sales &
Marketing

NCR Corporation

Andy McKelvey, Division Director of
Manufacturing

NEC Corporation

Ken Kunitomo, Director, Corporate
Planning Group

Nikon Corporation

Shigemasa Hisatsugu, Managerial Staff,
Ind. Supplies & Equipment Division
Takao Naito

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Jack Isaacson, Field Sales Manager,
Hi-Tech Instruments

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Olin Hunt Specialty Products, Inc.	Joe Daltner, Director, Marketing
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Oxford Partners	Eric Schiffer, Associate
Pall Ultrafine Filtration Corp	Reed Sarver, Electronics Sales Manager
Perkin-Elmer Corporation	Keen Kossoudji, Western Regional Marketing Manager Charles Symborski, Director, Marketing Randall M. Young, Manager, Marketing
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Prometrix Corporation	Paul Covec, Director, Marketing
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Prudential-Bache Securities	Lou Gerkin, Managing Director Chad Keck, Managing Director

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Marc E. Beckman, Purchasing Manager
Lonnie Blackwell, Supplier Engineer
Romano Ed, Buyer, Planner

Rosenberg Capital Management

Huachen Chen, Analyst
Walter Price, Analyst

Ross-Dove Company, Inc.

Bruce W. Leister, National Account
Executive

SAMES

Paul Kruger, Manager, Engineering

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Parker Brinson, Director, Sales and
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Isao Iwashita, President

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Steve Harari, Vice President, Marketing
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Craig Pilgrim, President & CEO

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Sid Marshall, Editor

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Frank Wanlass, Chief Scientist

Sumitomo Eaton Nova Corporation

Wagner Dean, Director

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Carol Bacchetti	Applied Materials, Inc.
Larry Baxter	Dexter Corporation
Richard Bayani	Advanced Mechanization, Inc.
Sandra L. Bayless	ESI
Marc E. Beckman	Quantum Corporation
Chris Billat	Insytems, Inc.
Susan Billat	Insytems, Inc.
Lonnie Blackwell	Quantum Corporation
William D. Blackwell	Bechtel National, Inc.
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Jean-Pierre Brevignon	L'Air Liquide
Richard Brewer	Advanced Chemical Systems Int'l Inc.
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Don Burkman	FSI International
Tom Calderwood	Apple Computer, Inc.
Larry Campbell	PlanTek

Michael Canning	Cirrus Logic, Inc.
Anthony J. Carrozzo	Insystems, Inc.
Eric Chen	United Microelectronics Corporation
Huachen Chen	Rosenberg Capital Management
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Louise Claeys	Price Waterhouse Technology
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Murray Collette	Oak Technical Inc.
Dominique Cone	Bandgap Technology Corporation
William R. Couch	Union Carbide Industrial Gases Inc.
Paul Covec	Prometrix Corporation
Joe Daltner	Olin Hunt Specialty Products, Inc.
Richard A. Darlow	Asyst Technologies, Inc.
Chuck E. DeMars	Kyocera America, Inc.
Steve P. DeOrnellas	Lam Research Corporation
Wagner Dean	Sumitomo Eaton Nova Corporation
C. Richard Deininger	Advanced Micro Devices, Inc.
Rick B. Desbrisay	Processing Technology (1988) Limited
Ron Dornseif	Genus, Inc.
George Duebner	KLA Instruments Corporation
J. A. Duquin	Ashland Chemical Company
Jeffrey D. Eagles	Airco Electronic Gases
Romano Ed	Quantum Corporation

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William W.R. Elder

Richard Fallon

Mark FitzGerald

Eugene Flath

Steven Francis

Lou Gerkin

Peter H. Goebel

Michael Grandinetti

James Greed

Kerry Grimes

David Grooms

Steven Grundon

Thomas Guelcher

S. K. Hahn

Peter Hanley

Steve Harari

Gary Heerssen

Connie Hewitt

R. J. Hill

Shigemasa Hisatsugu

Hans F. Hoyer

Jimmy Hsu

Dennis Hunter

Hewlett-Packard Company

Genus, Inc.

Nikon Precision, Inc.

Air Products & Chemicals, Inc.

AVI Management Partners

Brent Chemicals International PLC

Prudential-Bache Securities

BTU Engineering Corporation

CTI-Cryogenics

General Signal Corporation

Dynachem

Kyocera America, Inc.

Equitable Lomas Leasing

Autoclave Engineers Inc.

Lucky Advanced Materials, Inc.

Applied Materials, Inc.

Schlumberger Technologies

Advanced Micro Devices, Inc.

Nikon Inc.

Temescal

Nikon Corporation

IVS, Inc.

GSIC Special Investments

Applied Materials, Inc.

Grant Imper	Applied Materials, Inc.
Oolep Indreko	Advanced Micro Devices, Inc.
Akira Inoue	Tokyo Electron, Ltd.
Jack Isaacson	Nikon Inc.
Hiroshi Ishiwata	General Signal Corporation
Tetsuyuki Itoh	JEOL Ltd.
Isao Iwashita	SEH America, Inc.
Steve Jensen	Varian Associates
Walt Kalin	FSI International
Terry Kaspar	Apple Computer, Inc.
Steven Kawamoto	Komatsu Silicon USA Inc.
Chad Keck	Prudential-Bache Securities
Craig Keith	Tegal Corporation
H. K. Kim	Hyundai Electronics America
Michele Klein	High Yield Technology
Chris R. Kniel	Bechtel National, Inc.
Keen Kossoudji	Perkin-Elmer Corporation
Paul Kruger	SAMES
John Krukowski	Electronic Manufacturing News
Tom Kulczycki	Hampshire Instruments, Inc.
Ken Kunitomo	NEC Corporation
Herbert Lakens	ASM International N.V.
Burt Lancaster	Veriflo Corporation
Chris Lavin	Millipore Corporation
James K. Lee	Hewlett-Packard Company

Steve Lee	ASQ Technology, Inc.
Gerry Leever	SiSCAN Systems
Bruce W. Leister	Ross-Dove Company, Inc.
Chen Yong Lin	Hualon Microelectronics Corporation
Moshe Lubin	Hampshire Instruments, Inc.
Colleen Lusian	Equitable Lomas Leasing Co.
Franco Mammucari	Italtel
Doug Marsh	ASM Lithography, Inc.
Sid Marshall	Solid State Technology Magazine
Tonya Maudlin	Semiconductor Microelectronics Int'l
Robert McGeary	Genus, Inc.
Andy McKelvey	NCR Corporation
William M. McMakin	Micrion Corporation
David W. McMullen	AMP Incorporated
Cindy Metzger	FSI International
Akira Miura	Microelectronics Technology Company
Tetsho Miyhzhki	N. B. K. Corporation
Joe Monkowski	Lam Research Corporation
Yasuhiko Morita	Marubeni Hytech Co., Ltd.
Kazuhiko Moriya	JEOL Ltd.
Corey J. Mullins	Tegal Corporation
Fukuta Muneshige	Anelva Corporation
Kanegi Nagai	Cybeq Systems
Takao Naito	Nikon Corporation
Sam Nakajima	Daifuku U.S.A. Inc.

Kazuhiko Nakamura	Tel America, Inc.
Kevin Nater	Citicorp North America, Inc.
Ronald Nickerson	LFE Corporation
Gaylord Noblitt	Eaton Corporation
Randy O'Brien	Union Carbide Corporation
Joe O'Neill	Gould AMI Semiconductors
Kazuo Ogata	Kobe Development Corporation
James Ogg	Millipore Corporation
John Osborne	Lam Research Corporation
Alton D. Page	Arthur Young & Company
Ted Pappas	ULVAC
Dennis Peavler	Air Products & Chemicals, Inc.
Lou Perrone	Branson International Plasma Corporation
Mary Jo Peters	FSI International
Raymond Phillips	Tescon America Inc.
Jean-Francois Piffard	L'Air Liquide
Craig Pilgrim	Software Express
Gary A. Pinkerton	Keithley Instruments, Inc.
Michael Pippins	Varian Extrion
Marsha M. Poenisch	Bank of the West
Walter Price	Rosenberg Capital Management
Greg Reyes	American Semiconductor Equipment Tech.
Bruce Rhine	Lam Research Corporation
Sarah Robinson	Intel Corporation
Ellie Sanchez	Equitable Lomas Leasing Co.

Judy Sanchez

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Georg Schacht

Eric Schiffer

Bill Schmeb

Susan Schmertmann

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LTX Europe Ltd

Varian Associates

Apple Computer, Inc.

GCA Corporation

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Air Products & Chemicals, Inc.

Semiconductor Systems

ASM Epitaxy

Union Carbide Industrial Gases Inc.

Keithley Instruments, Inc.

Osaka Sanso Kogyo, Ltd.

Genus, Inc.

Price Waterhouse Technology

Acer International Corporation

J. C. Schumacher Company

Perkin-Elmer Corporation

Applied Materials Japan, Inc.

Kobe Development Corporation

R. Bruce Thayer

Gary Tighe

Don Tolliver

John P. Traub

Tom Tucker

C. Keith Van Sickle

Jacques J. Vuye

Gerald Y. Walle

Marty Walt

Frank Wanlass

Neil Washburn

Robert Welch

Gordon C. Westwood

Klaus C. Wiemer

Andre M. Williams

James Wu

Philip Yin

Donald M. Yoshikawa

Randall M. Young

Arthur H. del Prado

Varian Associates

Honeywell Microswitch

Motorola Semiconductor, Inc.

Align-Rite International Plc.

Westech Systems, Inc.

KLA Instruments Corporation

Intel Corporation

Millipore Corporation

Apple Computer, Inc.

Standard Microsystems Corporation

E.I. DuPont de Nemours & Company

Orasis Corporation

Xynetics

Taiwan Semiconductor Mfg. Corp.

Air Products & Chemicals, Inc.

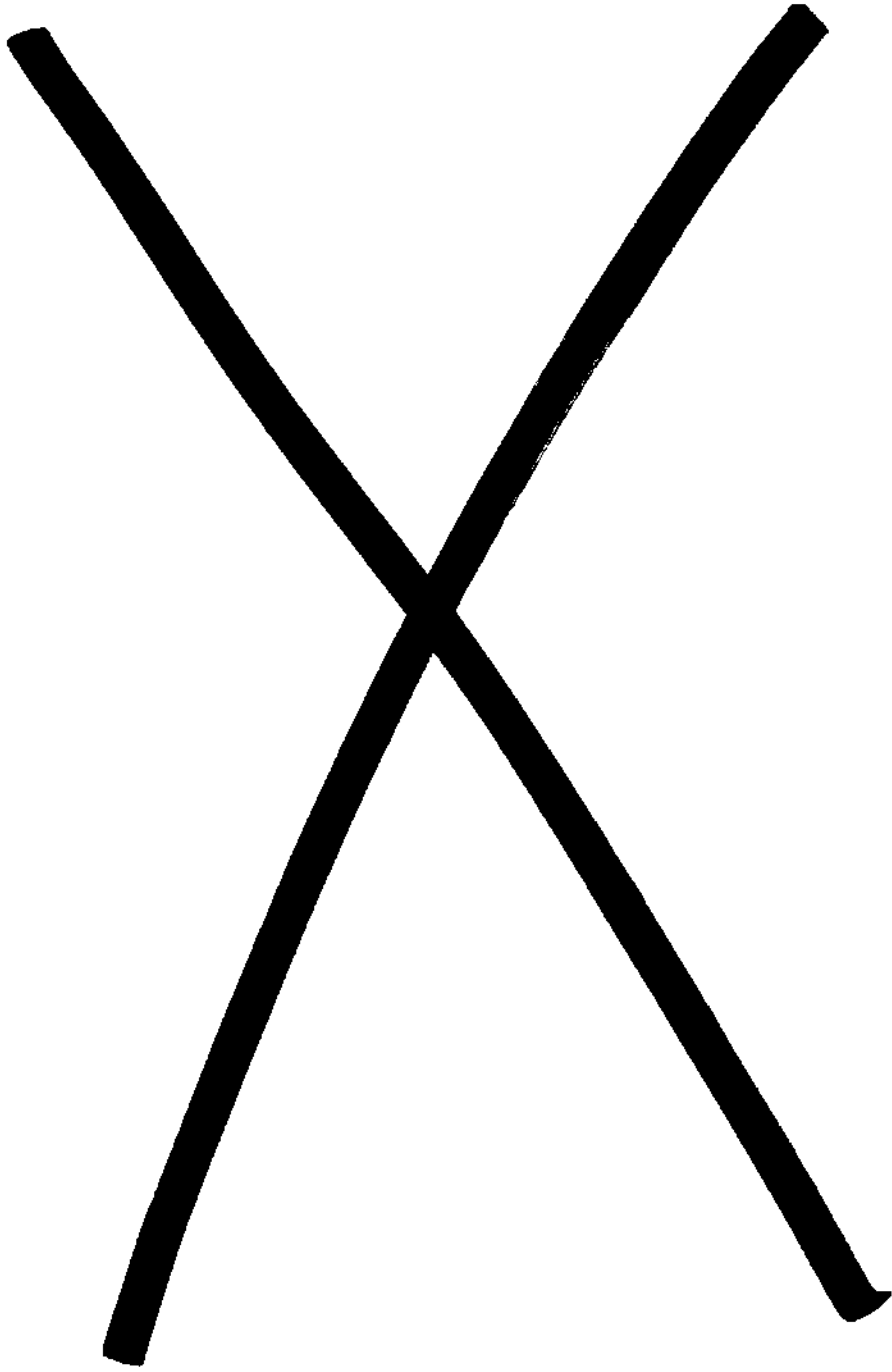
United Microelectronics Corporation

N. B. K. Corporation

AG Associates

Perkin-Elmer Corporation

ASM International N.V.



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THE EIGHTH ANNUAL SEMICON/WEST SEMINAR:
STATUS 1989

May 24, 1989
Dunfey San Mateo Hotel
San Mateo, California

7:00 a.m. to

8:00 a.m.

Registration and Continental Breakfast

8:00 a.m.

Seminar Begins

Welcome and Introduction

Joseph Grenier

Director

Semiconductor Equipment and Materials Service

Dataquest Incorporated

Semiconductor Demand:

Forces, Forecast, and Fears

Mel Thomsen

Director

Strategic Analysis

Dataquest Incorporated

DRAMs and ASICs as Technology Drivers

Krishna Shankar

Industry Analyst

Semiconductor Equipment and Materials Service

Dataquest Incorporated

A Comparison of Japanese and U.S. Fabs

Mark T. Reagan

Industry Analyst

Semiconductor Equipment and Materials Service

Dataquest Incorporated

Break

(Continued)

Capital Spending:
Stability Achieved
George Burns
Industry Analyst
Semiconductor Equipment and Materials Service
Dataquest Incorporated

Wafer Fab Equipment Industry Status 1989
Joseph Grenier
Director
Semiconductor Equipment and Materials Service
Dataquest Incorporated

Silicon Wafers:
Existing Markets and Future Opportunities
Dr. Peggy Marie Wood
Industry Analyst
Semiconductor Equipment and Materials Service
Dataquest Incorporated

Japanese Equipment Markets
Kaz Hayashi
Industry Analyst
Semiconductor Equipment and Materials Service
Dataquest Japan Limited

12:00 Noon

Adjourn

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1989 SEMICON/WEST SEMINAR QUESTIONNAIRE

In order to continually improve the Semiconductor Equipment and Materials SEMICON/West Seminar, we need to better understand your information needs. Please help us by completing the following questionnaire. We would appreciate it if you would list your company name

-
1. Is your company a Dataquest client? ___Yes ___No

 2. Which of the following best describes your company's primary activities?

___Semiconductor manufacturer

___Semiconductor equipment supplier

___Semiconductor materials supplier

___Other _____
(Please specify)

 3. Which of the following best describes your position/title?

___CEO, President, Vice President

___Strategic Planning/Business Development

___Sales and Marketing Management

___Product Development/R&D/Engineering Management

___Other _____
(Please specify)

 4. How did you learn about this seminar?

___The brochure was mailed directly to me

___Someone in my company gave me the brochure

___Someone from Dataquest called me

___Other _____
(Please specify)

5. Please list your main reasons for attending this seminar:

	<u>Highest</u>				<u>Lowest</u>
6. How well did the seminar meet your objectives?	1	2	3	4	5
7. In the future, should the length of this seminar be:					
_____Shorter _____Longer _____The same?					

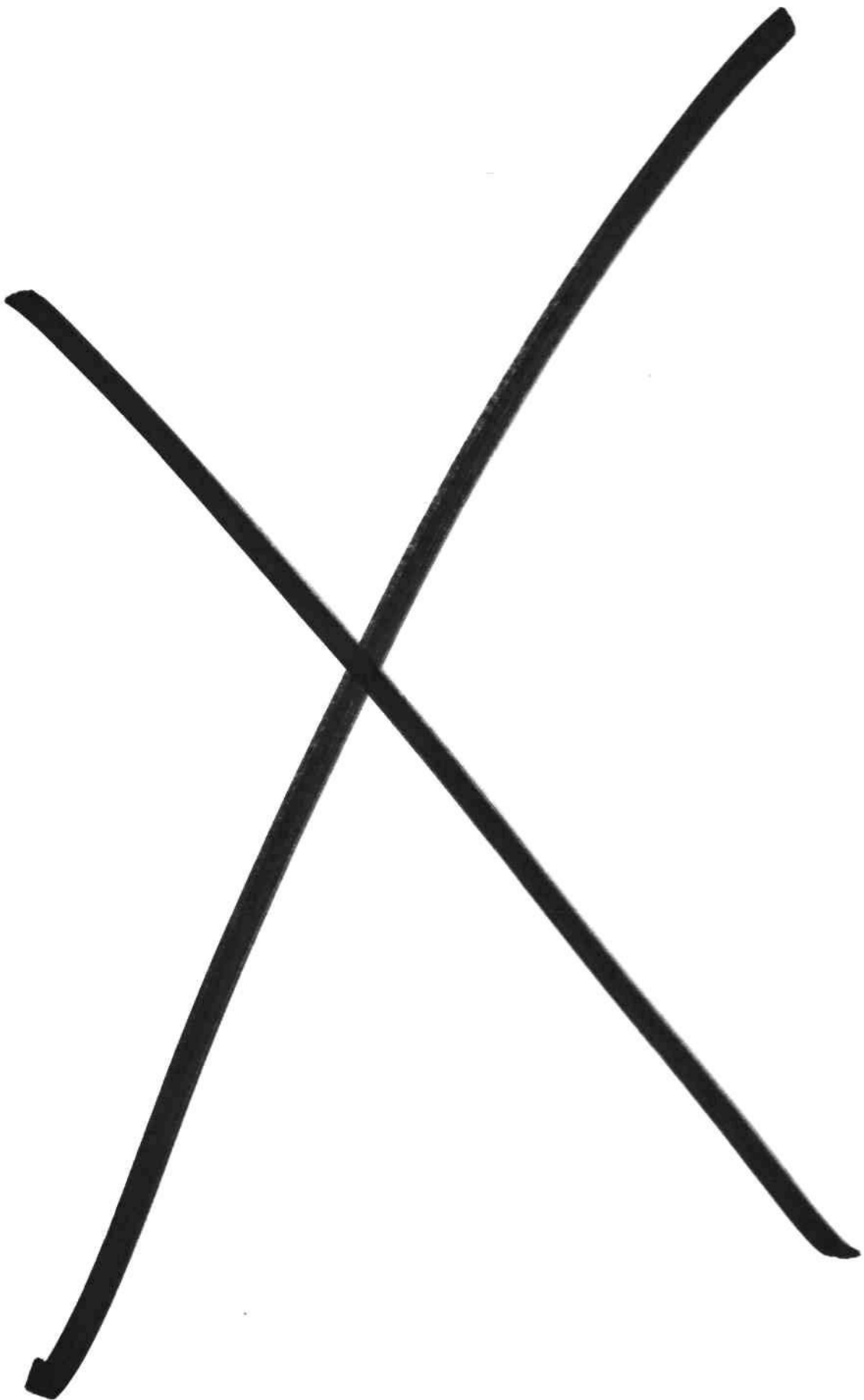
8. What speeches were the most important to you?

9. What speeches were the least important to you?

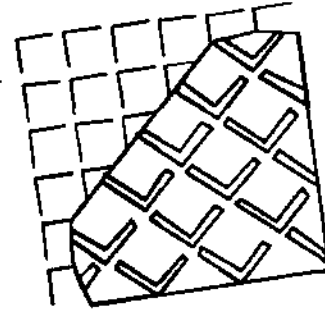
10. Topics you would like to hear about at next year's seminar:

11. Please use this space for your comments on any aspect of our seminar:

Name _____
(Optional)



**Dataquest's Annual
SEMICON/West Seminar
May 24, 1989**



SEMICON/WEST SEMINAR 1989

JOSEPH GRENIER

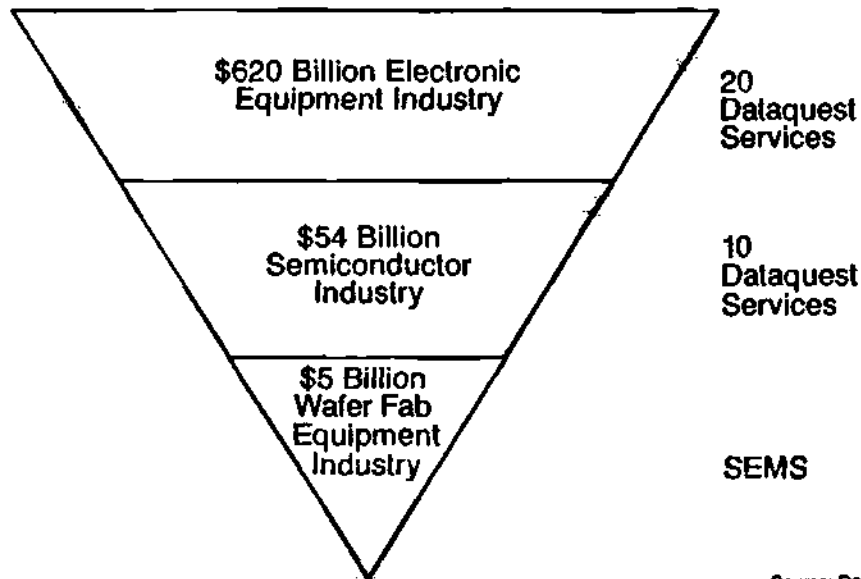
Director

Semiconductor Equipment and Materials Service
Dataquest Incorporated

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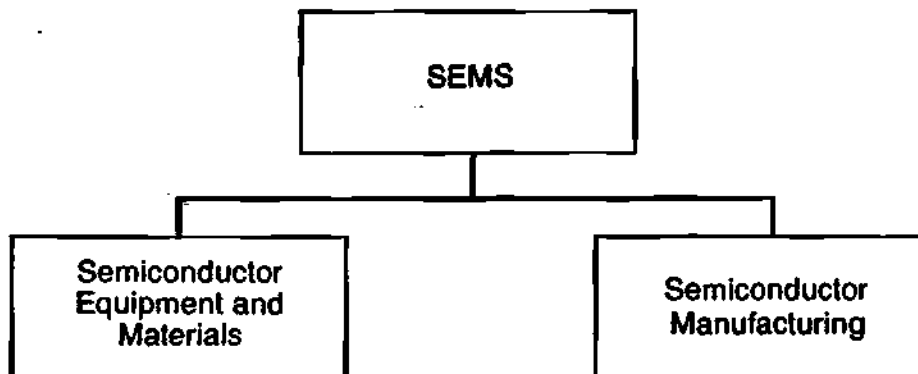
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ELECTRONICS INDUSTRY FOOD CHAIN 1988 MARKETS



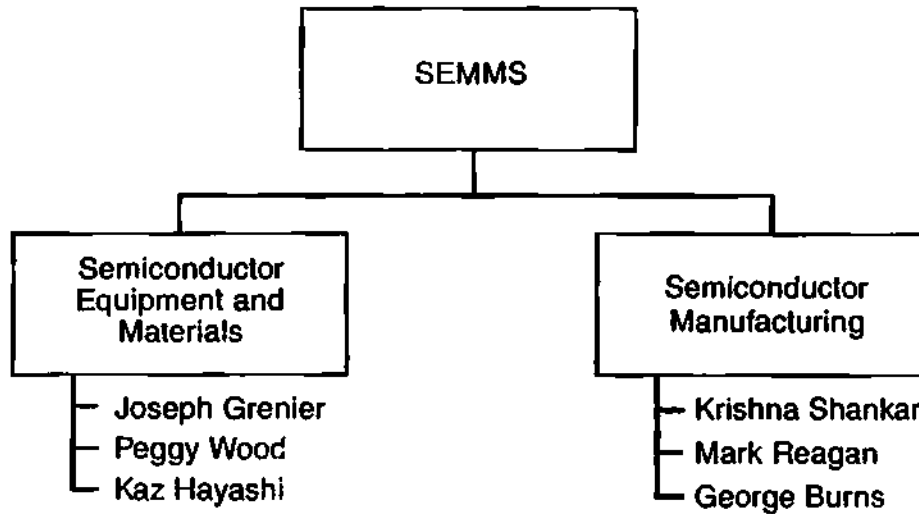
Source: Dataquest

SEMICONDUCTOR EQUIPMENT AND MATERIALS SERVICE



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SEMICONDUCTOR EQUIPMENT, MATERIALS, AND MANUFACTURING SERVICE



AGENDA

1. Semiconductor Demand: Forces, Forecast, and Fears
2. Technology Drivers: Present and Future
3. A Comparison of U.S. and Japanese Fabs

Coffee Break

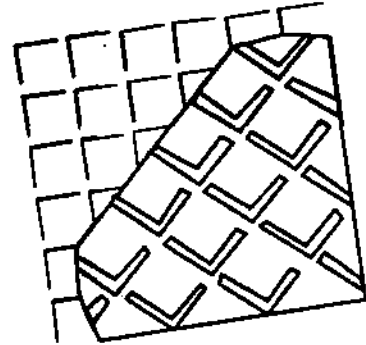
4. Capital Spending and Capacity Utilization: Overcapacity?
5. Wafer Fab Equipment Industry -- Status 1989
6. Silicon Markets and Technology
7. Japanese Equipment Markets

Adjourn

Dataquest

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**Dataquest's Annual
SEMICON/West Seminar
May 24, 1989**



SEMICONDUCTOR DEMAND: FORCES, FORECAST, AND FEARS

MEL THOMSEN
Director, Strategic Analysis
Dataquest Incorporated

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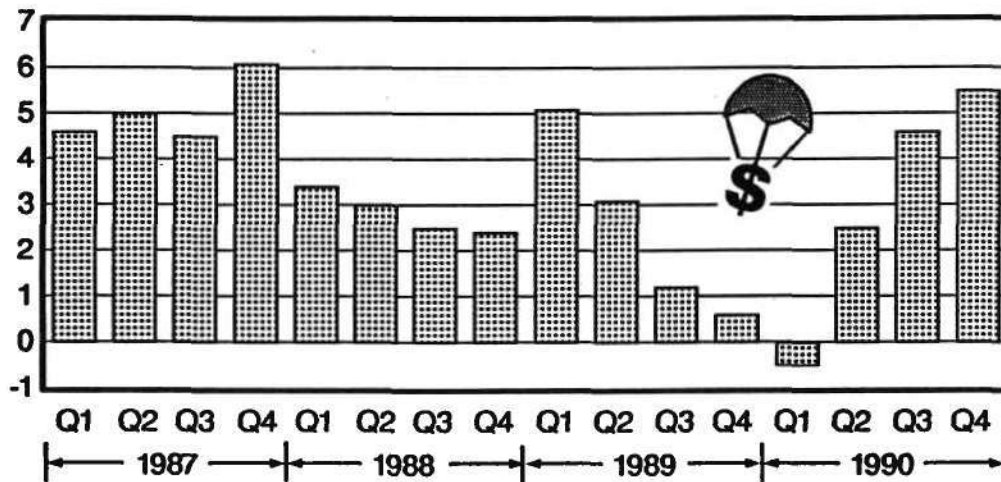
SEMICONDUCTOR DEMAND: FORCES, FORECAST, AND FEARS

Forces

- Economic
- International trade
- Semiconductor industry trends
- Company performance
- Inventory levels

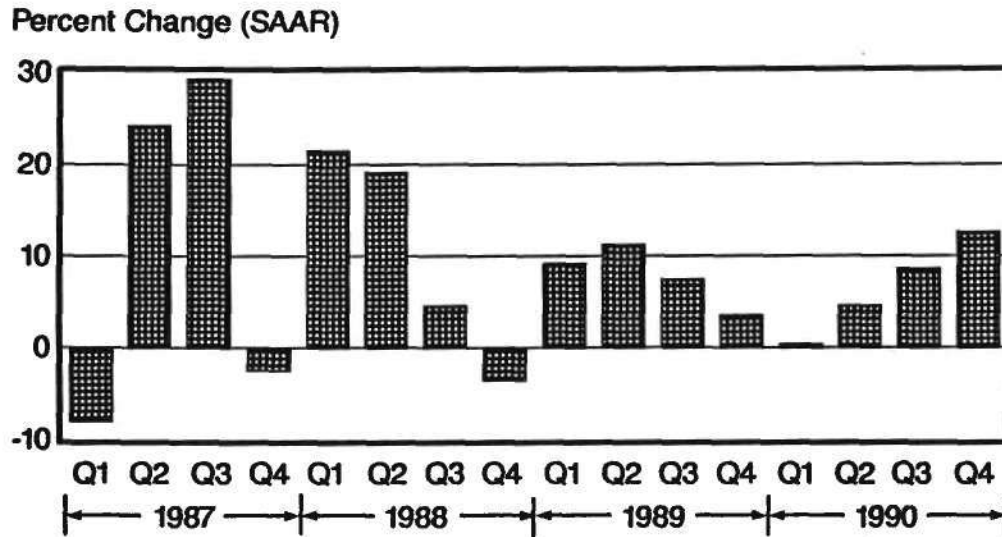
ESTIMATED UNITED STATES GNP GROWTH RATE

Percent Change (SAAR)



Source: Dun & Bradstreet

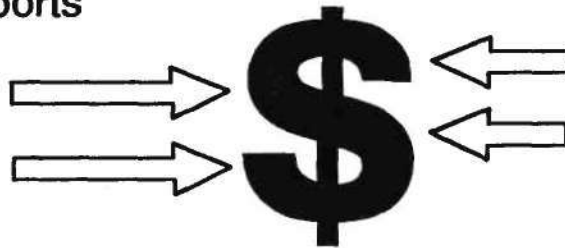
ESTIMATED CHANGE IN EQUIPMENT FIXED INVESTMENT



Source: Dun & Bradstreet

ECONOMIC FORCES

- Slower U.S. growth, but no recession
- Most companies will maintain or increase capital spending
- Caution over higher interest rates
 - Higher cost of capital
 - Pressure on exports



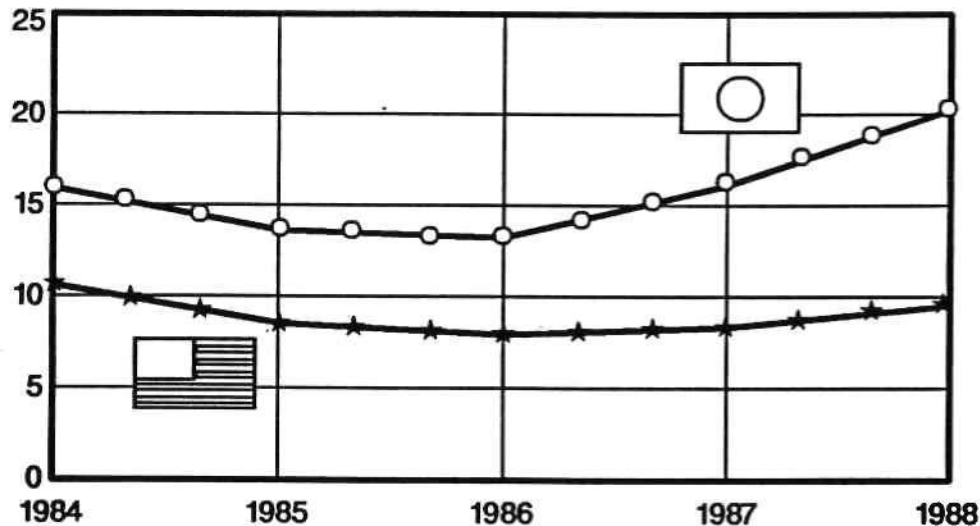
SEMICONDUCTOR DEMAND: FORCES, FORECAST, AND FEARS

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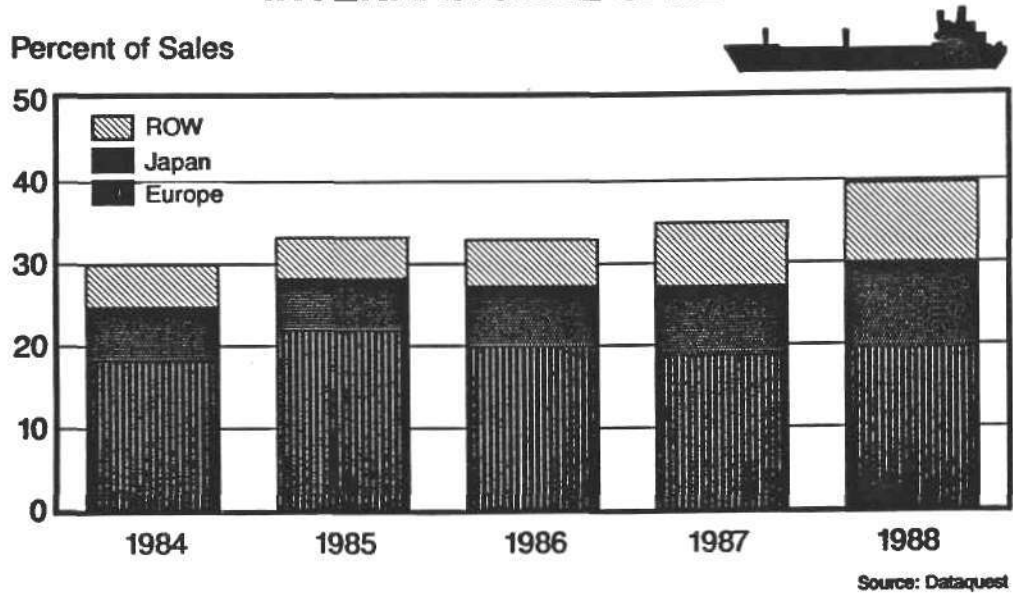
THE MARKET SHARE BATTLE

Market Share, %



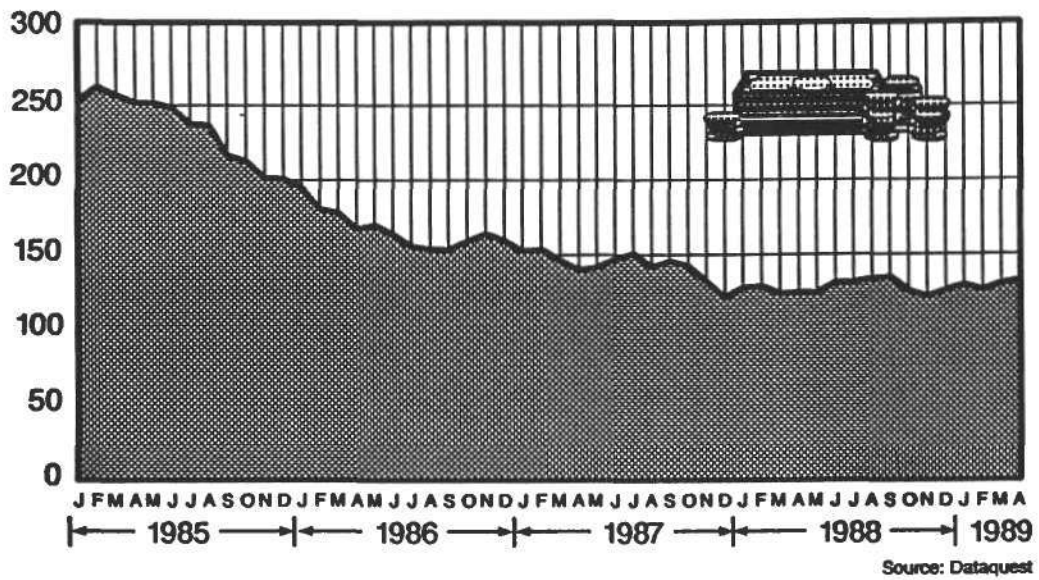
Source: Dataquest

U.S. SEMICONDUCTOR INTERNATIONAL SALES



YEN-TO-DOLLAR EXCHANGE RATE

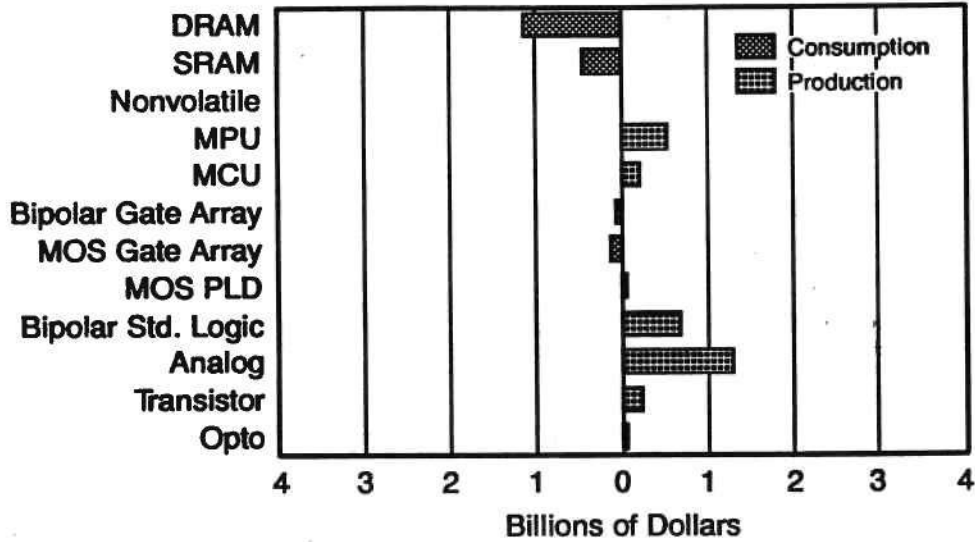
January 1985 to April 1989



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UNITED STATES SEMICONDUCTOR

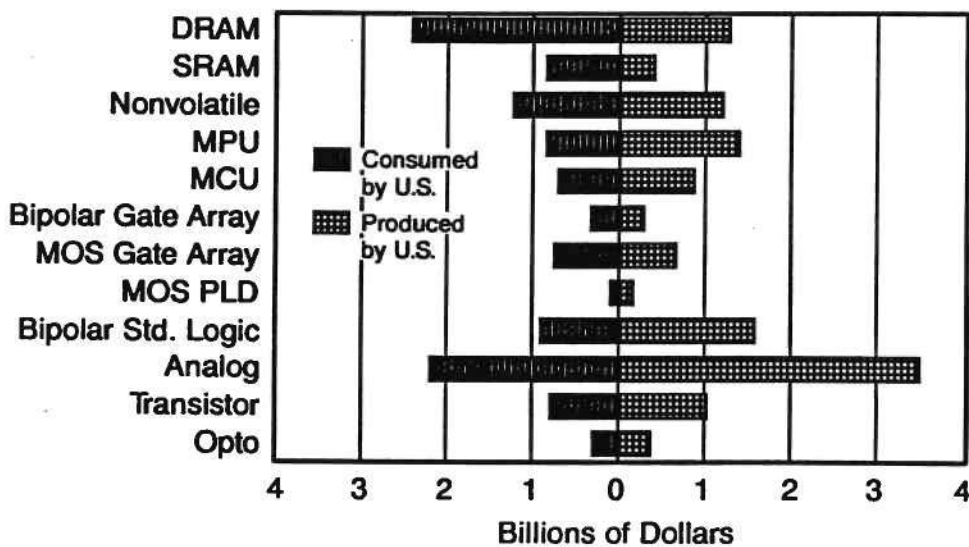
Difference between Consumption and Production



Source: Dataquest

UNITED STATES SEMICONDUCTOR

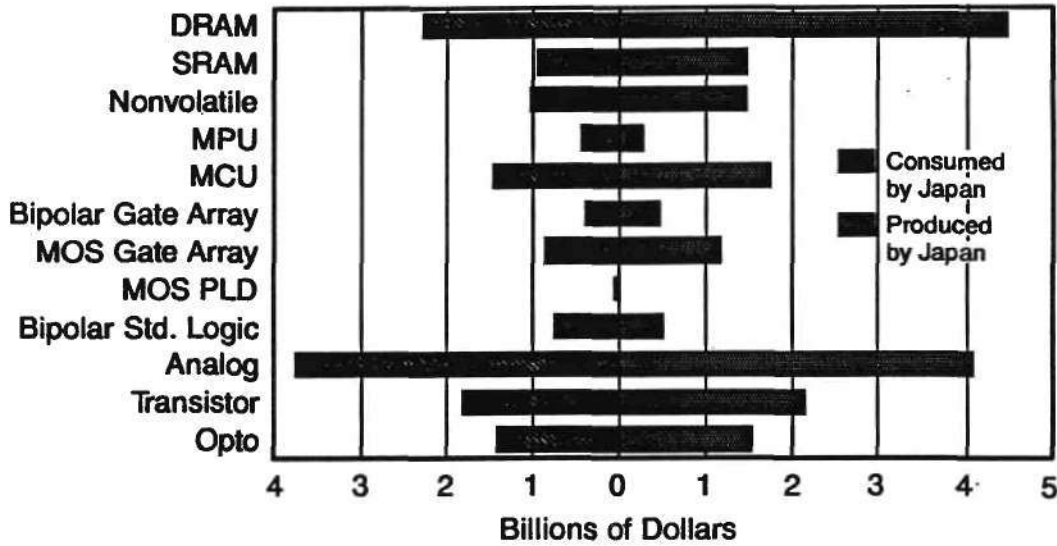
Consumption/Production Profile



Source: Dataquest

JAPANESE SEMICONDUCTOR

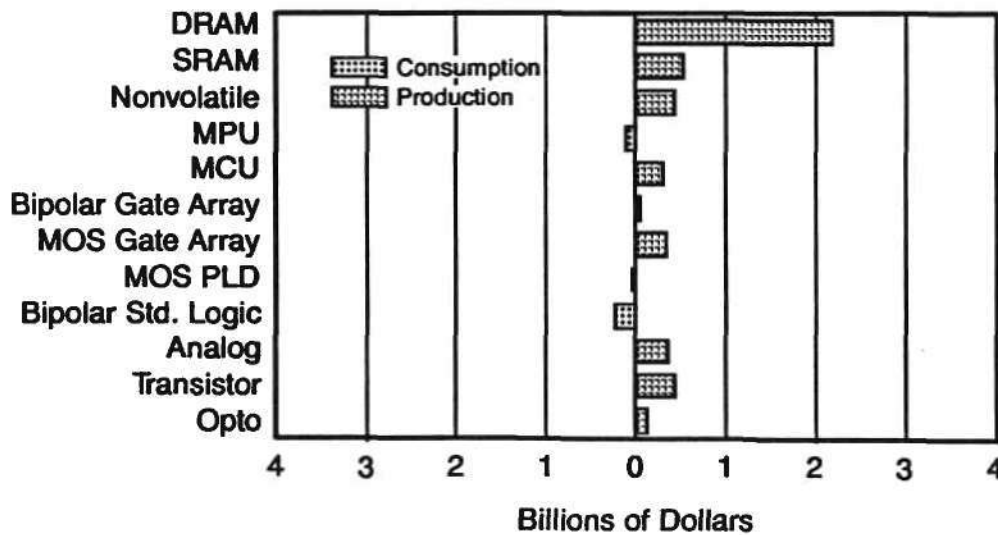
Consumption/Production Profile



Source: Dataquest

JAPANESE SEMICONDUCTOR

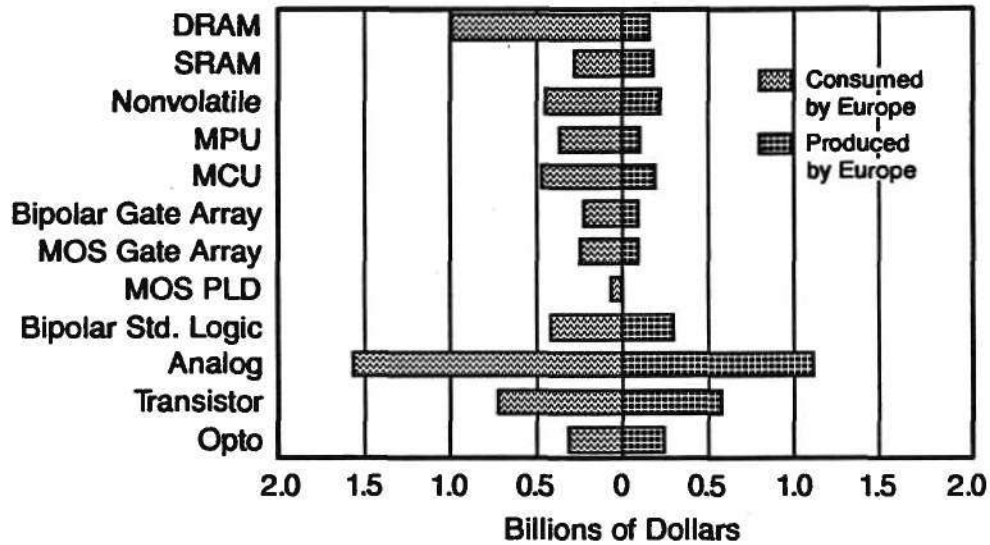
Difference between Consumption and Production



Source: Dataquest

EUROPEAN SEMICONDUCTOR

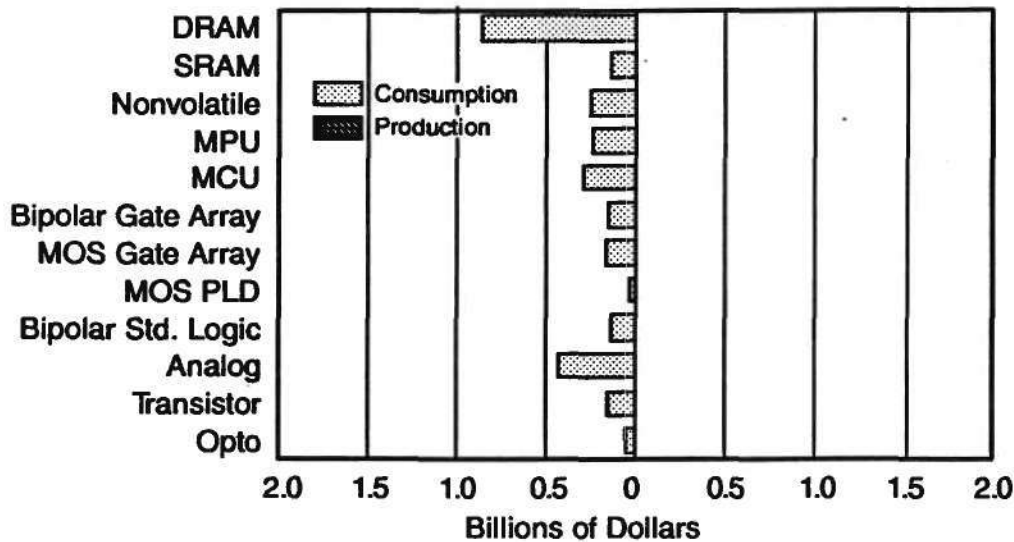
Consumption/Production Profile



Source: Dataquest

EUROPEAN SEMICONDUCTOR

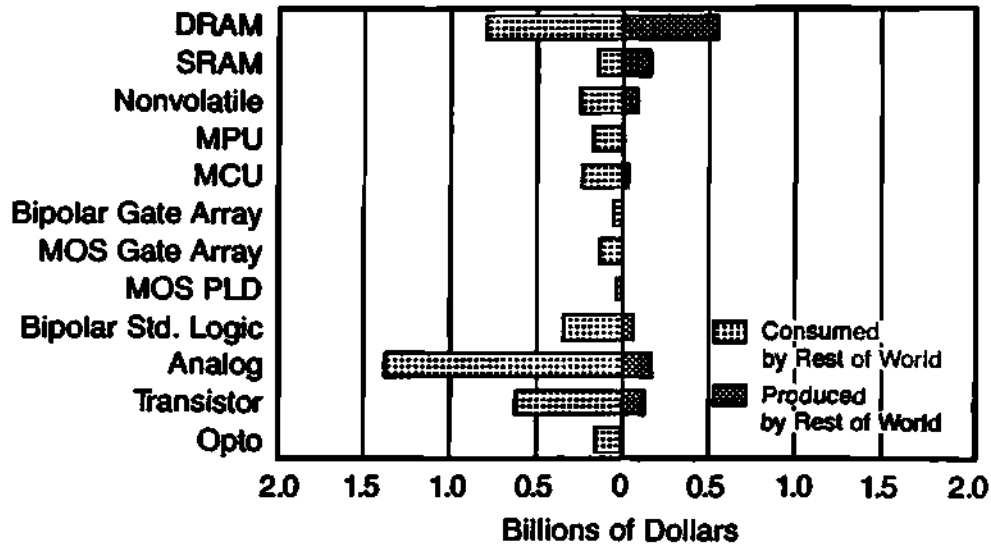
Difference between Consumption and Production



Source: Dataquest

REST OF WORLD SEMICONDUCTOR

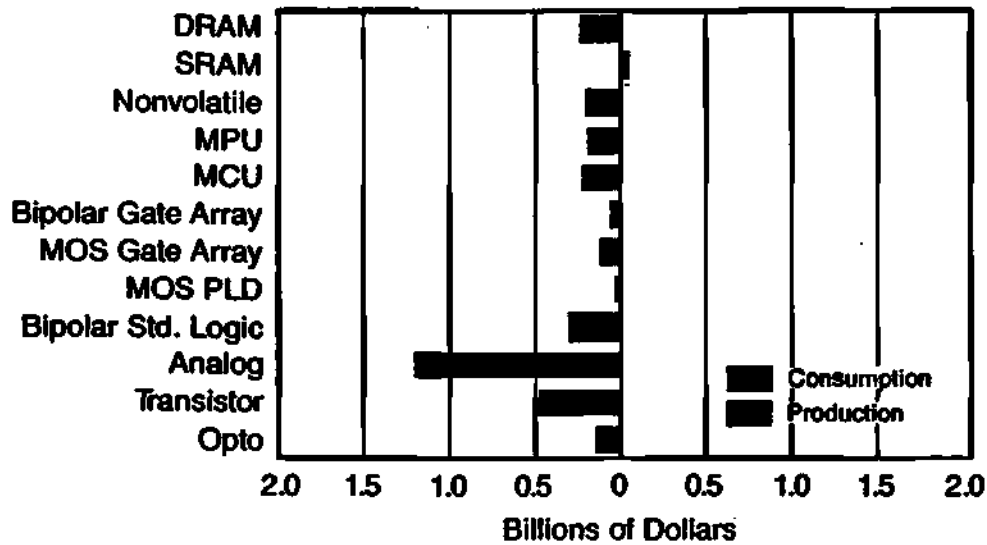
Consumption/Production Profile



Source: Dataquest

REST OF WORLD SEMICONDUCTOR

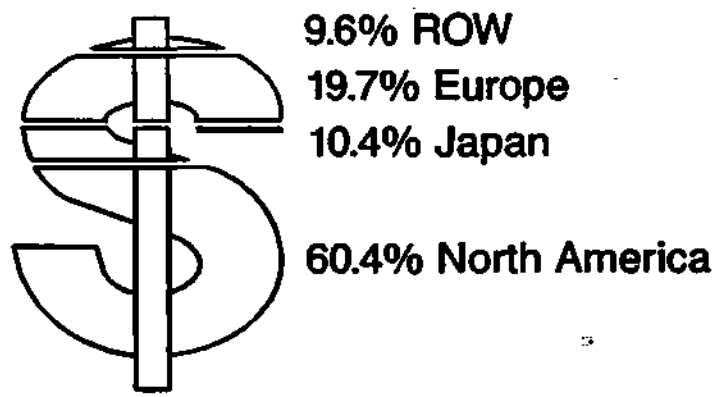
Difference between Consumption and Production



Source: Dataquest

WHERE DO THEY GET THEIR REVENUE?

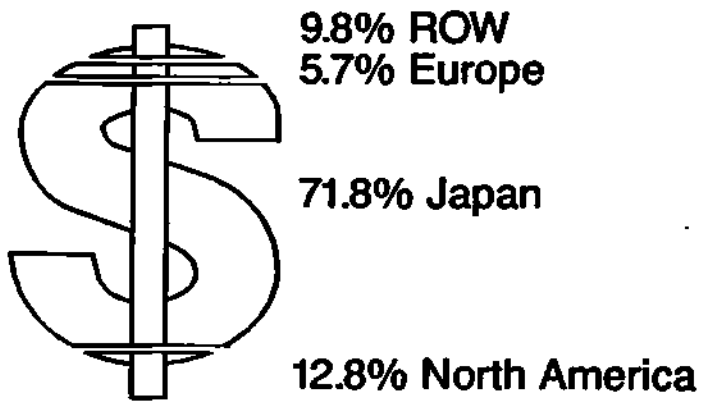
North American Companies (Percent of 1988 Revenue)



Source: Dataquest

WHERE DO THEY GET THEIR REVENUE?

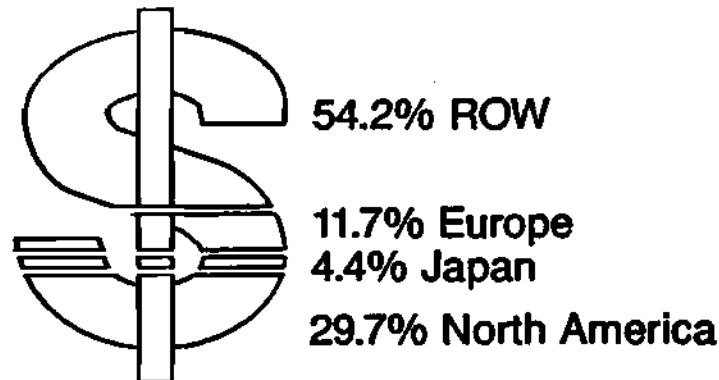
Japanese Companies (Percent of 1988 Revenue)



Source: Dataquest

WHERE DO THEY GET THEIR REVENUE?

ROW Companies (Percent of 1988 Revenue)



Source: Dataquest

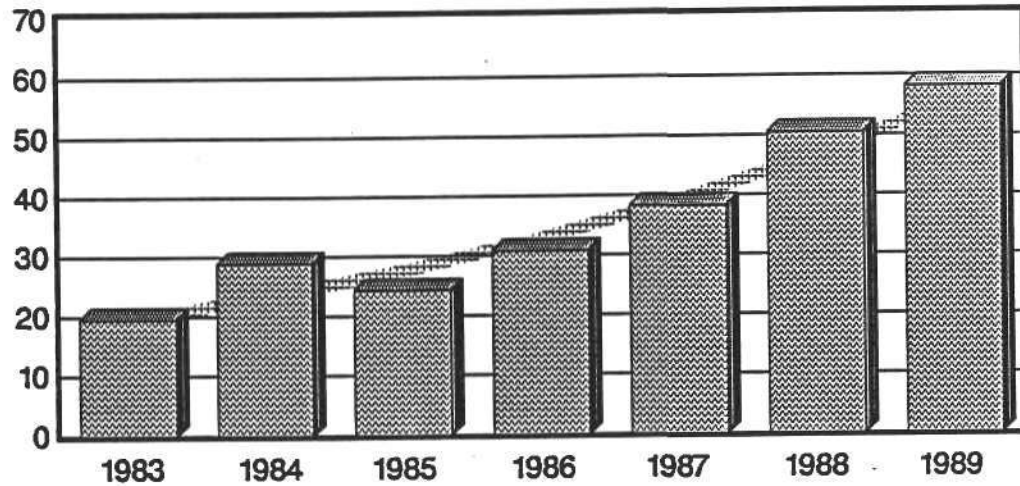
SEMICONDUCTOR DEMAND: FORCES, FORECAST, AND FEARS

Forces

- Economic
- International trade
- Semiconductor industry trends
- Company performance
- Inventory levels

WORLDWIDE SEMICONDUCTOR SHIPMENT FORECAST

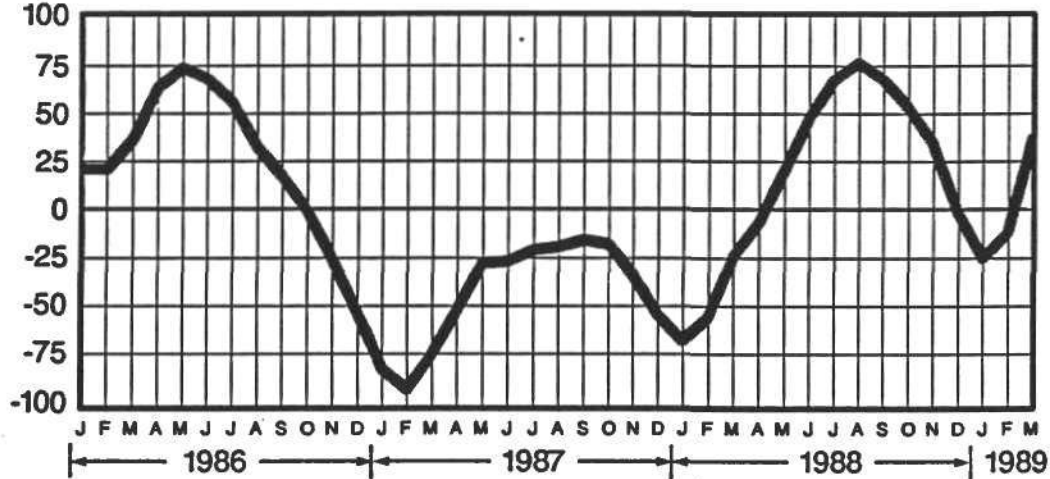
Billions of Dollars



Source: Dataquest

AVERAGE NORTH AMERICAN SEMICONDUCTOR SALES RELATIVE TO LONG-TERM TREND

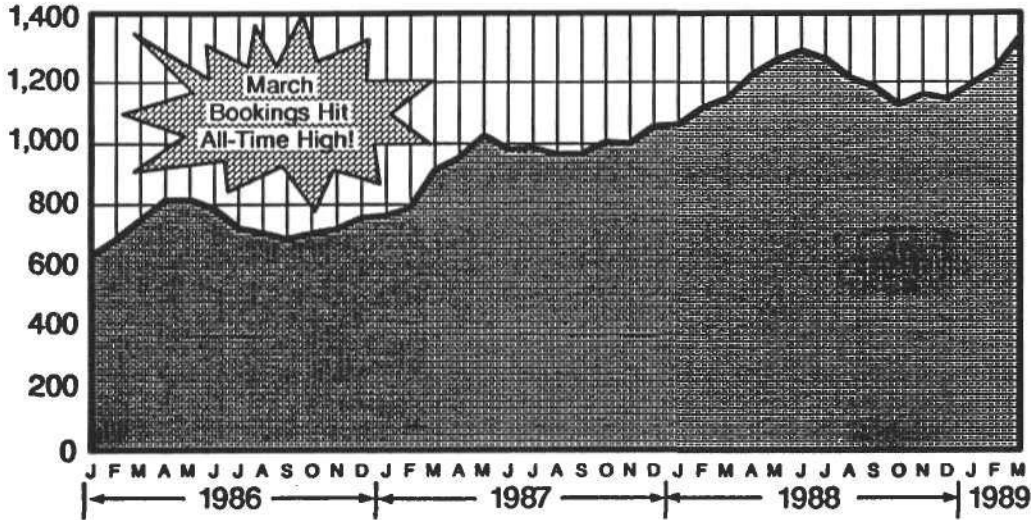
Millions of Dollars



Source: Dataquest

NORTH AMERICAN SEMICONDUCTOR THREE-MONTH AVERAGE BOOKINGS

Millions of Dollars

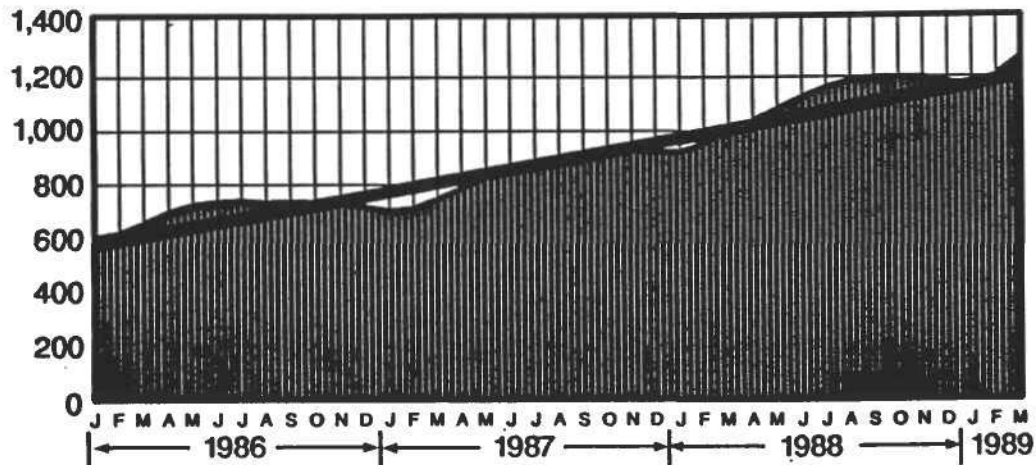


Source: Semiconductor Industry Association
Dataquest

AVERAGE NORTH AMERICAN SEMICONDUCTOR SALES

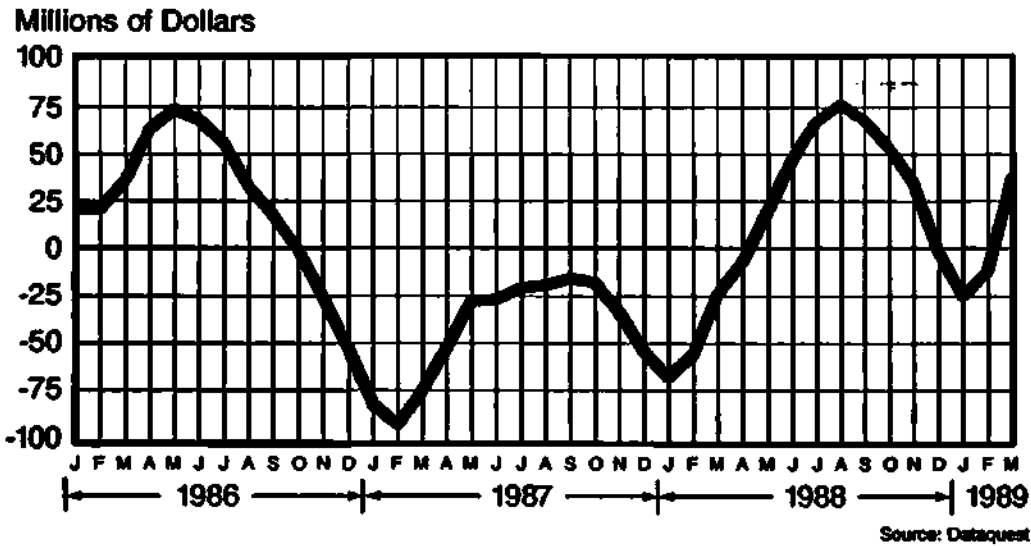
Long-Term Trend

Millions of Dollars



Source: Semiconductor Industry Association
Dataquest

AVERAGE NORTH AMERICAN SEMICONDUCTOR SALES RELATIVE TO LONG-TERM TREND

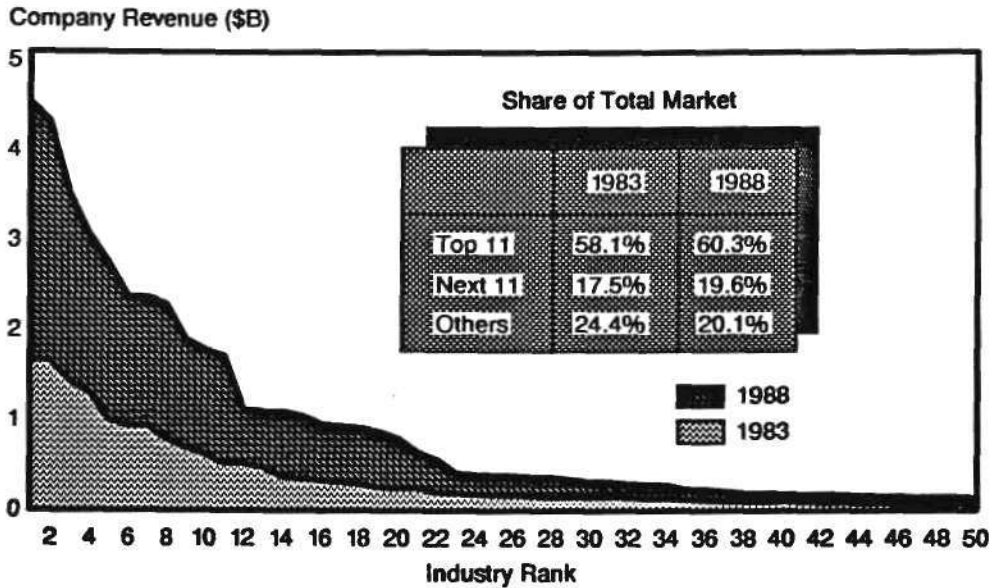


SEMICONDUCTOR DEMAND: FORCES, FORECAST, AND FEARS

Forces

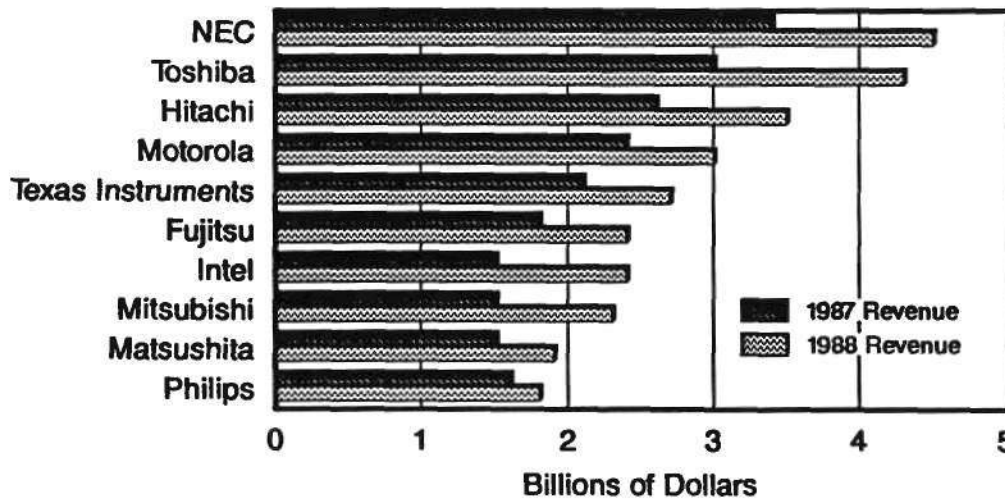
- Economic
- International trade
- Semiconductor industry trends
- Company performance
- Inventory levels

CONCENTRATION OF POWER



Source: Dataquest

TOP 10 SEMICONDUCTOR COMPANIES' WORLDWIDE REVENUE



Source: Dataquest

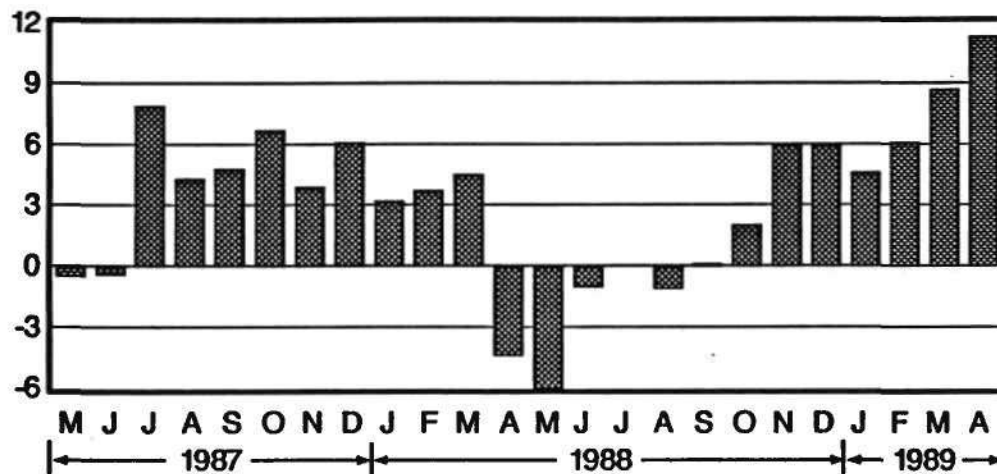
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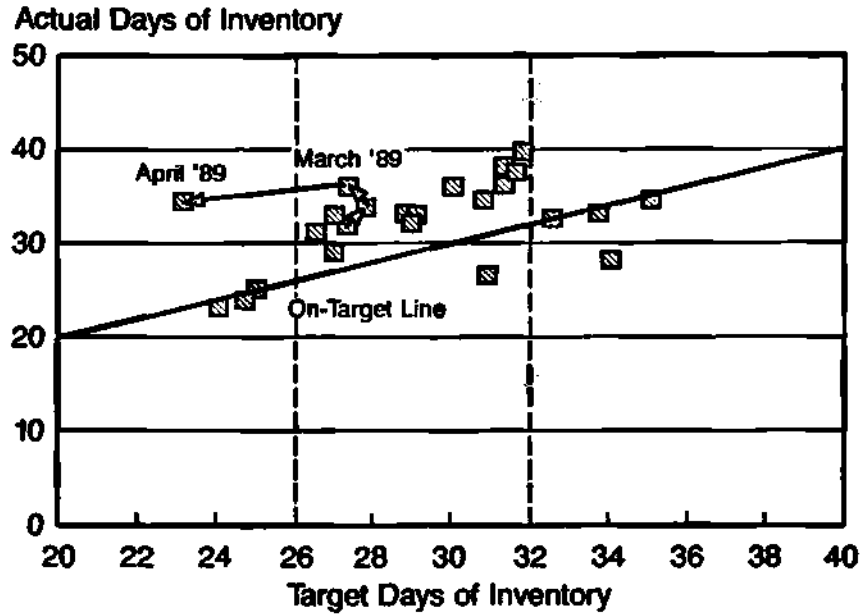
DAYS OF SEMICONDUCTOR INVENTORY FOR ALL USERS

Days Relative to Target



Source: Dataquest

ACTUAL INVENTORY RELATIVE TO TARGET



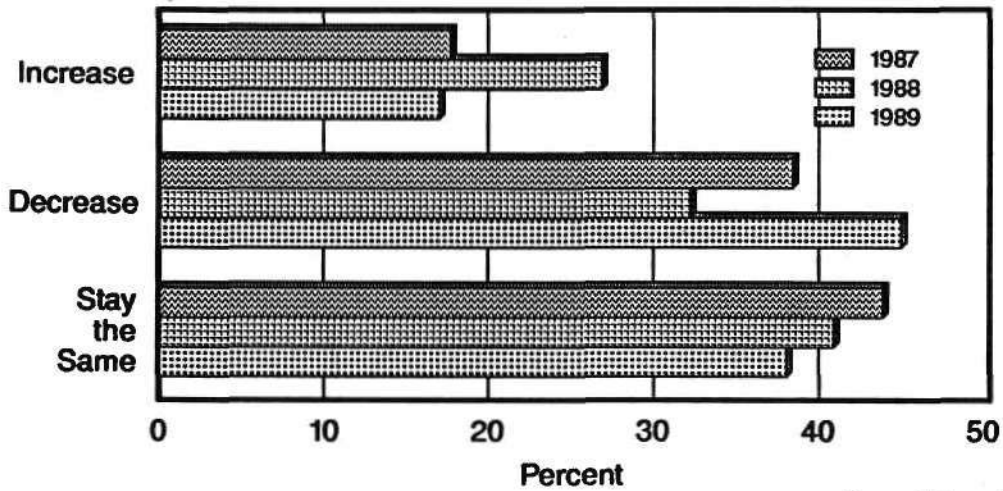
SEMICONDUCTOR DEMAND FORCES, FORECAST, AND FEARS

Forecast

- Buyers' expectations
- Important markets
- Emerging and fast-growing markets
- Semiconductor forecast
- Hot semiconductor products

BUYERS' EXPECTATIONS

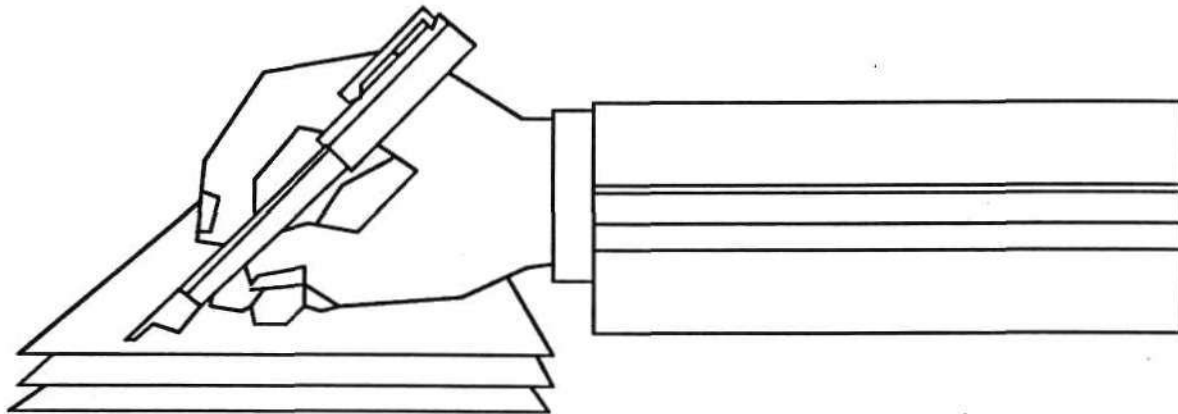
Expected Change in Target Inventory Levels
(Percent of Total Respondents)



Source: Dataquest

BUYERS' EXPECTATIONS

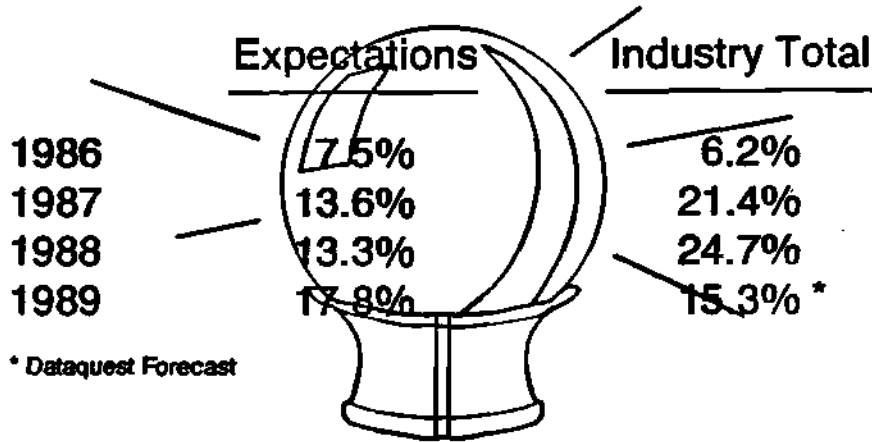
Users expect to increase semiconductor purchases by 17.8% percent in 1989



Source: Dataquest

BUYERS' EXPECTATIONS

The Users' Track Record



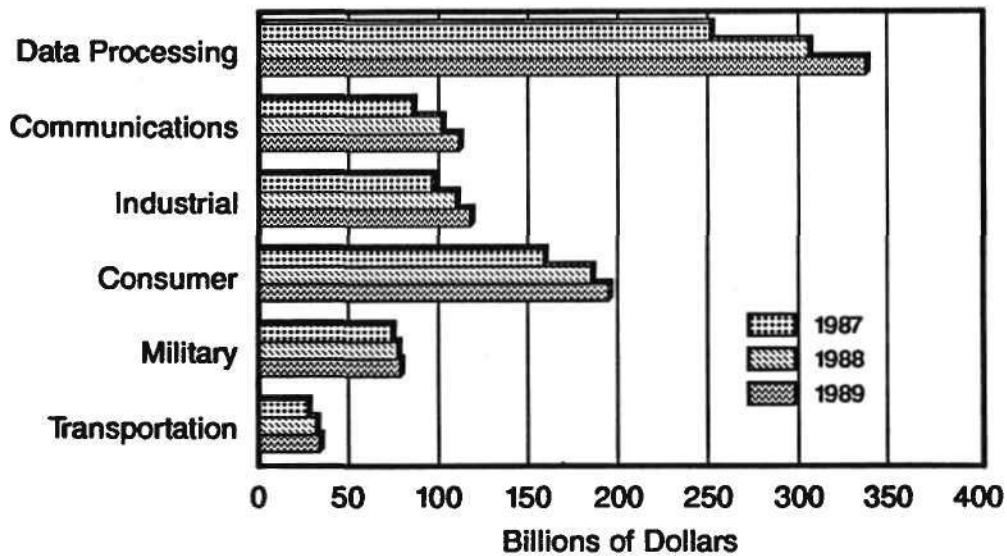
Source: Dataquest

SEMICONDUCTOR DEMAND FORCES, FORECAST, AND FEARS

Forecast

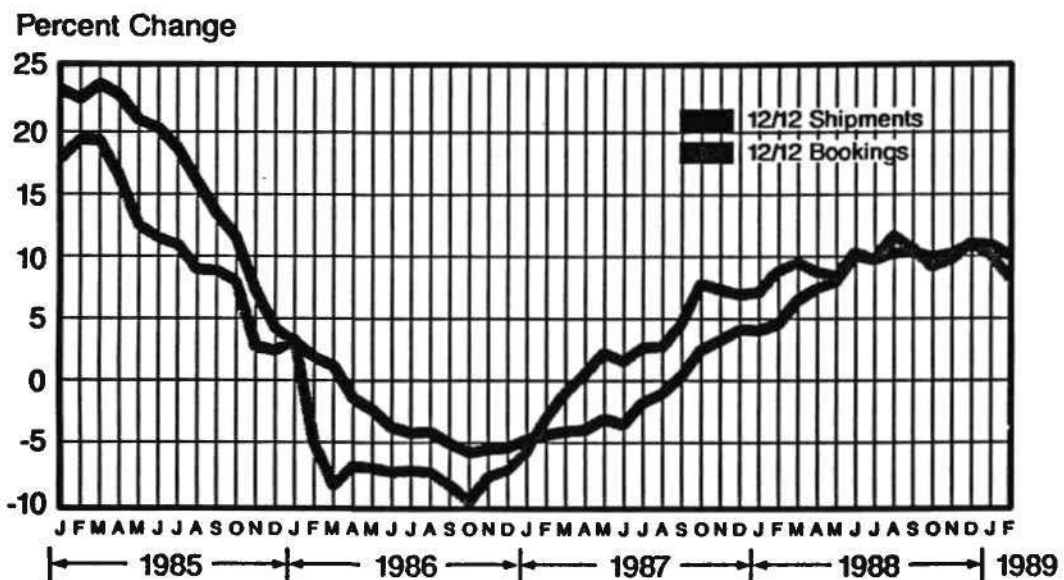
- Buyers' expectations
- Important markets
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ESTIMATED WORLDWIDE ELECTRONICS MARKETS



Source: Dataquest

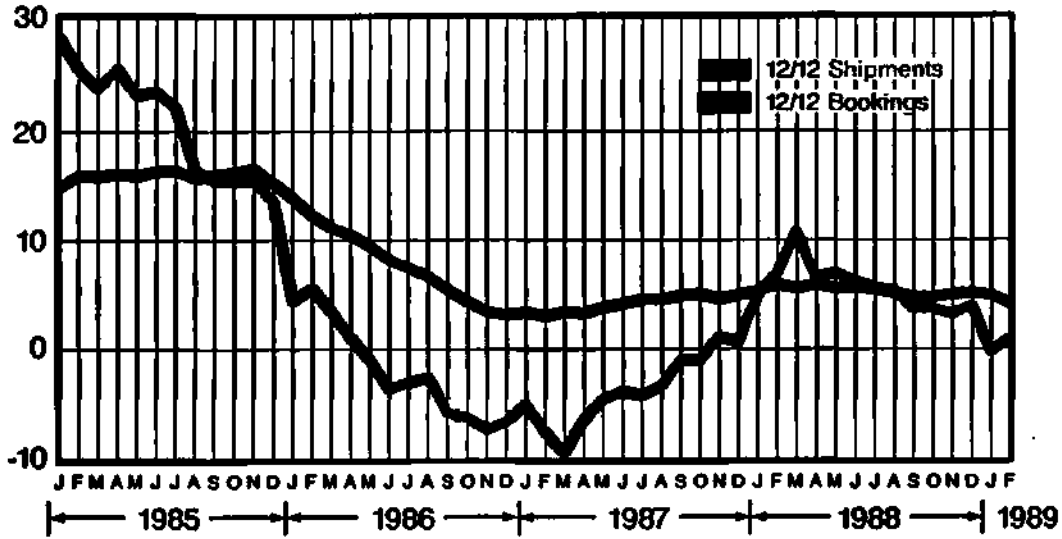
U.S. COMPUTERS AND OFFICE EQUIPMENT



Source: Department of Commerce
Dataquest

U.S. COMMUNICATIONS EQUIPMENT

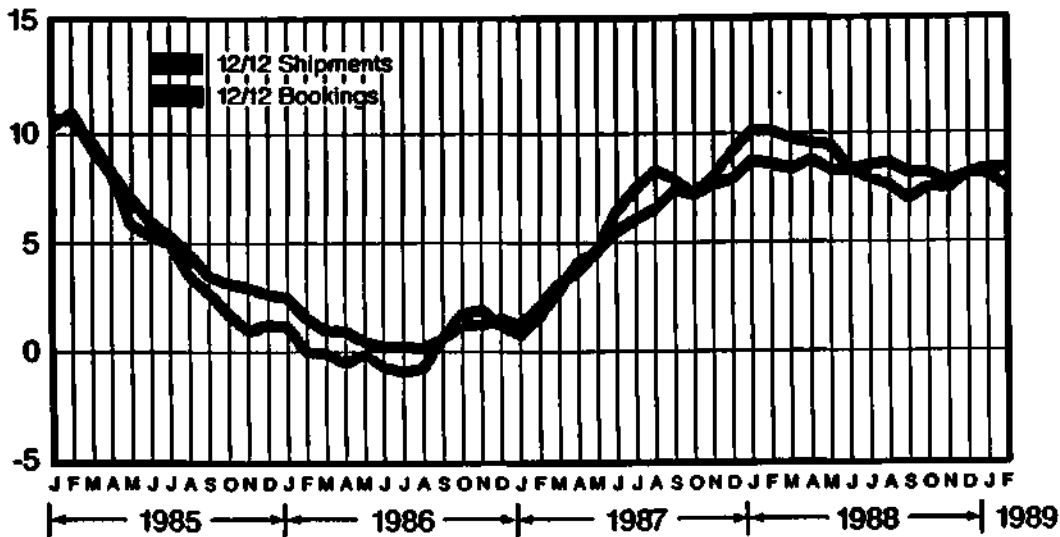
Percent Change



Source: Department of Commerce
Dataquest

U.S. INSTRUMENTATION

Percent Change



Source: Department of Commerce
Dataquest

SEMICONDUCTOR DEMAND FORCES, FORECAST, AND FEARS

Forecast

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FASTEST-GROWING LARGE MARKETS

Estimated U.S. Revenue
(Millions of Dollars)

<u>Segment</u>	<u>1988</u>	<u>1992</u>	<u>CAGR</u>
Processing Terminals	0.1	1.0	86.7%
Optical Disk Drives	0.4	3.0	61.8%
Electronic Publishing	1.6	6.6	42.4%
3- to 4-inch Disk Drives	3.7	14.2	39.5%
Workstations	1.9	4.8	25.6%
Factory Networks	0.7	1.7	23.9%
LAN Connections	2.4	5.4	22.4%
Cellular Radio	3.6	7.9	21.9%
Voice Messaging Systems	0.5	15.8	137.2%
3.5-Inch Floppy Drives	1.1	17.5	99.7%

Source: Dataquest

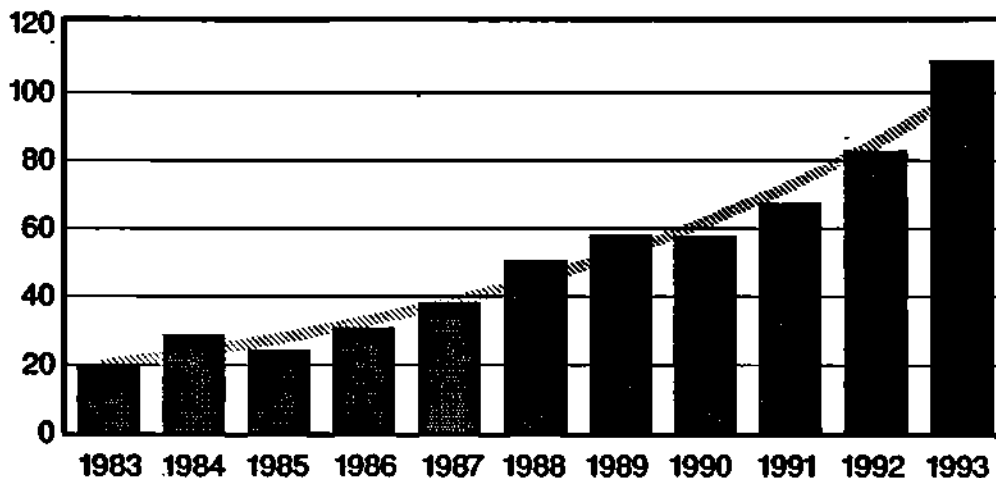
SEMICONDUCTOR DEMAND FORCES, FORECAST, AND FEARS

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WORLDWIDE SEMICONDUCTOR SHIPMENTS HISTORY AND FORECAST

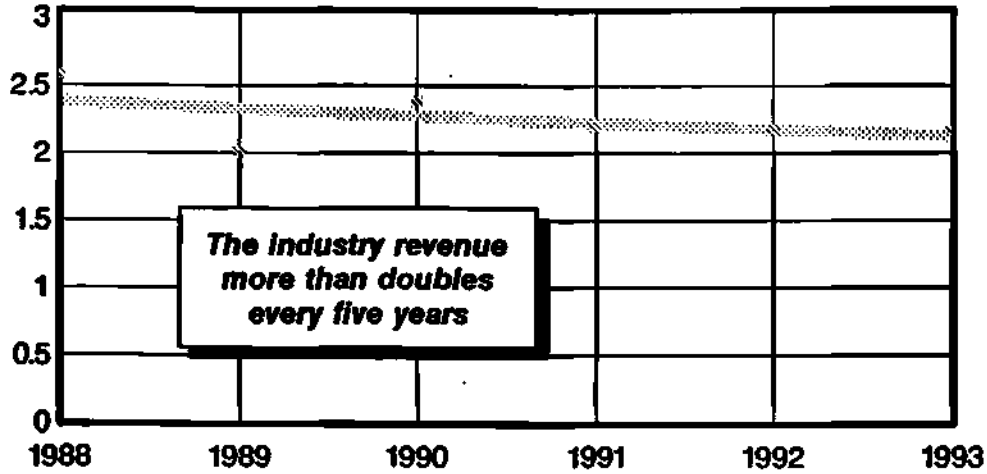
Billions of Dollars



Source: Dataquest

WORLDWIDE SEMICONDUCTOR CONSUMPTION FIVE-YEAR FORECAST GROWTH PATTERN

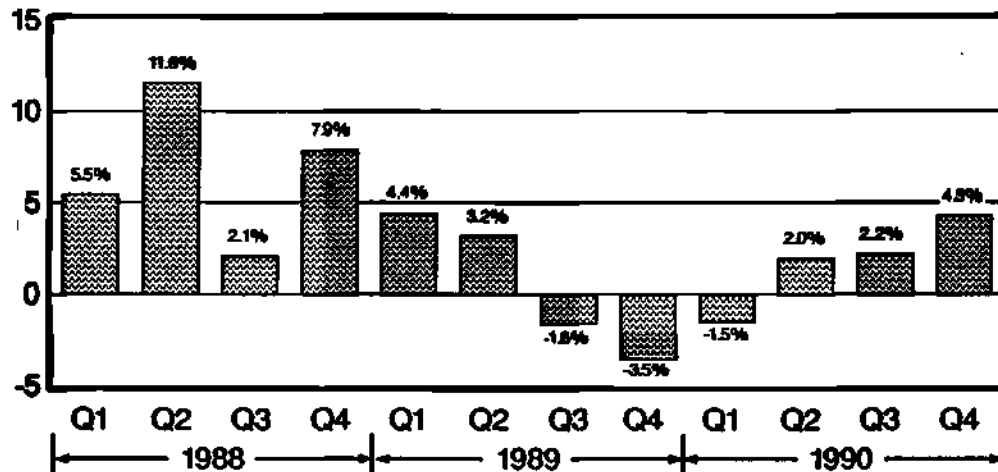
Five-Year Growth Factor



Source: Dataquest

WORLDWIDE SEMICONDUCTOR CONSUMPTION QUARTER-TO-QUARTER GROWTH RATES

Percent of Dollars



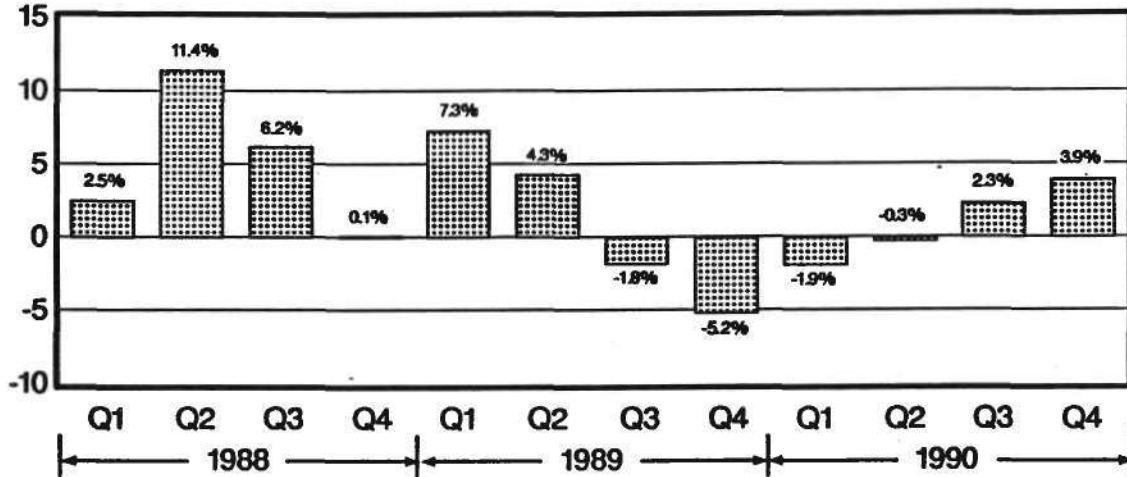
Source: Dataquest

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NORTH AMERICAN SEMICONDUCTOR CONSUMPTION QUARTER-TO-QUARTER GROWTH FORECAST

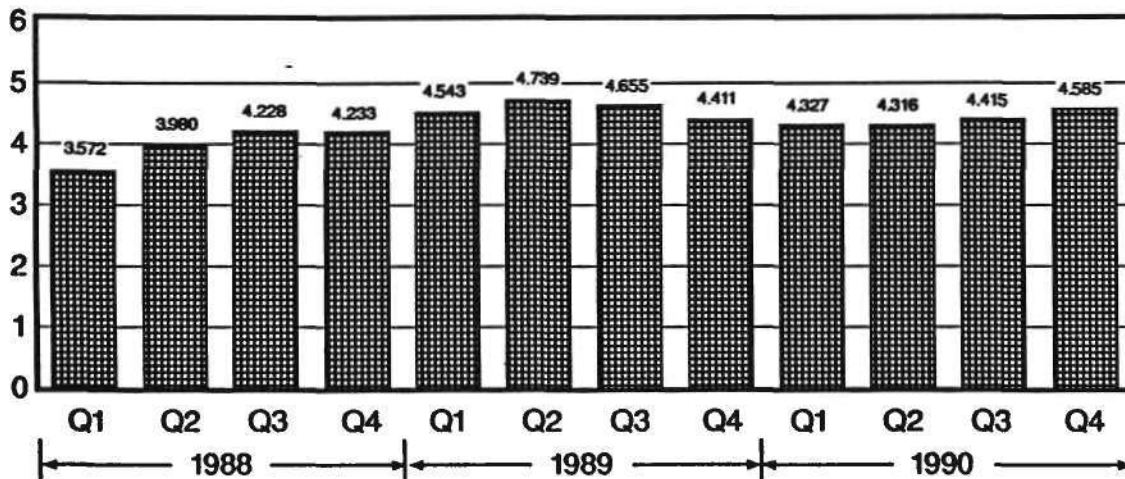
Percent of Dollars



Source: Dataquest

NORTH AMERICAN SEMICONDUCTOR CONSUMPTION QUARTERLY REVENUE FORECAST

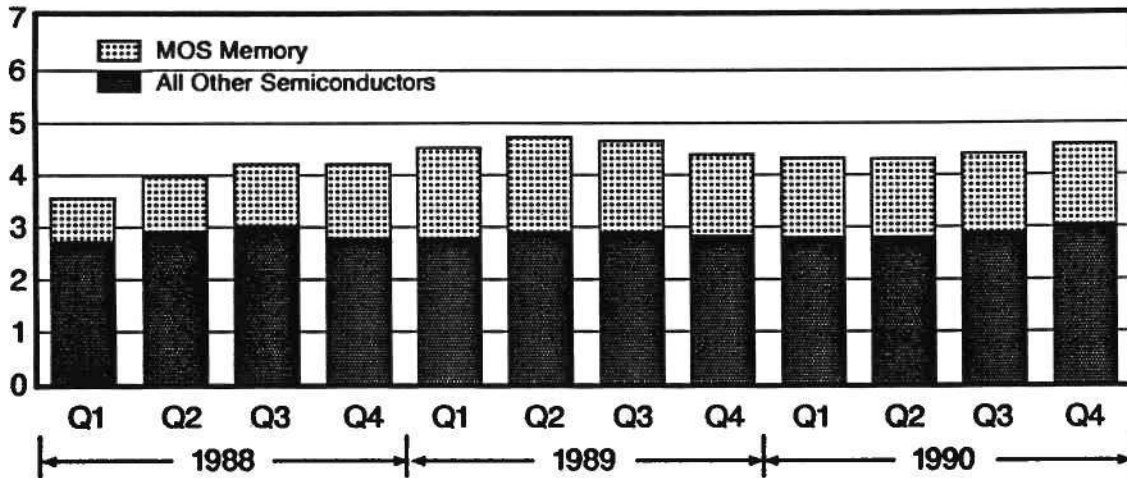
Billions of Dollars



Source: Dataquest

NORTH AMERICAN SEMICONDUCTOR CONSUMPTION QUARTERLY REVENUE FORECAST

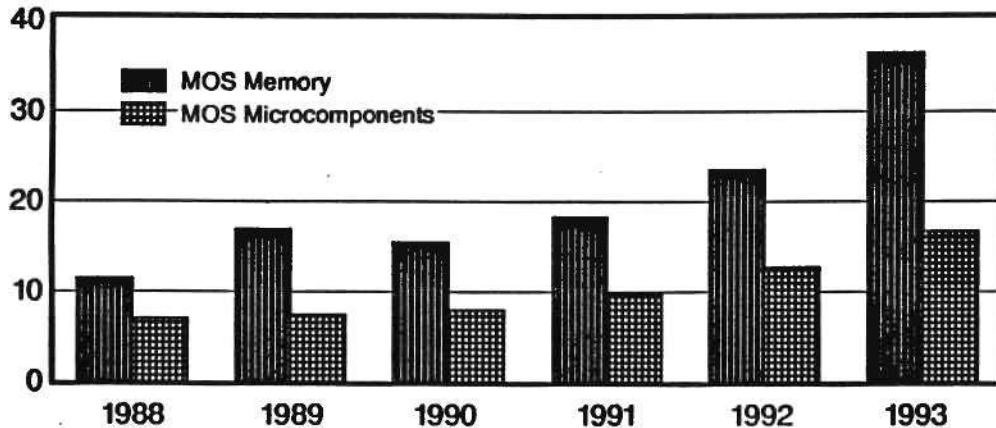
Billions of Dollars



Source: Dataquest

ESTIMATED WORLDWIDE SEMICONDUCTOR CONSUMPTION MOS MEMORY AND MICROCOMPONENTS

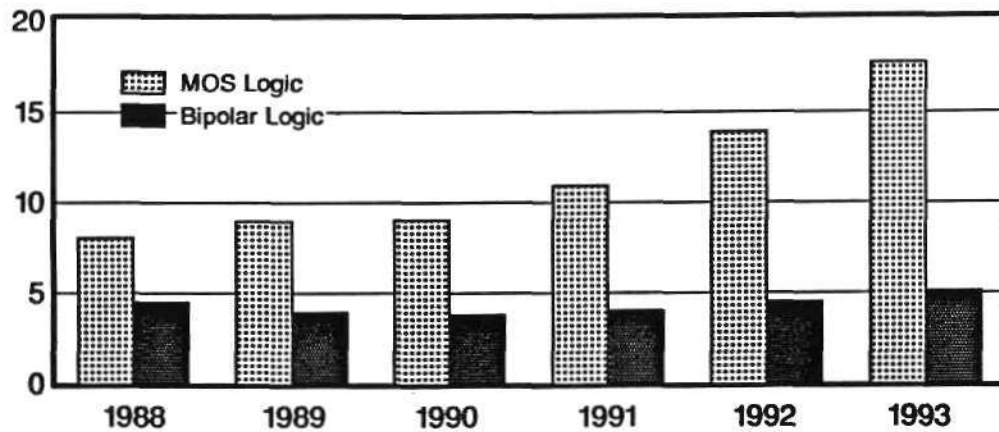
Billions of Dollars



Source: Dataquest

ESTIMATED WORLDWIDE SEMICONDUCTOR CONSUMPTION MOS LOGIC AND BIPOLAR LOGIC

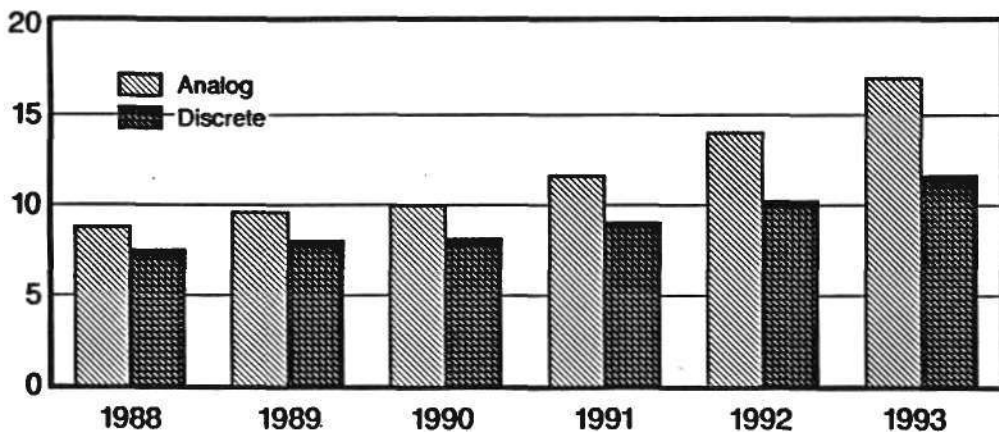
Billions of Dollars



Source: Dataquest

ESTIMATED WORLDWIDE SEMICONDUCTOR CONSUMPTION ANALOG AND DISCRETE COMPONENTS

Billions of Dollars



Source: Dataquest

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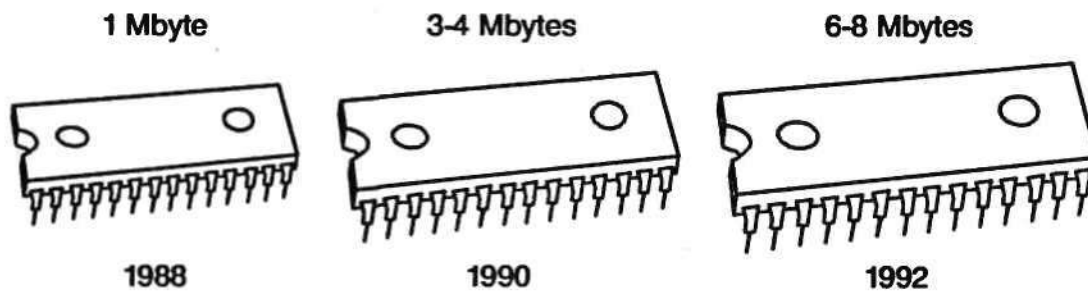
SEMICONDUCTOR DEMAND FORCES, FORECAST, AND FEARS

Forecast

- Buyers' expectations
- Important markets
- Emerging and fast-growing markets
- Semiconductor forecast
- Hot semiconductor products

A DRAM-HUNGRY WORLD

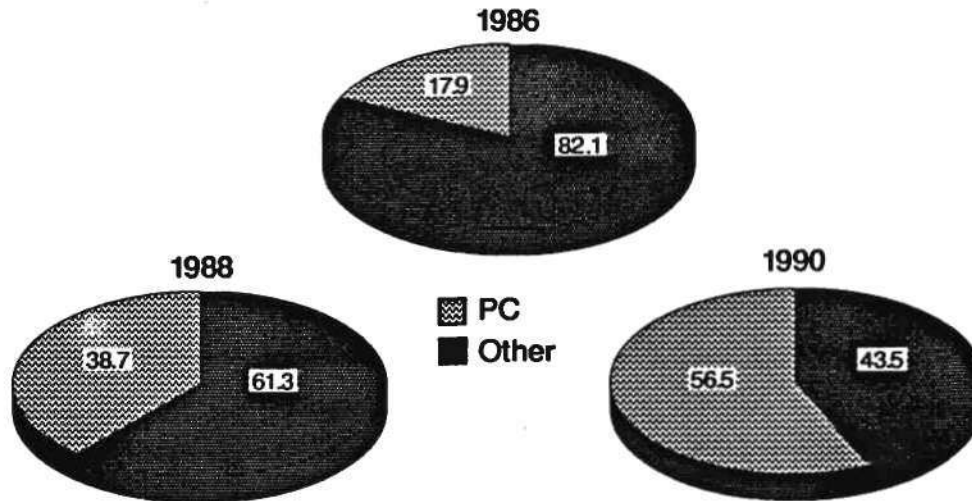
Worldwide PC Memory Content Forecast



(Average memory content for new PCs
shipped in a particular year)

A DRAM-HUNGRY WORLD

Estimated PC DRAM Consumption as a Percentage of Worldwide DRAM Production

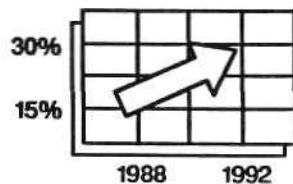


Source: Dataquest

HOT SEMICONDUCTOR PRODUCTS

(Millions of Dollars)

Product	1988	1992	CAGR
FIFO	56	142	26.2%
Video RAM	244	626	26.5%
Palette DACs	104	250	24.5%
High-Speed A/D Converters	115	260	22.6%
PC Chip Sets	397	775	18.2%
Switching Regulators	83	210	26.0%



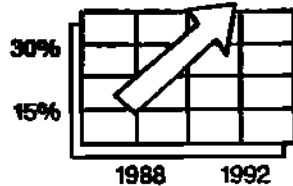
Semiconductors with growth rates between 15 and 30 percent

Source: Dataquest

SUPER-HOT SEMICONDUCTOR PRODUCTS

(Millions of Dollars)

<u>Product</u>	<u>1988</u>	<u>1992</u>	<u>CAGR</u>
RISC Microprocessors	40	548	92.4%
BICMOS SRAM w/ECL I/O	25	332	91.8%
BICMOS Gate Arrays	56	598	78.5%
CMOS PLDs	177	971	53.0%
Digital Signal Processors	147	695	47.5%
High Performance Graphics	148	547	38.6%
32-Bit Microprocessors	835	2,745	36.5%
BICMOS SRAM w/TTL I/O	65	214	34.9%



Semiconductors with growth rates greater than 30 percent

Source: Dataquest

CONCLUSIONS

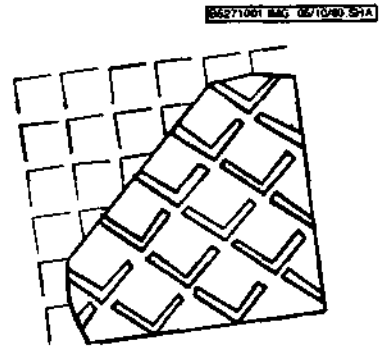
- Long-term outlook (five years) is for aggressive growth
- Intermediate outlook (18 months) generally flat with some months slightly down. Computer market unsettled, causing great concern.
- Tighter inventory control and faster production cycles result in month-to-month variations in order rates
- Capacity generally not strained, resulting in high percentage of turns business
- Semiconductor manufacturers have low backlogs and low visibility to future business; consequently, cautious about future business

All things considered, the current semiconductor market environment is more like a road with rocks, ruts, and potholes going up a mountain rather than a smooth ride like falling off a cliff.

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Dataquest's Annual
SEMICON/West Seminar
May 24, 1989



DRAMs AND ASICs AS TECHNOLOGY DRIVERS

KRISHNA SHANKAR

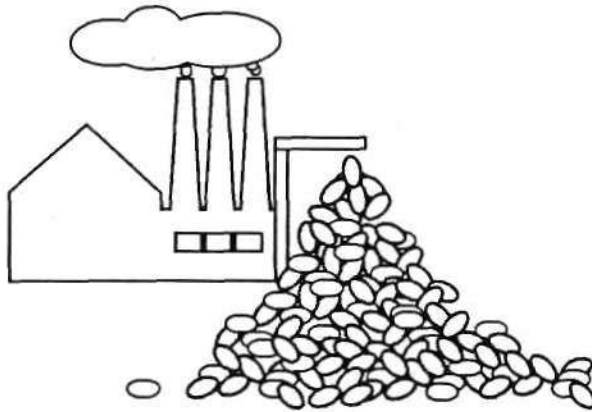
Industry Analyst
Semiconductor Equipment and Materials Service
Dataquest Incorporated

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Is it easier to produce a million jelly beans
than a box of Godiva chocolates?

The Jelly Bean Factory



The Candy Shoppe

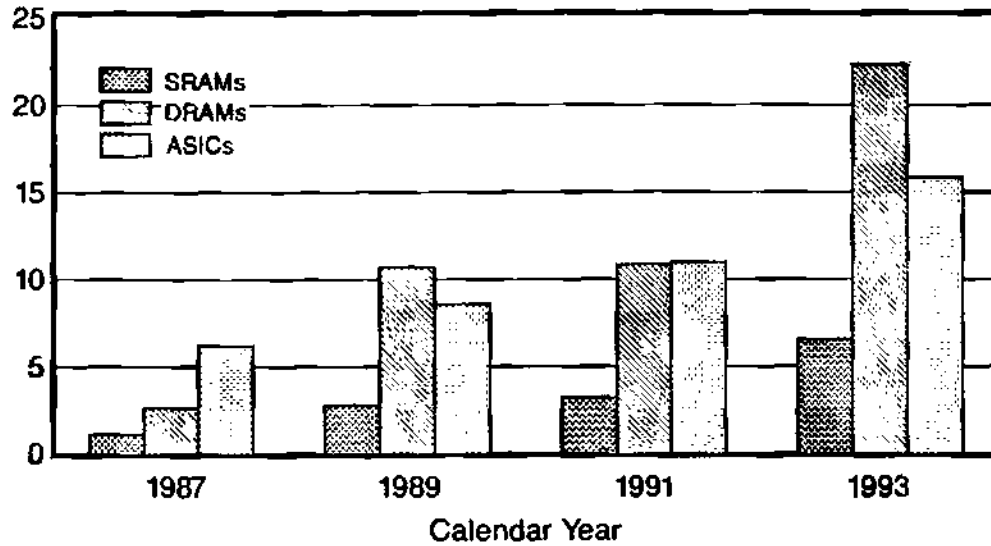


AGENDA

- Memory and ASIC markets
- Industry structure
- Semiconductor technology drivers
- DRAM technology and process equipment
- ASIC technology and process equipment
- Special ASIC process innovations
- Fab configuration
- Synergy and convergence
- Conclusions

WORLD MEMORY AND ASIC MARKETS

Billions of Dollars



Source: Dataquest

INDUSTRY STRUCTURE

DRAMs

- Capital intensive
- Oligopolistic structure
- Low product differentiation
- Vertically integrated companies
- One product per technology generation

ASICs

- Customer-service intensive
- Numerous competitors
- High product differentiation
- Small merchant companies and large captive companies
- Hundreds of low-volume products for each technology generation

TECHNOLOGY DRIVERS

DRAMs

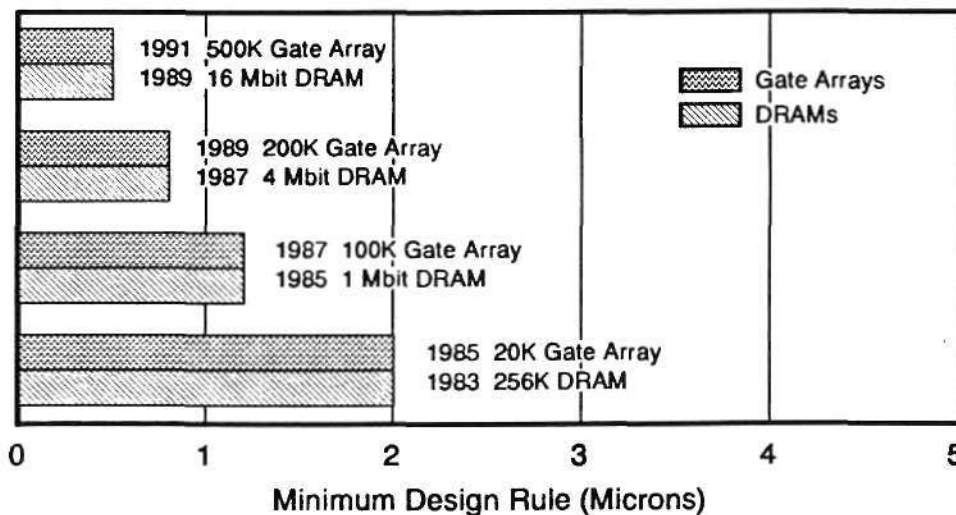
- High volume/low cost
- Advanced device structures
- Submicron lithography
- "Hardwired" automation

ASICs

- ☉ Low-volume/time to market
- ☉ Design automation
- ☉ Multilevel interconnect
- ☉ "Flexible" automation

MINIMUM DESIGN RULES

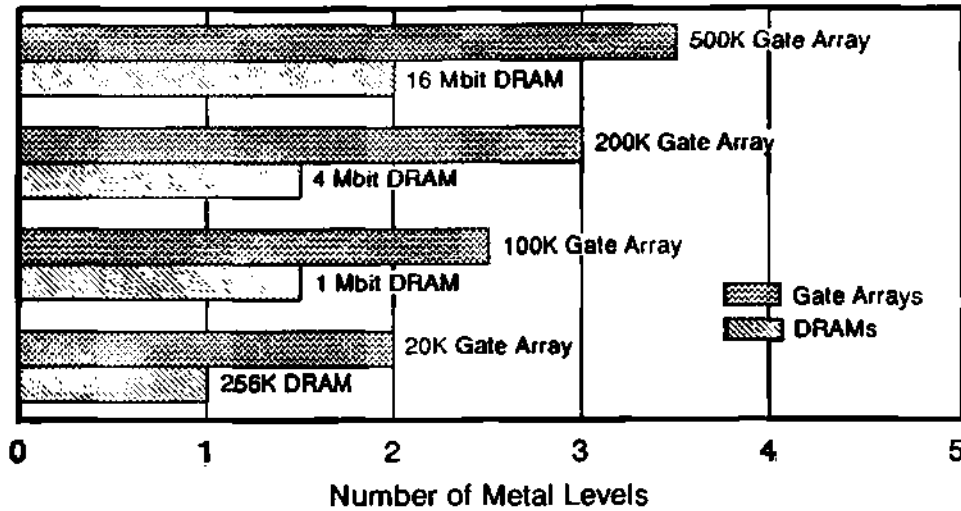
Gate Arrays and DRAMs



Source: Dataquest

"AVERAGE" INDUSTRY METAL LEVEL

Gate Arrays and DRAMs



Source: Dataquest

TYPICAL 4Mb DRAM TECHNOLOGY

Features

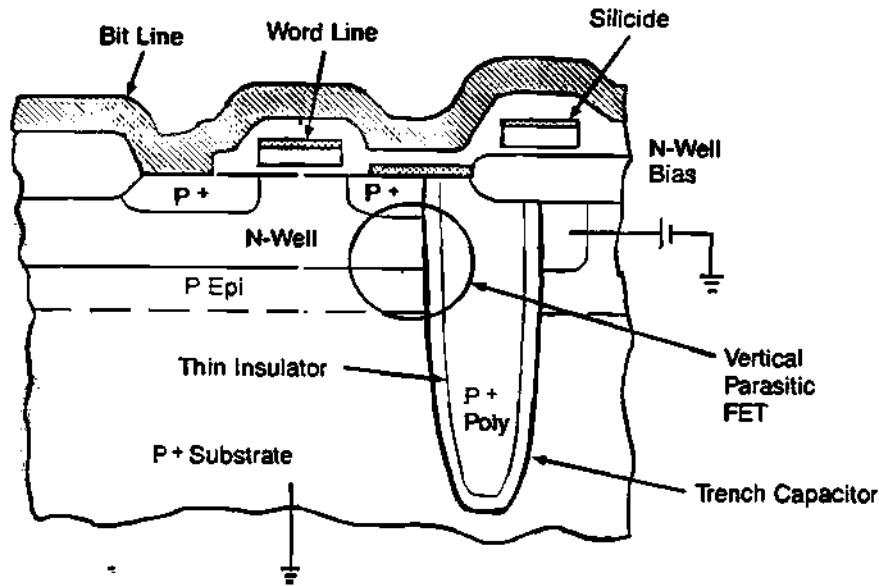
- High-quality EPI
- Retrograde wells
- Deep capacitor trenches
- Stacked capacitor
- Oxide-nitride-oxide dielectric
- Trench refill CVD oxide
- 0.8-micron gate length

Process/Equipment Needs

- Economical EPI process?
- High-dose/high-energy implants
- High throughput, low RIE damage
- Conventional etch process
- Vertical furnace or RTP
- TEOS conformal CVD reactors
- Submicron capability steppers

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PROCESS STRUCTURE FOR IBM's 4Mb DRAM



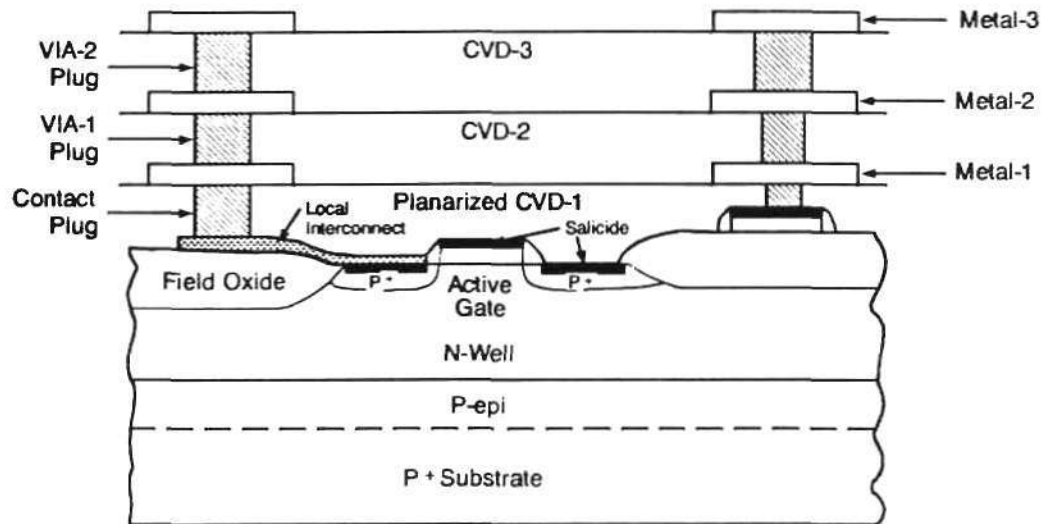
Source: IEDM

TECHNOLOGY FOR 200K TRIPLE-METAL ASIC GATE ARRAY

<u>Feature</u>	<u>Process/Equipment Need</u>
☐ Salicide	RTP titanium silicide
☐ Local interconnect	RTP titanium nitride
☐ Planarized CVD between metals	Spin-on-glass planarization or in-situ PECVD planarization
☐ Contact and VIA plugs	Tungsten CVD
☐ Triple-metal interconnect	High-resolution, defect-free interconnect patterning
☐ Custom metallization option	Flexible photoetch process
☐ Many product configurations	Quick-turn maskmaking; good reticle management

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FUTURE CMOS 200K TRIPLE-METAL ASIC GATE ARRAY



Source: Dataquest

ASIC PROCESS AND EQUIPMENT INNOVATIONS

- ☐ Laser-based interconnect patterning; quick-turn ASICs
- ☐ Focused ion beam tungsten direct-write interconnects
- ☐ E-beam lithography for maskless, direct-write ASICs
- ☐ Single-wafer etching and deposition systems
- ☐ Steppers with elaborate reticle management
- ☐ Multiproduct, computer-integrated manufacturing

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FAB CONFIGURATION

4Mb DRAM Fabs

- Maxifabs (\$150M-\$200M)
- High-volume, single product
- Dedicated automation
- Serial "assembly line"
- Fab organized by function
- High throughput, dedicated steppers for each layer
- Mix of batch and single-wafer processing

ASIC Fabs

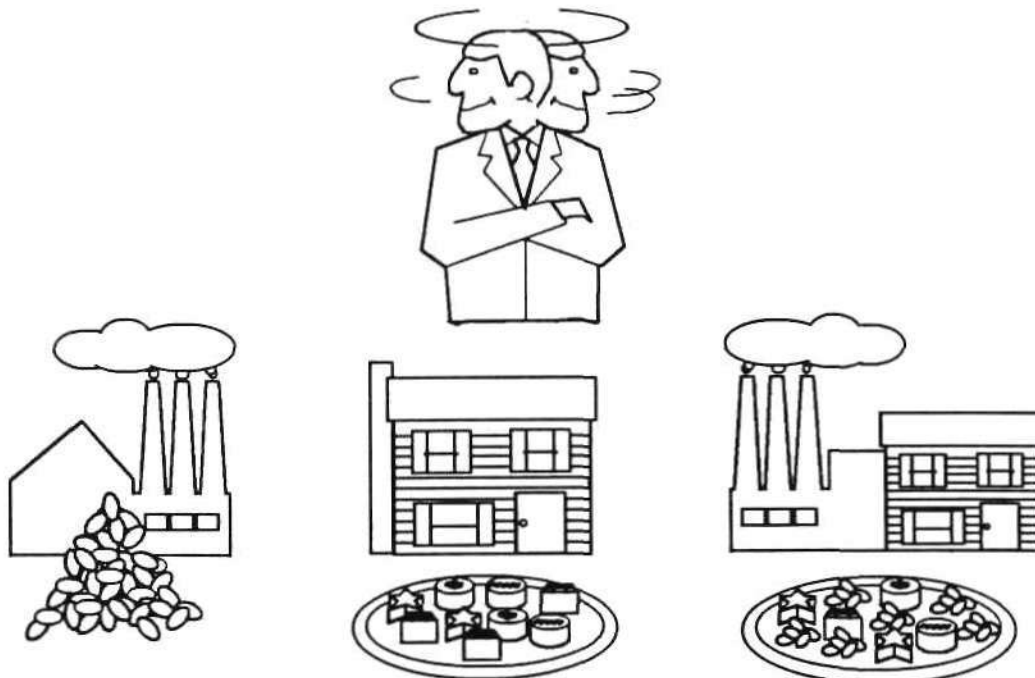
- Minifabs (\$20M-\$50M)
- Low-volume, multiproduct
- Programmable automation
- Autonomous lines in parallel
- Fab organized by product
- Flexible steppers with low setup time
- Single-wafer processing equipment
- Portable/desktop fabs?

SYNERGY AND CONVERGENCE

- ASIC products with increasing on-chip SRAM memory
- Custom DRAMs and SRAMs for video, graphics applications
- Universal BiCMOS process for ASICs and high-speed SRAMs
- DRAM process trend toward 3-D silicon structure
- Multilevel interconnect technology now standard for ASIC and memory products
- Memory producers getting into ASIC manufacturing to balance fab capacity and offer one-stop shops
- Modular, reliable, flexible architecture equipment needed

CONCLUSIONS

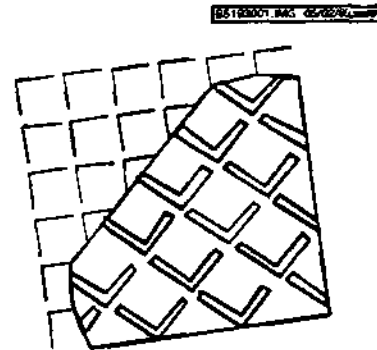
- DRAMs drive silicon device innovations and low-cost/high volume manufacturing
- ASICs drive design automation, multilevel interconnect technology, and flexible manufacturing
- Evolving synergy between memory (especially SRAMs) and ASIC processes
- Equipment design needs to be modular, highly reliable, and offer a "systems solution" to IC manufacturing
- Equipment and processes need to offer "open systems architecture"



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A COMPARISON OF JAPANESE AND U.S. FABS

MARK T. REAGAN

Industry Analyst

Semiconductor Equipment and Materials Service
Dataquest Incorporated

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AGENDA

- Current capacity analysis
- New fabs and 200mm-wafer activity
- Market response strategies

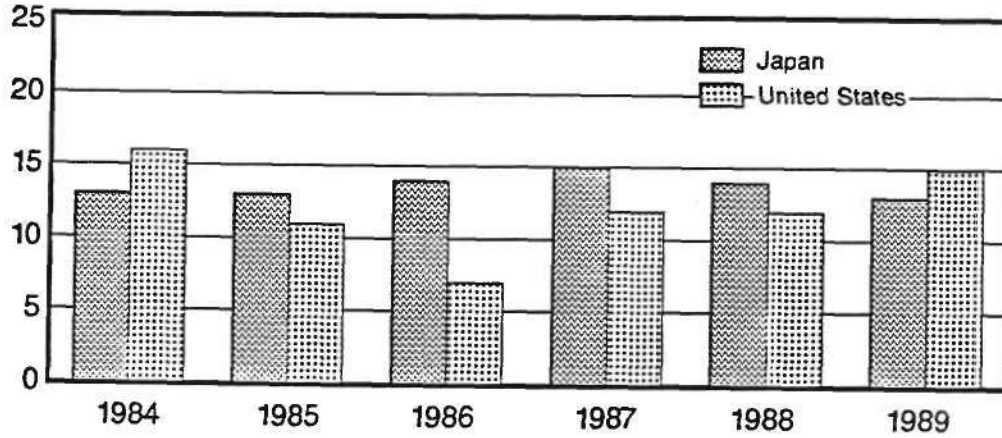
AGENDA

- Current capacity analysis

ESTIMATED SILICON PILOT AND PRODUCTION LINES

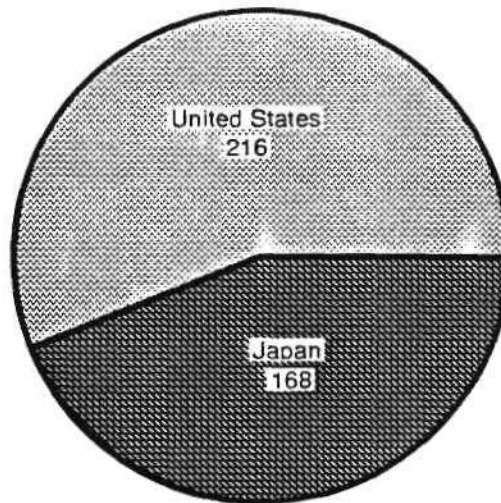
On-Shore Only

Number of Fab Lines



Source: Dataquest

SILICON-BASED FABS



Production Lines

Source: Dataquest

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More Fabs In United States But Japanese Fabs Are Bigger

PRODUCT MIX

	<u>Memory</u>	<u>MPU</u>	<u>Logic</u>	<u>ASIC</u>	<u>Other</u>
Japan	39%	7%	6%	14%	34%
United States	25%	14%	8%	26%	27%

Source: Dataquest

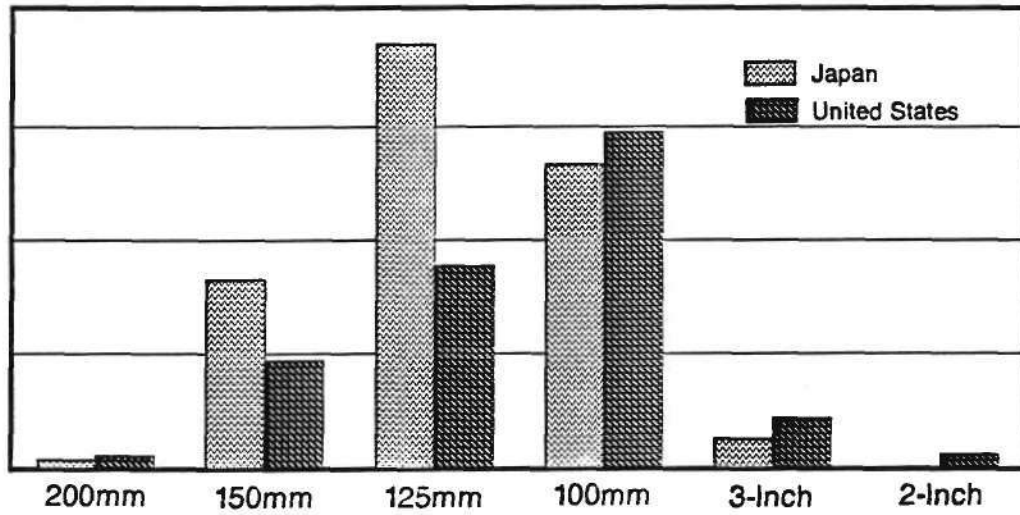


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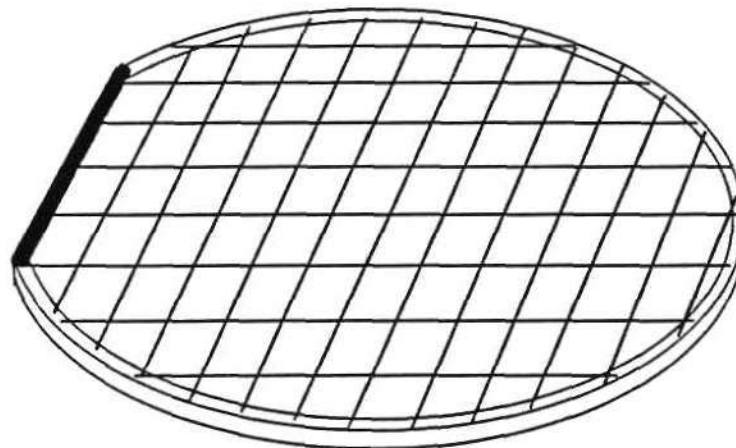
SILICON PILOT AND PRODUCTION LINES

Monthly Capacity by Wafer Size

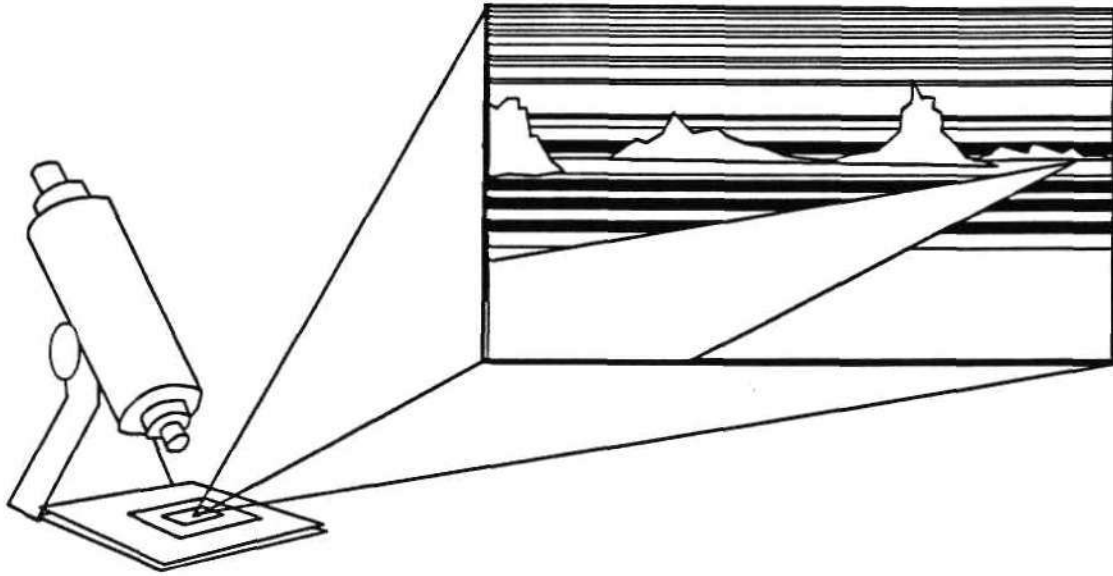


Source: Dataquest

WAFER SIZE



LINE GEOMETRIES



MICRON MIX

	$\leq 1\mu$	$\leq 1.5\mu$	$\leq 2.0\mu$	$\leq 2.5\mu$	$\leq 3\mu$	$\geq 3\mu$
Japan	26%	33%	27%	0	10%	4%
United States	18%	33%	23%	4%	12%	12%

Source: Dataquest



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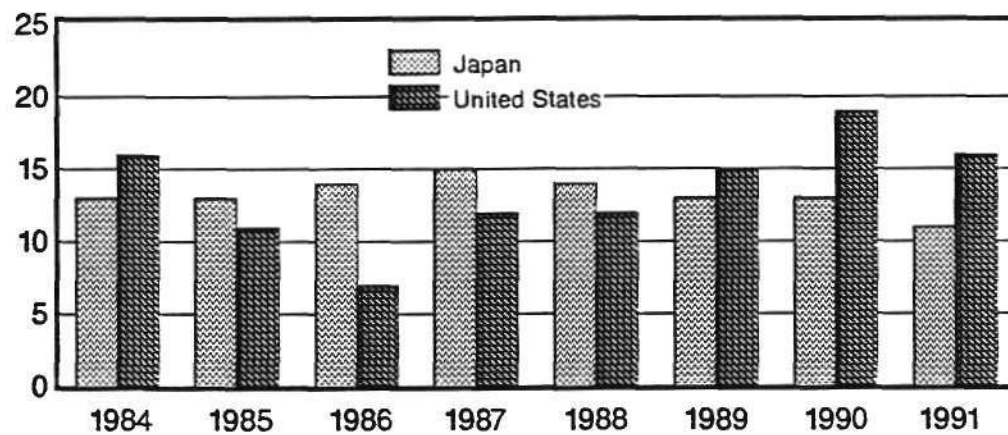
AGENDA

- Current capacity analysis
- New fabs and 200mm-wafer activity

ESTIMATED SILICON PILOT AND PRODUCTION LINES

Onshore Only

Number of Fab Lines



Source: Dataquest

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8-INCH PILOT AND PRODUCTION LINES

	<u>Japan</u>	<u>United States</u>
1987		IBM, Burlington
1988	NEC, Sagamihara IBM, Yasu Works	IBM, Burlington
1989	Fujitsu, Mie TI, Hiji Plant	TI, Dallas IBM, E. Fishkill IBM, Burlington
1990	Fujitsu, Iwate Hitachi, Musashi IBM, Yasu Works NEC, Sagamihara TI, Miho?	IBM, Burlington

8-INCH PILOT AND PRODUCTION LINES

	<u>Japan</u>	<u>United States</u>
1991	NEC, Chugoku Toshiba, Oita	NEC, Roseville TI, Dallas Motorola, Oakhill? Tohoku Semiconductor?
1992		Intel, Rio Rancho
1993	NEC, Chugoku Toshiba, Oita	

Source: Dataquest

AGENDA

- Current capacity analysis
- New fabs and 200mm-wafer activity
- Market response strategies

FAB CONSTRUCTION TIMETABLE

	<u>Permits and Planning</u>	<u>Break Ground to Complete Shell</u>	<u>Install Clean Room and Equipment</u>	<u>Turn On to Full Production</u>
Japan	1 Year	7 Months	7 Months	6 to 9 Months
United States	5 Months	11 Months	11 Months	1 to 1 1/4 Years

Source: Dataquest

TWO APPROACHES TO BUILDING A FAB

Japan

- One-step shopping for architecture and engineering
- Established relationships among owner, contractor, and subcontractors
- Very little bidding

United States

- Hire a person to act as a contractor
- Contractor uses bidding system
- Company may not have the same subcontractors building all fabs

(Continued)

TWO APPROACHES TO BUILDING A FAB

Japan

- Less friction between subcontractors; teamwork
- Ergonomic coordination
- Design and planning is completed before breaking ground
- Changes usually are not allowed after ground is broken

United States

- Political friction
- Get in each other's way
- Design as you build
- Delays due to internal conflicts and changes after the fact

(Continued)

TWO APPROACHES TO BUILDING A FAB

Japan

- Contractor is responsible from design to installation of equipment
- Contractor guarantees operating performance and equipment installation schedule

United States

- Contractor usually not involved in the whole process
- Subcontractors point fingers at each other

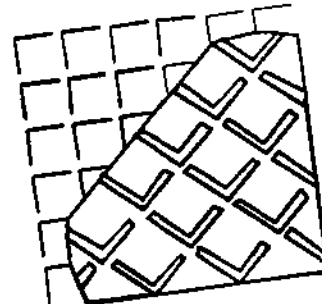
CONCLUSIONS

- Japanese manufacturing is leading edge
- Technology and techniques are moving from Japanese fabs to U.S. fabs

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**CAPITAL SPENDING:
STABILITY ACHIEVED**

GEORGE BURNS

Industry Analyst

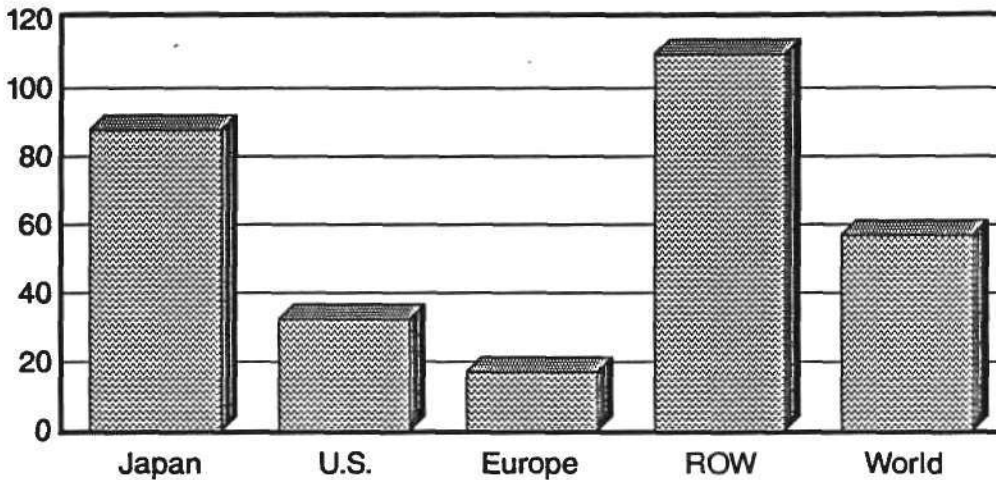
Semiconductor Equipment and Materials Service
Dataquest Incorporated



Happy days were here again
(what happened last year)

SEMICONDUCTOR CAPITAL SPENDING GROWTH IN 1988

Percent Change, 1987-1988



Source: Dataquest

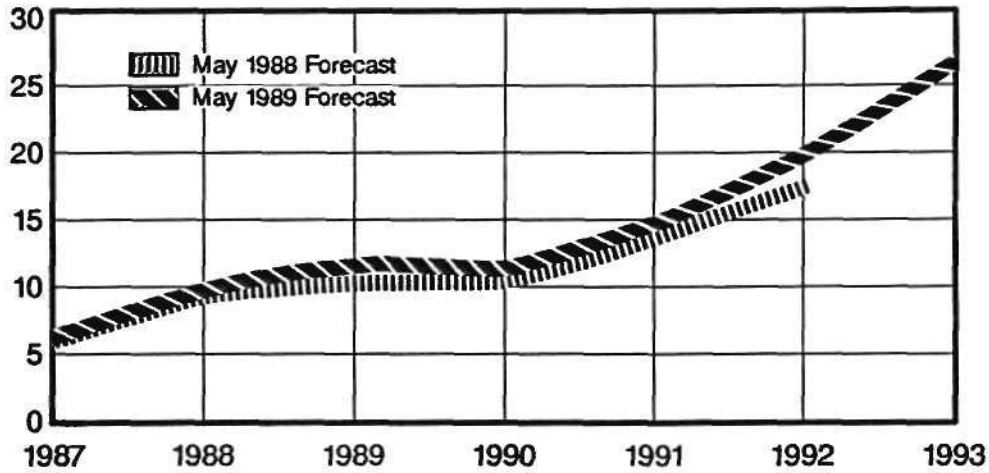
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HOW DID WE DO?

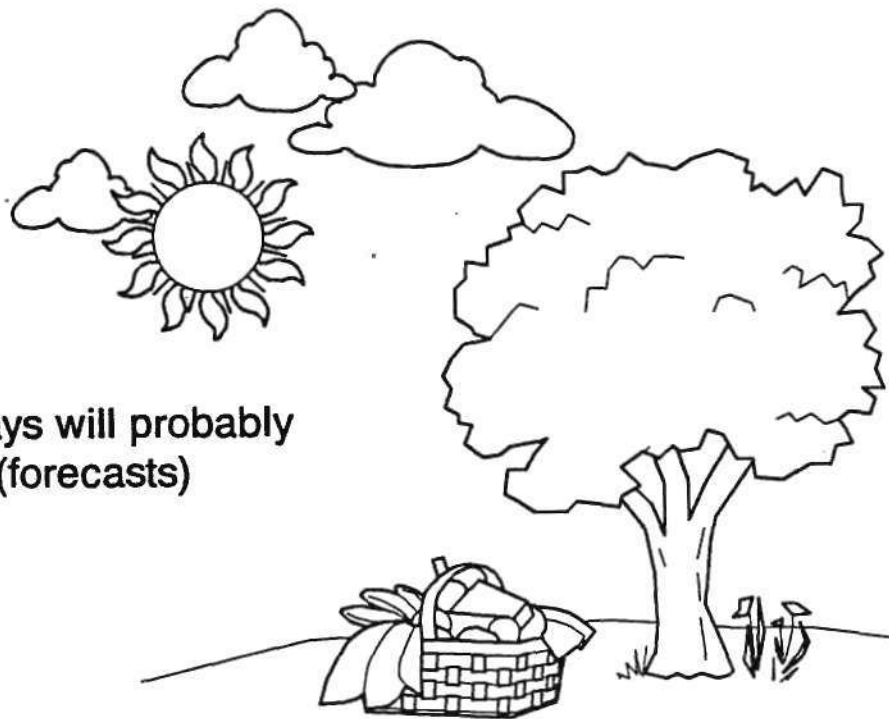
Forecast Comparison

Billions of Dollars



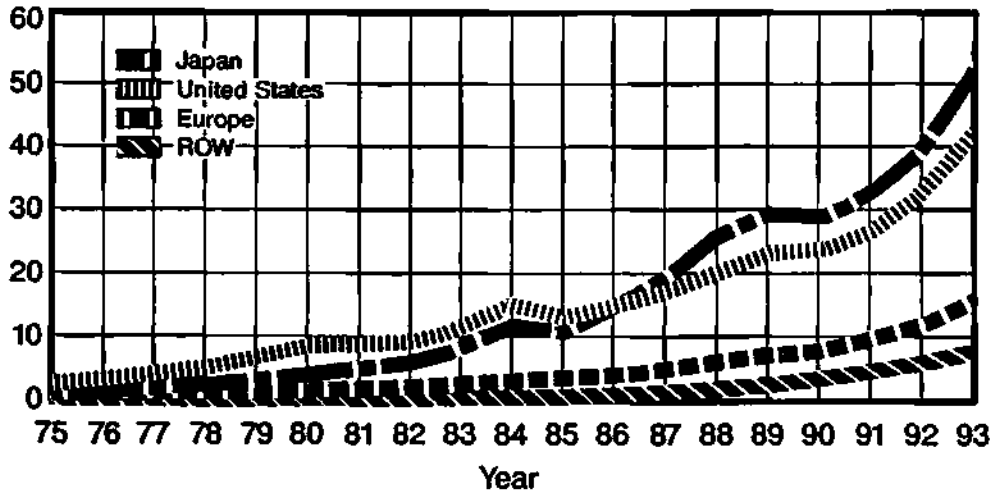
Source: Dataquest

Happy days will probably continue (forecasts)



ESTIMATED SEMICONDUCTOR PRODUCTION BY REGION

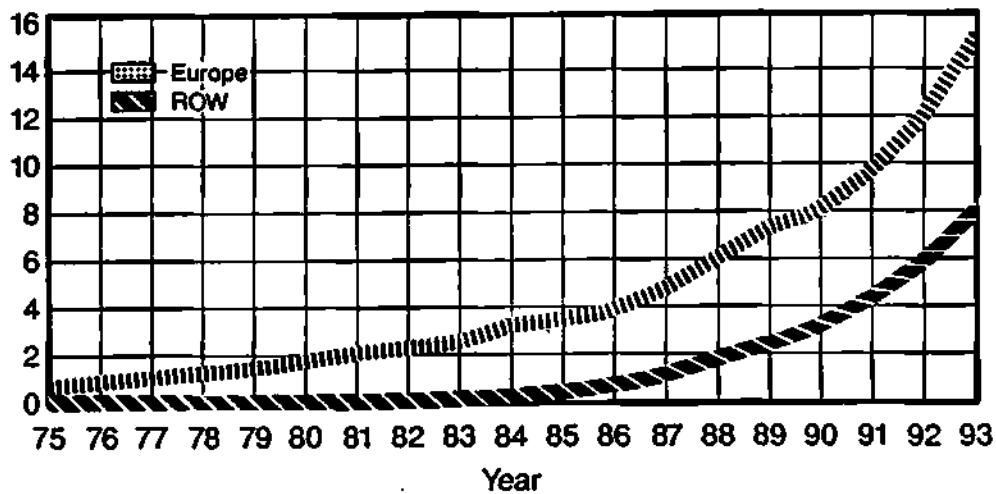
Billions of Dollars



Source: Dataquest

ESTIMATED PRODUCTION IN EUROPE AND ROW

Billions of Dollars



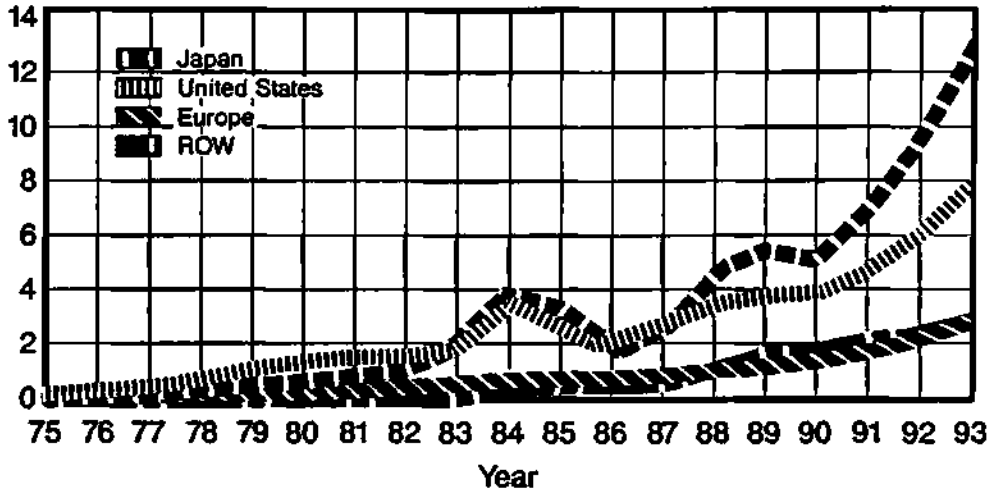
Source: Dataquest

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ESTIMATED CAPITAL SPENDING BY REGION

Billions of Dollars

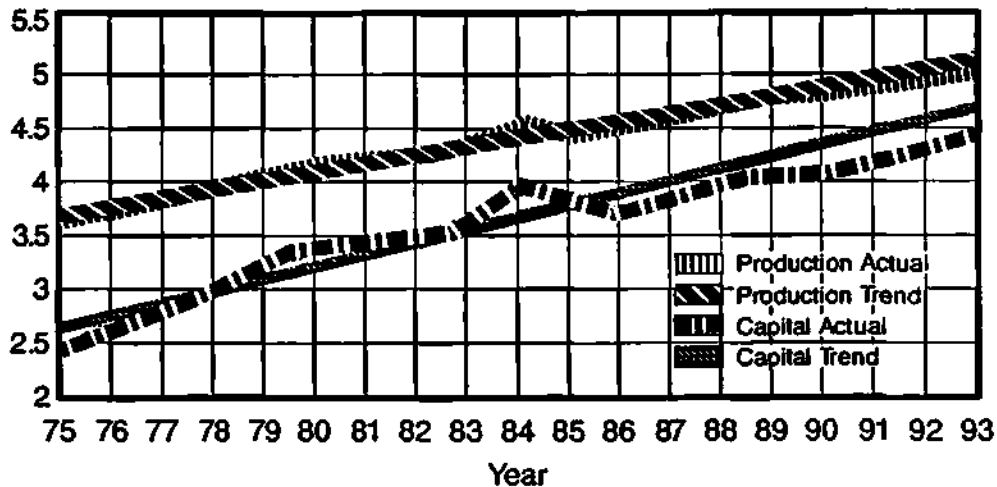


Source: Dataquest

CAPITAL SPENDING AND PRODUCTION

Actual vs. Trend

Log (Capital Spending and Production)



Source: Dataquest

ROW GROWTH PLANS

Taiwan

- Hualon
- TSMC
- UMC
- Winbond

ROW GROWTH PLANS

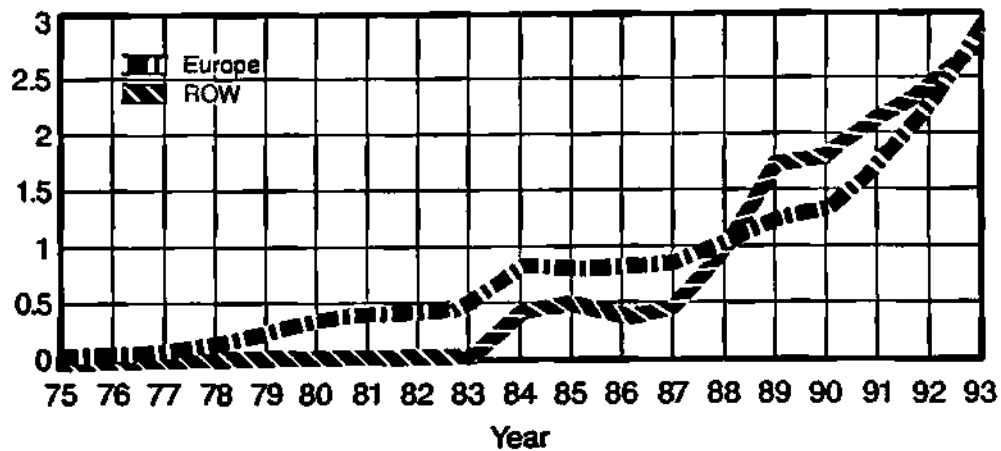
Offshore Investment

- Chartered Semiconductor
- Motorola
- SGS/Thomson
- Sony
- Vitelic

ESTIMATED CAPITAL SPENDING IN ROW AND EUROPE

Closing the Gap

Billions of Dollars



Source: Dataquest

ROW GROWTH PLANS

Korea

- Goldstar
- Hyundai
- Samsung

EUROPE 1992

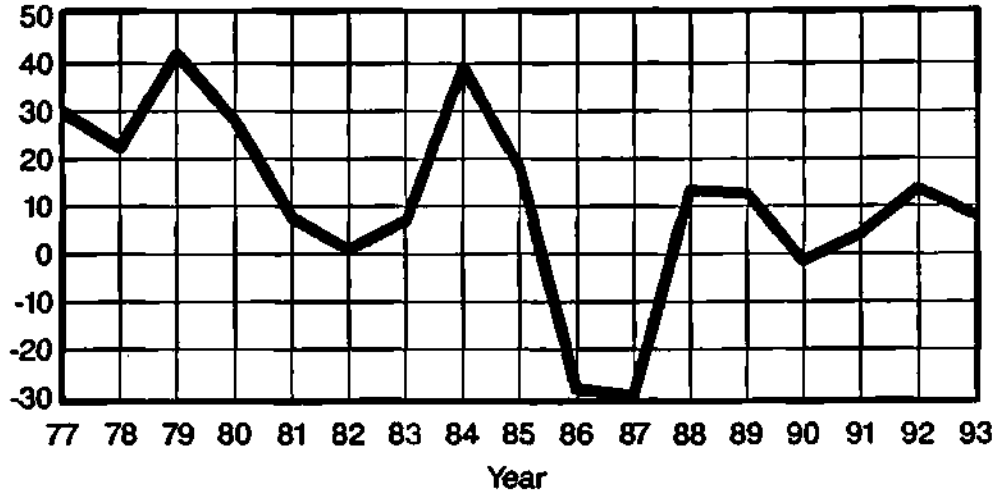
- Production increase of \$1 billion
- Fujitsu
- Hitachi
- Texas Instruments
- Toshiba
- ??????

But we should
bring umbrellas



ESTIMATED CAGRs OF SEMICONDUCTOR REVENUE AND CAPITAL SPENDING

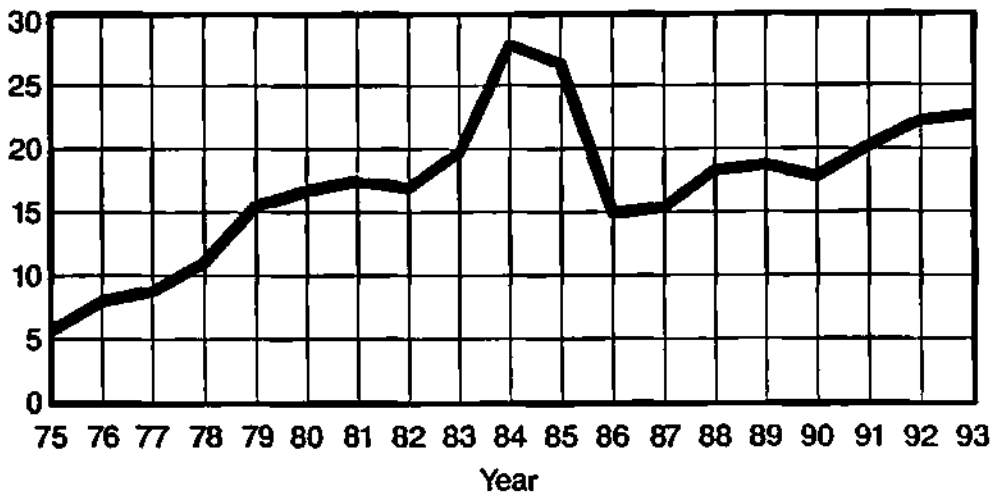
CAGR (CAPX) less (CAGR) Revenue



Source: Dataquest

ESTIMATED CAPITAL SPENDING AS A PERCENT OF REVENUE

Percentage of Revenue



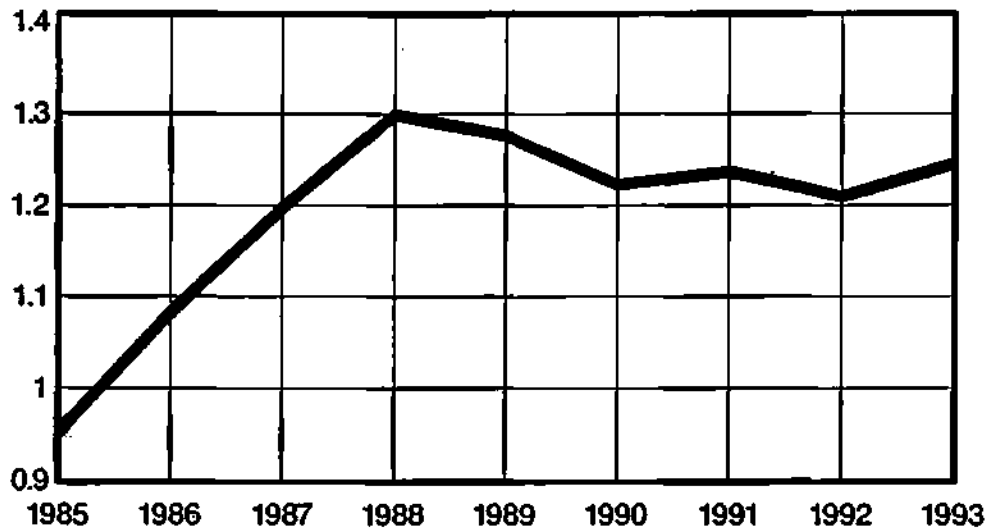
Source: Dataquest

HIGHER CAPITAL SPENDING/REVENUE

- New technologies to master
- Increased equipment cost
- Increased fab costs

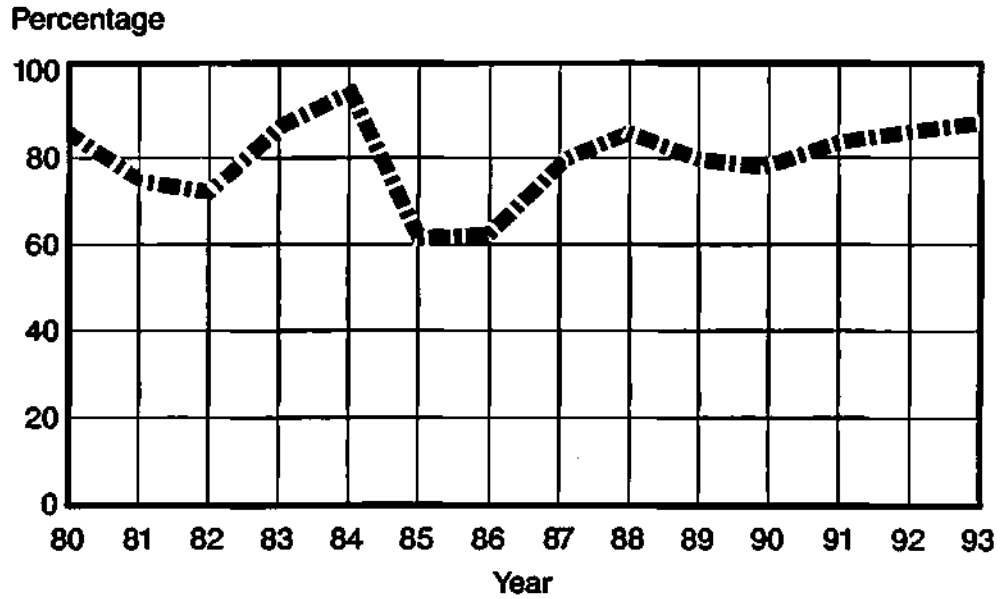
WORLD REVENUE/PPE FORECAST

Revenue/PPE



Source: Dataquest

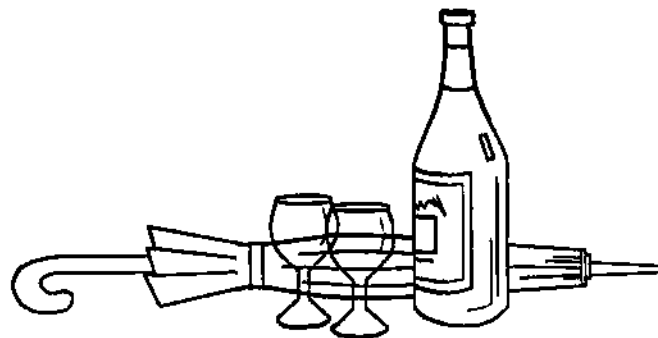
CAPACITY UTILIZATION FORECAST



Source: Dataquest

CONCLUSIONS

- Capital equipment cycles are becoming smoother
- However, potential exists for overcapacity in 1994 (keep your umbrella handy!)

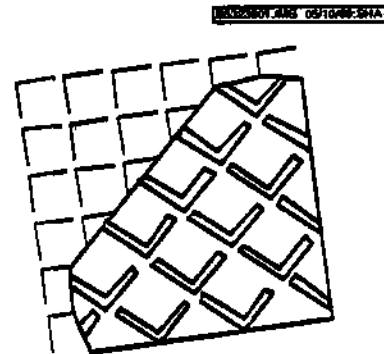


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WAFER FAB EQUIPMENT INDUSTRY STATUS 1989

JOSEPH GRENIER

Director

Semiconductor Equipment and Materials Service
Dataquest Incorporated

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WORLDWIDE WAFER FAB EQUIPMENT MARKET

(Millions of Dollars)

<u>1987</u>	<u>1988</u>	<u>Growth</u>
\$3,158	\$4,773	51%

Source: Dataquest

REGIONAL WAFER FAB EQUIPMENT MARKET

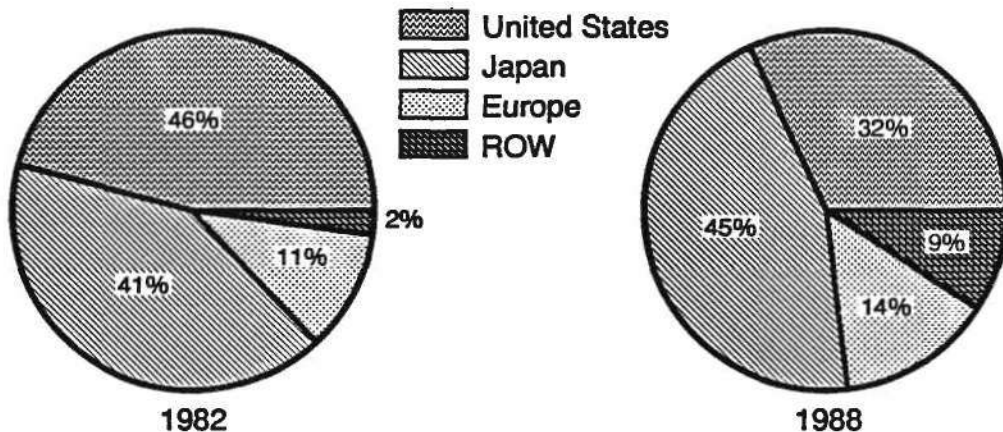
(Millions of Dollars)

	<u>1988</u>	<u>1988 Growth</u>	<u>1988 Share</u>
Japan	\$2,150	64%	45%
United States	1,545	42%	32
Europe	662	25%	14
ROW	416	81%	9
	<u>\$4,773</u>	<u>51%</u>	<u>100%</u>

Source: Dataquest

WAFER FAB EQUIPMENT MARKET

1982 versus 1988



Source: Dataquest

WAFER FAB EQUIPMENT COMPANIES WORLDWIDE REVENUE

(Millions of Dollars)

<u>Companies by Rank</u>	<u>1988 Percent of Revenue</u>
1-10	52.2%
11-20	18.0
21-30	9.4
31-165	20.4
	<u>100.0%</u>

Source: Dataquest

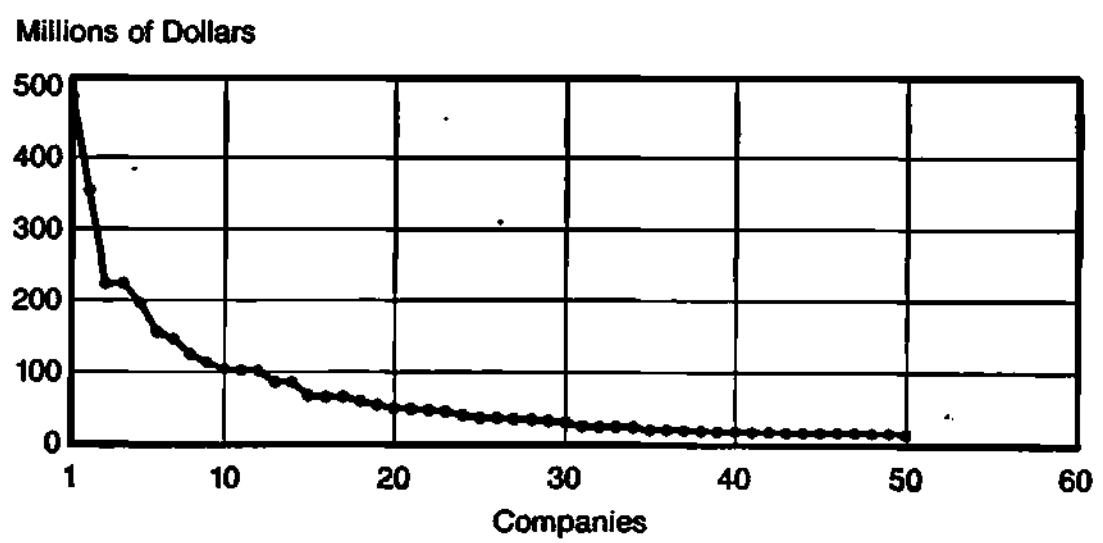
WAFER FAB EQUIPMENT COMPANIES

- > 60% of the companies had revenue < \$10M in 1988
- 12 companies had > \$100M in 1988; only 4 did in 1986
- These 12 companies accounted for 57% of revenue
- 18% of the companies provided 80% of the revenue
- Concentration of power in wafer fab equipment industry

Source: Dataquest

WAFER FAB EQUIPMENT

Concentration of Power



Source: Dataquest

WAFER FAB EQUIPMENT

1988 High-Growth Equipment Segments

<u>Segment</u>	<u>Worldwide Growth</u>	<u>Japanese Growth</u>	<u>United States Growth</u>
Implant	100%	145%	75%
Dry Etch	96%	144%	68%
CD/Wafer Inspection	78%	67%	82%
CVD	76%	98%	66%
Steppers	76%	99%	49%
Dry Strip	73%	93%	40%
Track	52%	94%	28%
Diffusion	51%	39%	120%
All Segments	77%	101%	62%

Source: Dataquest

STEPPERS 1988

(Units)	<u>1988 Growth</u>
Japan	92%
United States	21%
Europe	15%
ROW	83%
Total World	55%

- Japan has largest installed base of steppers
- ROW installed 40% more steppers than Europe
- Japan/ROW accounted for > 60% of stepper market

Source: Dataquest

STEPPERS 1988

Concentration of Power Market Share (Units)

Nikon	53%
Canon	18%
GCA	10%
ASM Lithography	6%

Source: Dataquest

LITHOGRAPHY EVENTS IN 1988

- Introduction of high-N.A. g-line lenses for 0.65-micron resolution
- At SPIE conference, g- and i-liners talked about 0.5-micron resolution
- Continued improvements in excimer laser steppers
- Perkin-Elmer announced Micrascan
- What's an X-ray?

Source: Dataquest

CHEMICAL VAPOR DEPOSITION 1988

	<u>Unit Growth</u>	<u>ASP(\$K)</u>
Tube CVD	10%	\$215
Nontube CVD	67%	\$650

- 80% of the CVD market revenue growth in 1988 was due to nontube DVD
- Nontube CVD accounted for 64% of CVD market in 1988; 40% in 1985
- Tube CVD units have declined by 40%; revenue has increased by only 16%

Source: Dataquest

CHEMICAL VAPOR DEPOSITION 1988

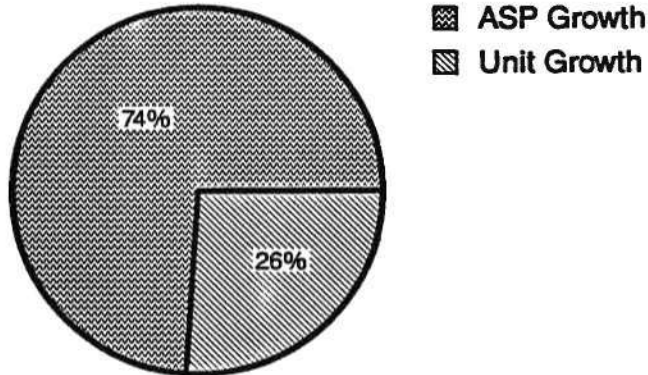
Concentration of Power Market Share (Revenue)

<u>Nontube Reactors</u>		<u>Tube Reactors</u>	
Applied Materials	32%	ASM International	47%
Watkins-Johnson	13%	BTU/Bruce	9%
Genus	12%	Tokyo Electron	7%
Novellus	8%		

Source: Dataquest

CD/WAFER INSPECTION 1988

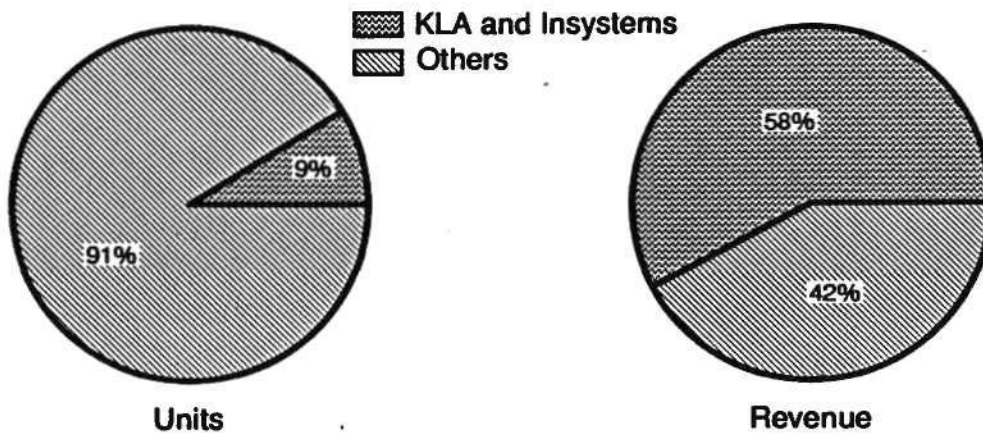
Market Growth = 78%



- Emphasis on submicron measurement capability
- Emergence of automated defect detection systems
- Result is very high ASP systems

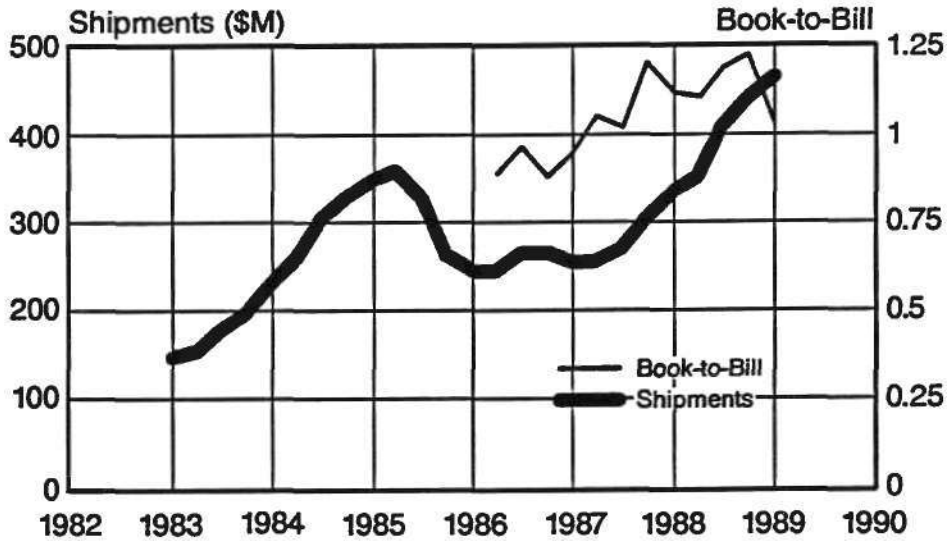
Source: Dataquest

AUTOMATED WAFER INSPECTION TOOLS 1988



Source: Dataquest

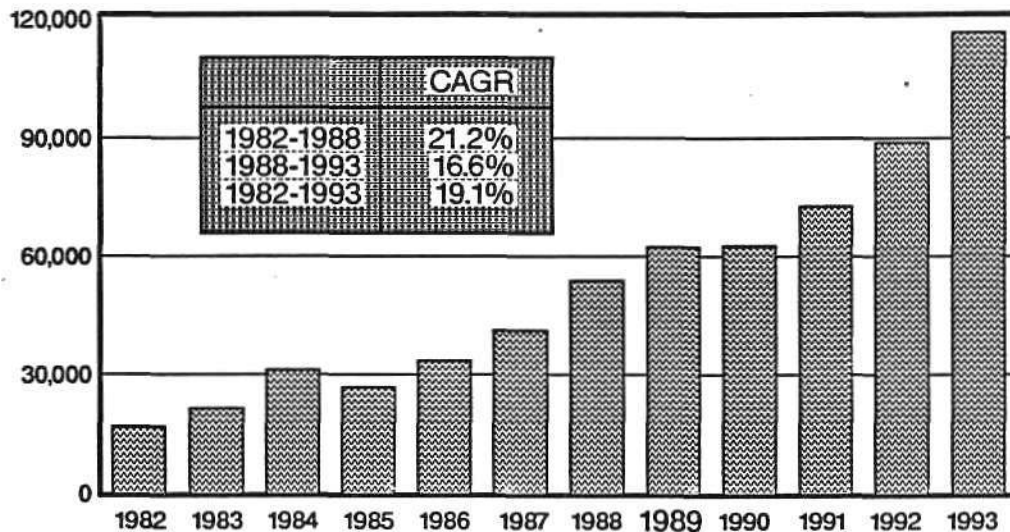
EQUIPMENT BUSINESS INDEX AND BOOK-TO-BILL



Source: SEMI
Dataquest

SEMICONDUCTOR PRODUCTION

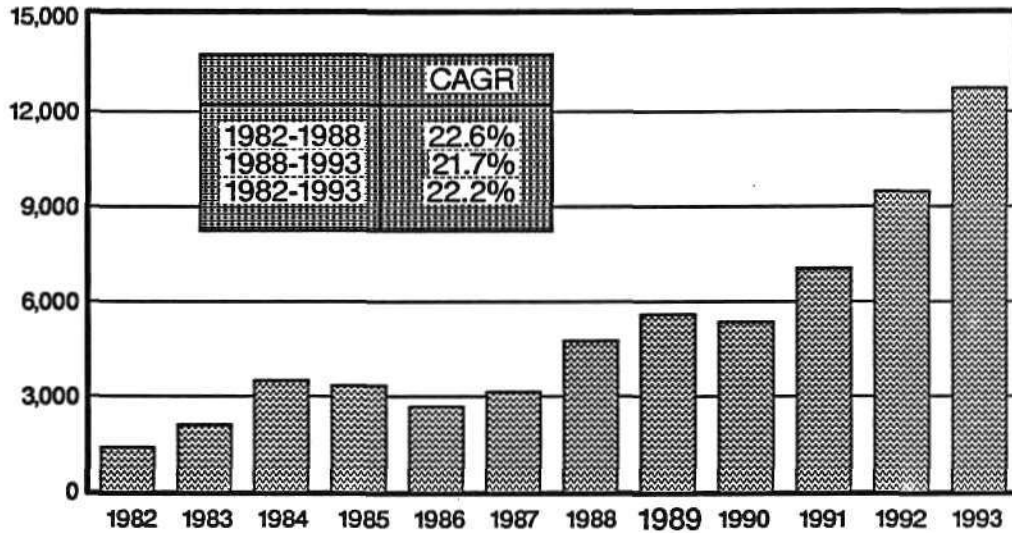
(Millions of Dollars)



Source: Dataquest

WAFER FAB EQUIPMENT

(Millions of Dollars)



Source: Dataquest

SUMMARY

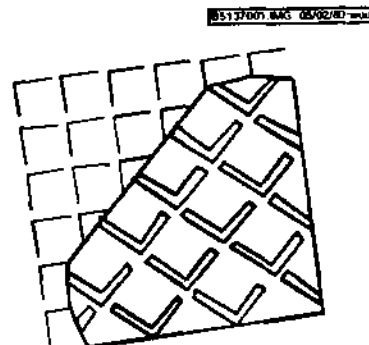
- Japan largest equipment market
- Concentration of power
- Wafer fab equipment up 18% in 1989
- Strong growth in 1991-1993

Source: Dataquest

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**SILICON WAFERS:
EXISTING MARKETS
AND FUTURE OPPORTUNITIES**

PEGGY MARIE WOOD, Ph.D.

Industry Analyst
Semiconductor Equipment and Materials Service
Dataquest Incorporated

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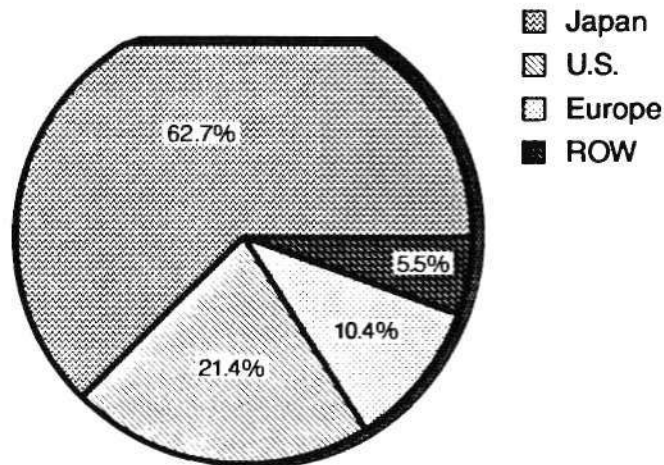
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EXISTING MARKETS -- SILICON AND EPITAXIAL WAFERS

Agenda

- Market overview
- Wafer pricing update
- Looking ahead at 8"
- Acquisitions revisited

1988 MERCHANT SILICON AND EPITAXIAL WAFER MARKET BY REGION

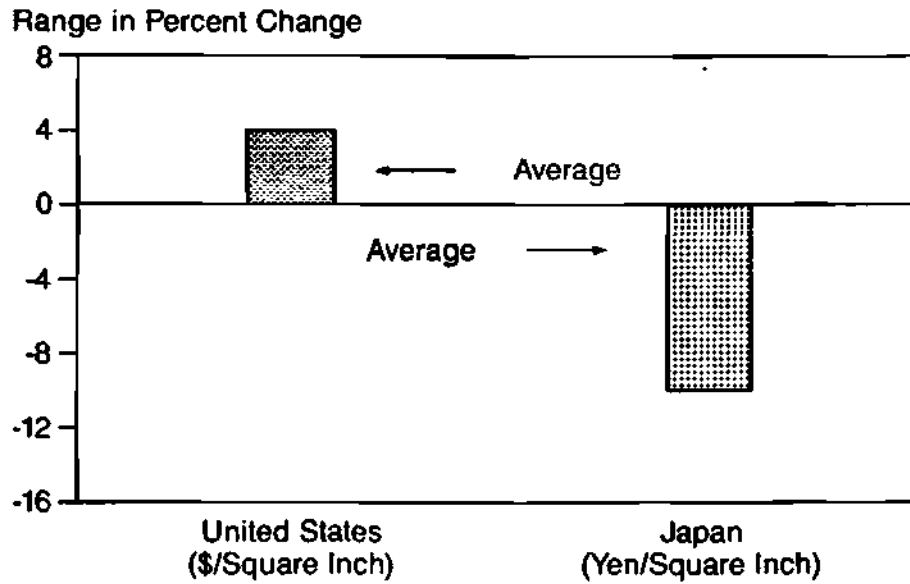


Total = \$2.16 Billion

Source: Dataquest

WAFER PRICING UPDATE

Polished CZ Wafers



Source: Dataquest

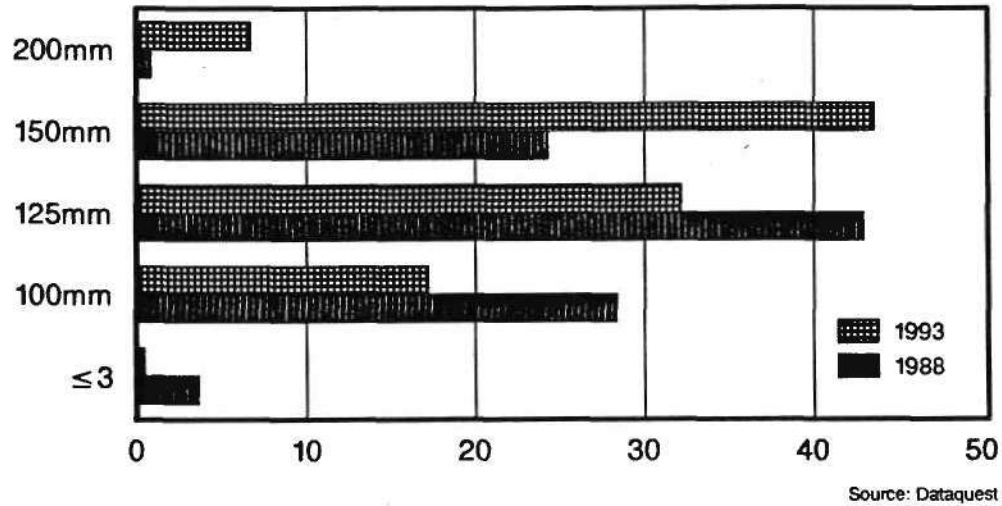
LOOKING AHEAD TO 8"

- 8" fab activity
- Wafer size forecast

WORLDWIDE WAFER SIZE DEMAND

Percent Square Inches

Wafer Diameter



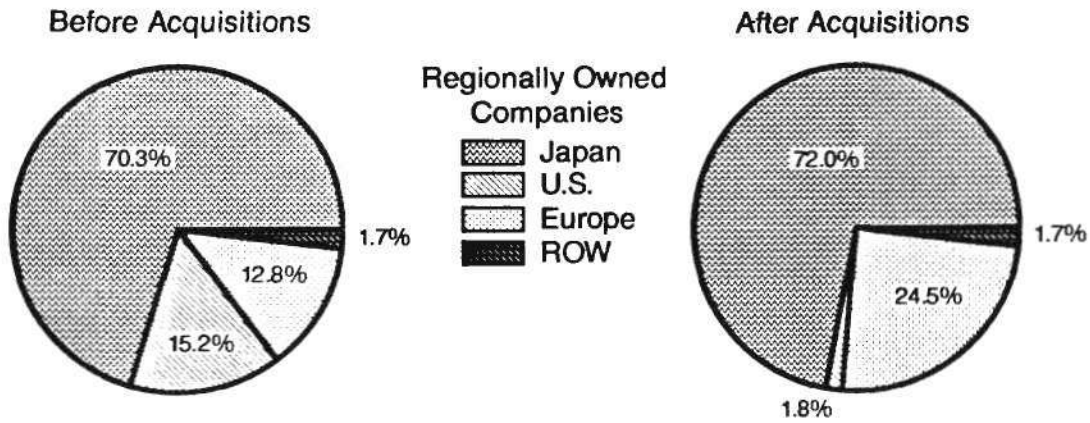
SILICON ACQUISITIONS REVISITED

<u>Year</u>	<u>Company</u>	<u>Acquired By</u>
1988	Monsanto Electronic Materials Company	← Huels AG
1988	Cincinnati Milacron	← Osaka Titanium Company
1987	Dynamit Nobel Silicon	← Huels AG
1986	U.S. Semiconductor	← Osaka Titanium Company
1986	Siltec Corporation	← Mitsubishi Metal
1985	NBK Corporation	← Kawasaki Steel

Source: Dataquest

SHIFTING SHARE IMPACT OF RECENT ACQUISITIONS

1988 = \$2.16 Billion



Source: Dataquest

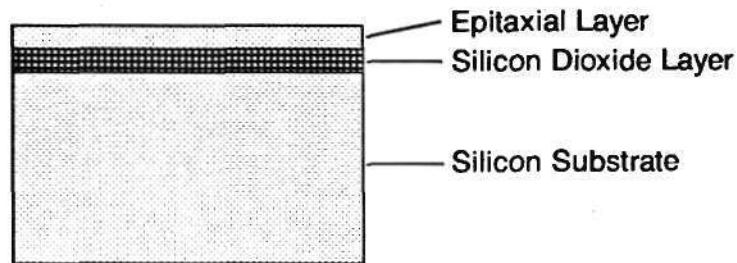
FUTURE OPPORTUNITIES -- SILICON ON INSULATOR

Agenda

- Advantages and applications
- SOI suppliers
- Technology overview
- Outlook

WHAT IS SOI?

SOI (silicon on insulator) wafers consist of a thin epitaxial layer of silicon on an insulating layer of silicon dioxide over a silicon substrate.



SOI ADVANTAGES

- High packing density/freedom from latch-up
- High-speed operation
- Inherent radiation hardness
- High-temperature operation
- High-voltage capability
- Standard silicon processing

SOI APPLICATIONS

Military, aerospace, automotive, and telecommunications

- Fabricated devices include:
 - 3-GHz ring oscillator (Hughes)
 - Linear ICs (Silicon General)
 - 16K/64K CMOS SRAMs (TI)

SOI WAFER SUPPLIERS

<u>Company</u>	<u>SOI Wafer Technology</u>	<u>Initial Technology Development</u>
Applied Electron Corporation	EBZMR	Colorado State Univ., Fort Collins
Kopin Corporation	ISE/ZMR	MIT Lincoln Labs
Ibis Technology Corporation	SIMOX	Eaton Corporation
Spire Corporation	SIMOX	Spire, Texas Instruments

EBZMR = Electron-Beam Zone Melt Recrystallization

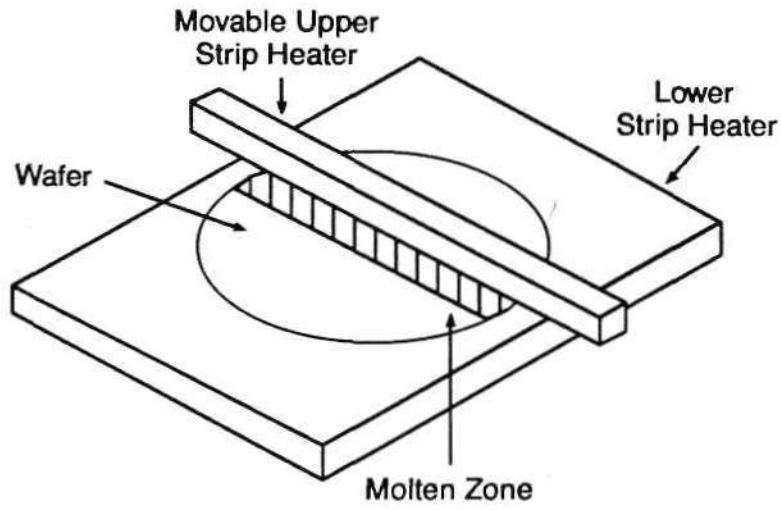
ISE/ZMR = Isolated Silicon Epitaxy/Zone Melt Recrystallization

SIMOX = Separation by IMplantation of OXYgen

Source: Dataquest

SOI TECHNOLOGY OVERVIEW

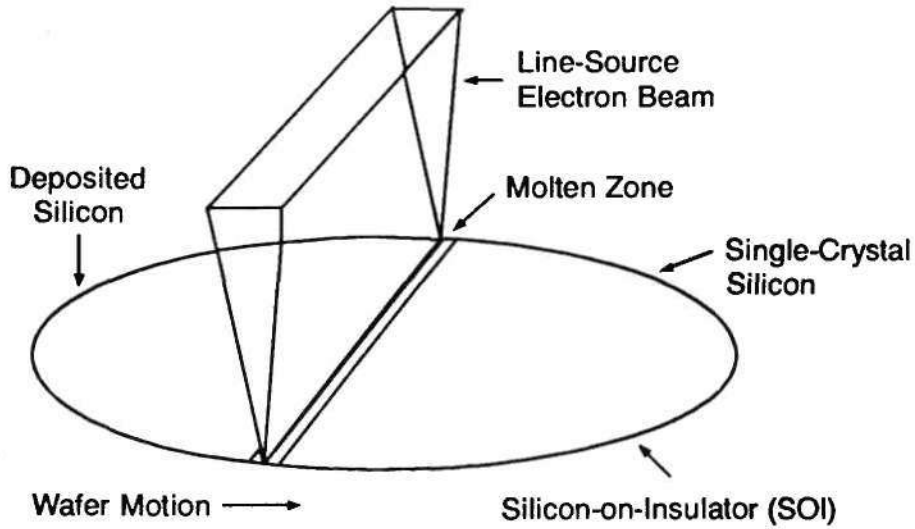
Isolated Silicon Epitaxy (ZMR)



Source: Kopin Corporation
Dataquest

SOI TECHNOLOGY OVERVIEW

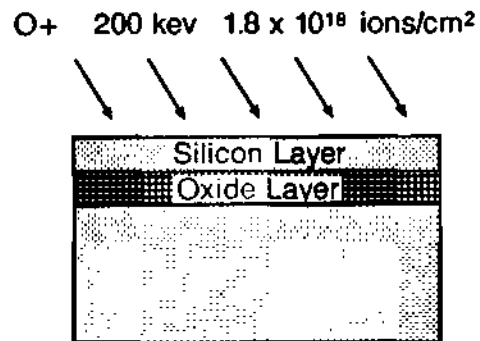
Electron-Beam ZMR



Source: Applied Electron Corporation
Dataquest

SOI TECHNOLOGY OVERVIEW

SIMOX



Source: Ibis Technology Corporation
Dataquest

SOI OUTLOOK

Moving Down the Learning Curve

- Lower defect densities
- Lower wafer prices

SOI OUTLOOK

Moving Down the Learning Curve

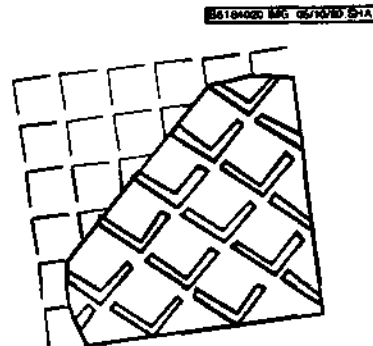
- Lower defect densities
- Lower wafer prices

 ***New Market Opportunities***

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Dataquest's Annual
SEMICON/West Seminar
May 24, 1989



JAPANESE SEMICONDUCTOR EQUIPMENT MARKET STATUS

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Semiconductor Equipment and Materials Service

Dataquest Japan Limited

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AGENDA

- Semiconductor production analysis and forecast
- Capital spending analysis and forecast
- Fabrication equipment demand analysis
 - Lithography
 - Etch and clean
 - Deposition
 - Diffusion and rapid thermal processing (RTP)
 - Implantation
- Summary

ESTIMATED JAPANESE SEMICONDUCTOR PRODUCTION AND CAPITAL SPENDING 1984-1988

(Millions of Dollars)

	1984	1985	1986	1987	1988
Japanese Semiconductor Production	\$12,007	\$10,651	\$14,686	\$18,958	\$25,903
Capital Spending	\$3,900	\$3,336	\$1,850	\$2,432	\$4,568

Source: Dataquest

ESTIMATED JAPANESE SEMICONDUCTOR PRODUCTION AND CAPITAL SPENDING 1989-1993

(Millions of Dollars)

	<u>1989</u>	<u>1990</u>	<u>1991</u>	<u>1992</u>	<u>1993</u>	<u>CAGR 1988-93</u>
Japanese Semiconductor Production	\$29,632	\$28,492	\$32,537	\$39,270	\$51,536	15%
Capital Spending	\$5,488	\$4,972	\$6,915	\$9,439	\$12,864	23%

Source: Dataquest

ESTIMATED JAPANESE COMPANY CAPITAL SPENDING

(Millions of Dollars)

Company	Calendar Year				
	<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>
Fujitsu	\$111				\$ 485
Hitachi	93				506
Matsushita	89				464
Mitsubishi	36				274
NEC	133				544
Oki	53				110
Sanyo	36				135
Sharp	38				110
Toshiba	49				574
Others	0				468
Total	\$638	\$834	\$921	\$1,698	\$3,671

Source: Dataquest

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ESTIMATED JAPANESE COMPANY CAPITAL SPENDING

(Millions of Dollars)

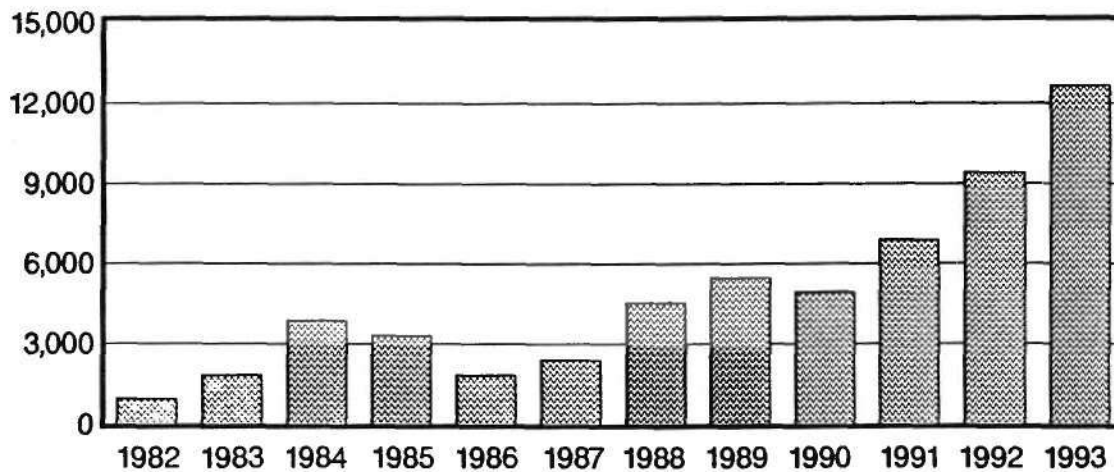
Calendar Year

Company	1984	1985	1986	1987	1988	1989	% Change 1988-1989
Fujitsu					\$ 462	\$ 462	0%
Hitachi					500	538	8%
Matsushita					385	462	20%
Mitsubishi					308	385	25%
NEC					423	538	27%
Oki					285	308	8%
Sanyo					223	269	21%
Sharp					269	346	29%
Toshiba					615	615	0%
Others					1,015	1,508	48%
Total	\$3,671	\$3,219	\$1,766	\$2,345	\$4,485	\$5,431	21%

Source: Dataquest

ESTIMATED JAPANESE CAPITAL SPENDING

(Millions of Dollars)



Source: Dataquest

JAPANESE WAFER FAB EQUIPMENT MARKET

(Millions of Dollars)

<u>1982</u>	<u>1988</u>	<u>CAGR</u>
\$580	\$2,150	24.5%

Source: Dataquest

JAPANESE FABRICATION EQUIPMENT MARKET

(Millions of Dollars)

	<u>1982</u>	<u>1988</u>	<u>CAGR</u> <u>1982-1988</u>
Etch and Clean	\$ 76	\$ 396	31.7%
Deposition	121	414	22.8%
Diffusion and RTP	48	129	18.0%
Implantation	<u>48</u>	<u>220</u>	28.9%
Total	\$293	\$1,159	25.7%

Source: Dataquest

LITHOGRAPHY

(Millions of Dollars)

	<u>1982</u>	<u>1988</u>	<u>CAGR 1982-1988</u>
Contact/Proximity	\$ 26	\$ 4	(26.8%)
Projection Aligners	29	25	(2.4%)
Steppers	60	423	38.6%
Direct-Write E-Beam	28	67	15.7%
X-Ray	0	2	N/A
Automatic Photoresist Processing Equipment	<u>28</u>	<u>120</u>	27.5%
Total	\$171	\$641	24.7%

N/A = Not Available

Source: Dataquest

ETCH AND CLEAN

(Millions of Dollars)

	<u>1982</u>	<u>1988</u>	<u>CAGR 1982-1988</u>
Wet Process	\$27	\$ 92	22.7%
Dry Strip	10	59	34.5%
Dry Etch	<u>42</u>	<u>245</u>	34.2%
Total	\$76	\$396	31.7%

Source: Dataquest

DEPOSITION

(Millions of Dollars)

	<u>1982</u>	<u>1988</u>	<u>CAGR 1982-1988</u>
Chemical Vapor Deposition	\$ 43	\$190	28.2%
Physical Vapor Deposition	46	126	18.3%
Silicon Epitaxy	32	98	20.6%
Total	\$121	\$414	22.8%

Source: Dataquest

DIFFUSION AND RTP

(Millions of Dollars)

	<u>1982</u>	<u>1988</u>	<u>CAGR 1982-1988</u>
Diffusion	\$47	\$122	18.1%
Rapid Thermal Processing	1	7	38.4%
Total	\$48	\$129	18.0%

Source: Dataquest

ION IMPLANTATION

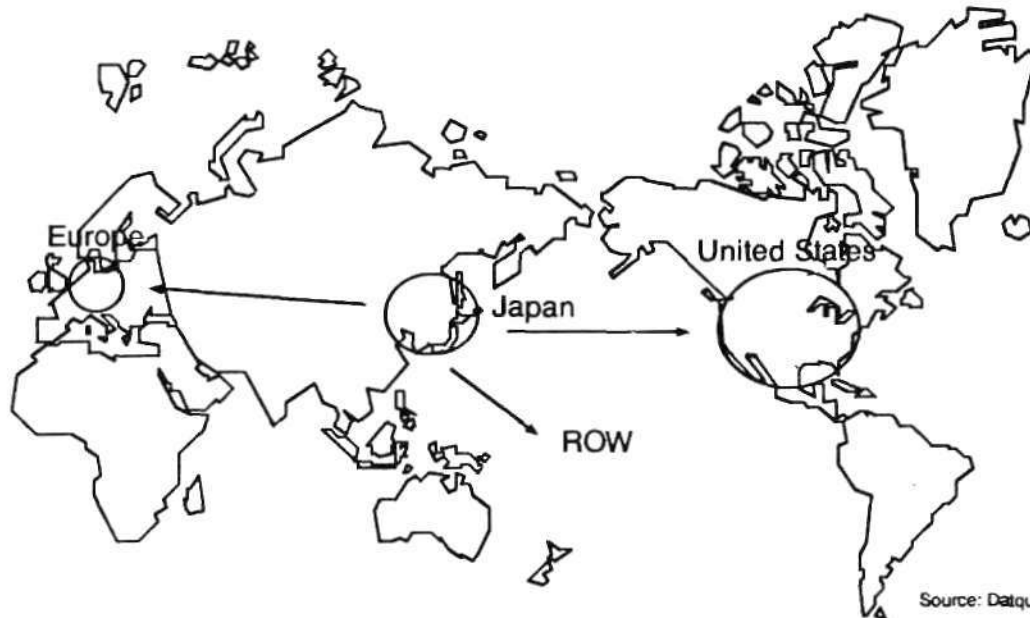
(Millions of Dollars)

	1982	1988	CAGR 1982-1988
Medium Current	\$22	\$ 59	17.9%
High Current	26	161	39.4%
High Voltage	<1	<1	N/A
Total	\$48	\$220	28.9%

N/A = Not Applicable

Source: Dataquest

JAPANESE WAFER FAB PLANTS BY REGION



Source: Dataquest

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SUMMARY

- Will continue to increase Japanese capital spending
- Will expand Japanese market shares for semiconductor equipment worldwide
- Will establish new fab lines worldwide

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