

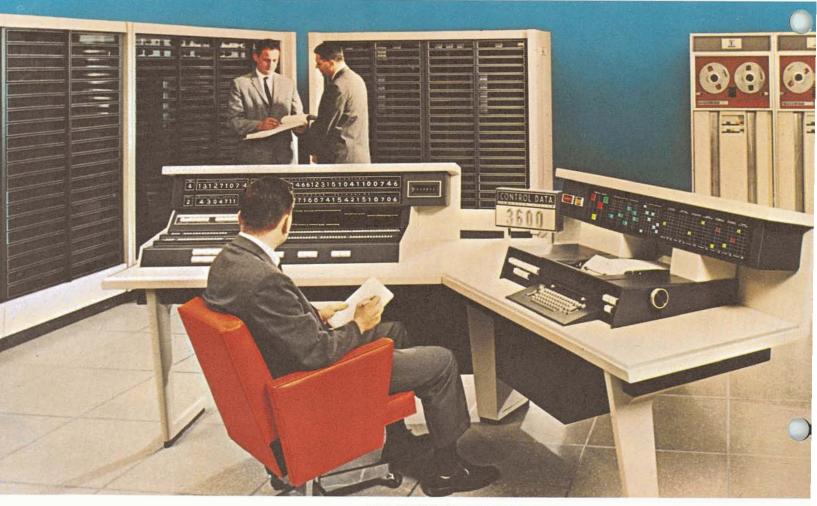
E

LITE

NEW

THIS TOTALLY NEW CONCEPT IN DISPLAY GIVES YOU EXTREME FLEXIBILITY OF MESSAGE, ARRANGEMENT, COLOR, SIZE





DATA • PANEL is used in the console of Control Data Corporation's 3600 Computing System.

### A NEW, LOW COST CONCEPT THAT COMBINES DISPLAY VERSATILITY AND OUTSTANDING APPEARANCE

Your console and panel design capabilities are vastly expanded with the unusual flexibility and beauty offered by DATA•PANEL. Only this new concept can give you such latitude in selecting size, shape, color and location for each message as well as degree of emphasis. DATA•PANEL completely eliminates the individual indicator, places displays *behind* the smooth, glare-free glass planes that form the "panel" of DATA•PANEL. Now your system's information display panels can have modern, individualized styling tailored to your design.

Cost? Far less than you would expect for a custom-built unit and usually less than the cost of conventional modular indicators alone. You actually get the vastly improved appearance of DATA•PANEL at no additional cost when compared with present-day indication methods.

Simply order your console or panel displays as you would like them to appear. Specify size, shape, color and messages, and place them anywhere on the panel—they will be *out of sight* until their message is called for. Industrial designers have discovered that DATA•PANEL allows them to design console panels and information displays with none of the restrictions imposed by modular indicators. They have discovered that the brilliantly colorful visual versatility of DATA•PANEL opens broad new avenues for effectively displaying space-age data. If you do not have industrial design service available, TEC-LITE DATA•PANEL industrial designers will provide design sketches for your consideration based on your description of information display requirements.

### COMPLETE DISPLAY VERSATILITY

New photographic techniques are employed to create the information display areas of DATA•PANEL, therefore any artwork which can be photographically reproduced can be displayed. Any typeface can be specified for legend areas and numerical displays. In addition, pictorial displays representing generators, switches, pumps, valves, etc., which would be used for a wide variety of automated control systems can be reproduced. Corporate trademarks or other designs can similarly be displayed.

Each legend or symbol to be illuminated appears within an area called a DATA•Module. This module may be of any size and shape including square, rectangular, triangular, diamond, round or elliptical. Illuminated or permanently visible lines representing process or materials flow channels can be provided.

Incandescent lamps used in DATA•PANEL assemblies can be switched on and off in the conventional manner with lamp supply voltages, or these easily replaceable miniature lamps can be switched on and off by transistorized lamp control circuitry operating directly from the low level signals present in computers, control, guidance and other solid state systems.

Readout devices, including segmented and projection displays using incandescent lamps and readouts using neon display tubes, mount behind the glass panel. Transistorized circuitry controls lamps and decodes low level BCD or other input signals to digital display. Other options include straight binary input to octal display or 10 line (decimal) input to decimal display. All transistorized lamp control circuitry is mounted on printed circuit boards and forms an integral part of the DATA• PANEL assembly.

### VISUAL VERSATILITY

There are no restrictions, within practical limits, to the size of DATA•PANEL or to the sizes, shapes, colors and location of information to be displayed. Not only does DATA•PANEL give you design freedom, but it also allows you to determine intensity or attention value of individual legends by selecting size, color and brightness of illuminated indications that appear behind its gray (Graphic Gray) glass panel.

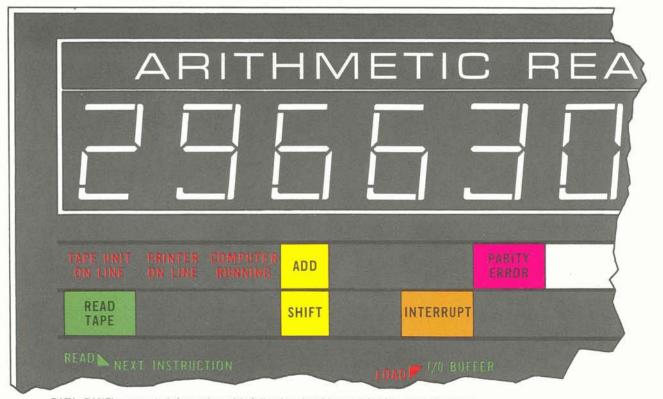
**DATA**•**PANEL** also offers totally visible, partially visible or invisible messages in the off condition. With totally invisible legends your panel is far less confusing to the operator. His eye is not distracted or confused by the visual presence of non-indicating indicators! He sees only—concentrates only on the important illuminated indications! On large panel areas, however, the operator may require visual reference to orient himself with the location of an indication. In this situation DATA•PANEL can provide any number of totally or partially visible legends, grid lines or other reference points.

### COLOR VERSATILITY

Another unique and vital feature of TEC-LITE DATA• PANEL is its ability to display information not only in a variety of shapes and styles, but also in a wide range of colors. Basically, messages appear visually as illuminated white or colored characters on a Graphic Gray background. Various display options including visible, partially visible and invisible legends are shown on Page 4.

### VERSATILITY OF APPLICATION

DATA•PANEL is designed for use wherever information must be displayed effectively, completely and with striking appearance. Already, designers and builders of large scale computers, guidance and industrial control systems have put DATA•PANEL to work as the modern solution to information display.



DATA•PANEL presents information with full color visual impact. In this example permanently visible white legend and border surround "Arithmetic Readout" digital display. Permanent black grid lines are provided in message display area.

### VERSATILITY OF VISUAL DISPLAY

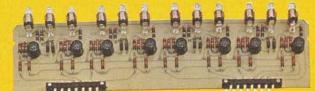
This chart outlines the basic visual versatility of DATA•PANEL. DATA•Modules in square configuration are illustrated, but message areas may be larger, of various shapes and contain far more alpha-numeric information. Colors shown depict options and do not represent color fidelity.

If the OFF-ON visual color sequence you prefer is not illustrated, submit color sketches on TEC-LITE DATA•PANEL "Design" Specification Sheet, Number 338 enclosed in the pocket of this brochure.

Photographic processes developed by TEC-LITE engineers reproduce any typeface of any size as well as pictorial displays, symbols or other graphic information in full color to your panel layout specifications.

1AOFF: Message not visible on Graphic Gray background DN: Black message visible in illu- DN: minated white DATA+ModuleOFF: Message visible on Graphic Gray background DN: Illuminated message visible on ON: Illuminated message visible on ON: on Graphic Gray backgroundOFF: Message visible on Graphic Gray backgroundOFFOFFOFF2BDFF: Message partially visible on ON: Black message visible in illu- DN: Black message visible in illu- ON: Black message visible in illu- ON: Black message visible in illu- ON: Message in illuminated col- ON: ored DATA+ModuleOFF: Message not visible on Graphic Gray background ON: Message in illuminated col- ON: ored DATA+ModuleOFF000	
ON: Black message visible in illu- ON: minated white DATA•Module ON: ored DATA•Module	
OFF Massage totally visible on OFF. Massage visible on Graphic	The second
3C 3C OFF: Message totally visible on Graphic Gray background OFF: Message visible on Graphic Gray background ON: Black message visible in illu- ON: Black message visible in illu- ON: minated white DATA•Module OFF: Message visible on Graphic Gray background OFF: G	
4D 0FF: Black message visible in col- ored DATA•Module 0N: Black message in illuminated 0N: colored 'DATA•Module 0N: Colored message on illumi- nated white DATA•Module 0N: 11L	
5E 0FF: Colored message visible in colored DATA•Module 0N: Colored message in illumi- 0N: nated colored DATA•Module 0N: colored message in illumi- nated colored DATA•Module 0N: colored message on illumi- nated white DATA•Module 0N: nated white DATA•Module	
6F OFF: Message not visible on N: Illuminated white message ON: on Graphic Gray background ON: Message in illuminated col- ON: ored DATA•Module ON: ored DATA•Module	
<b>7G</b> OFF: Message not visible on Graphic Gray background ON: Illuminated colored message ON: on Graphic Gray background ON: DATA•Module	





A non-transistorized DATA PANEL. Common connec-tion for one side of lamp supply simplifies hook up. Taper pin receptacle used for signal connection. Lamps are replaced by moving center contact aside.

### MECHANICAL-ELECTRICAL VERSATILITY

LITE DATA PANEL

**TEC-LITE DATA**•**PANEL** is uniquely flexible, not only in its unlimited display capabilities, but also in its mechanical and electrical options as well. Complete DATA•PANEL assemblies can be mounted in a variety of ways: flush with adjacent surfaces, recessed, at angles to surround-ing planes or rack mounted. DATA•PANEL can be designed as an entire console surface or it may be provided in sections of varying sizes.

Electrically, DATA • PANEL is also completely versatile and adaptable to the signal and supply voltages and currents of any computer or control system. A wide range of incandescent and neon midget flange base lamps operating from their normal supply voltages are offered. Lamps can be replaced easily and quickly from behind the panel.

DATA•PANEL also offers transistor controlled incandescent lamps that operate with current drain in logic lines as low as 100 microamps . . . transistor controlled neon lamps that operate from a signal swing as small as 2 volts (for example, lamp ON at +1 volt, OFF at -1 volt). These lamps are designed to function in solid state systems where low level signals are typically present. In these systems it is desirable to keep high voltages and currents normally required for lamp operation out of sensitive logic areas. Neon lamps, due to their inherent color output and low illumination level, restrict the visual versatility of DATA• PANEL and limit color selection to amber, red and orange.

Several types of digital display or readout devices can be accommo-dated behind the glass panel of DATA•PANEL. Transistorized readouts offered include TEC-LITE TSR Series Segmented Display (using incan-descent lamps) and TNR Series Digital Display (using a neon display tube). Projection display devices using incandescent lamps are also compatible with DATA•PANEL and may be transistor controlled through the use of TEC-LITE TPD Series Projection Display Drivers. All transis-tor-controlled readouts operate from low level decimal or coded input signals. All readouts are completely invisible on the panel when in the off condition.

Transistor Electronics Corporation developed, patented and is the world's largest manufacturer of self-contained transistorized indicators. This unequalled design, engineering and production knowledge is applied to the transistorized lamp control circuits used in DATA • PANEL.

HOW DATA•PANEL SAVES YOU MONEY—DATA•PANEL can be deliv-ered to you as a completely wired and tested display panel assembly that quickly mounts in place with standard hardware. All electrical connections can be brought out to a single connector, to common blocks or to individual taper pin receptacles.

While DATA • PANEL is built to your specific display requirements and offers many unique design advantages, its cost is usually less than groups of individual indicators mounted in your panel. DATA • PANEL eliminates the costs of indicator bodies, lenses and mounting hardware —provides substantial economies by placing many lamp control circuits on a single printed circuit board; by using common connections when-ever possible and employing a simplified lamp mounting technique. Not only is DATA • PANEL less expensive initially, but it saves you these time consuming steps and costs: time consuming steps and costs:

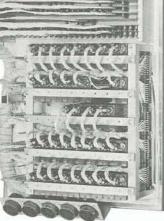
- 1. fabricating multi-hole panels to accurate tolerances
- 2. finishing the panel and engraving or anodizing legends.
- 3. installing individual indicators
- 4. making all of the connections to individual indicators-including commons (no wiring required if completely wired DATA. PANEL is ordered)
- 5. simplifies incoming inspection

Custom-built DATA•PANEL costs are kept at production-run levels because TEC-LITE engineers have developed mechanical production techniques and facilities that are adaptable to any DATA•PANEL order. Tooling, mechanical structure and component mounting techniques are standardized. Only charges for art preparation, photographic processes and tooling setup are unique to each order—and these charges are no more than the costs of panel fabrication and engraving, anodizing, hot stamping or silk screening processes used to label conventional panels.



DATA Modules present their messages in a vari-ety of sizes, shapes, col-ors and visual display options. They are invis-ible when off.

tion

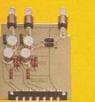


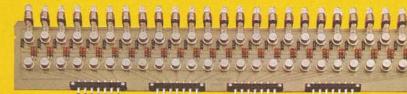
Transistor controlled digital readout (which can operate from coded input signals) mounts on the rear of the assembly and displays its message on the face of DATA PANEL.

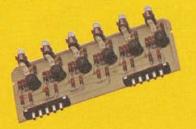
Lamp control circuitry is mounted on printed circuit boards locked in place and removed by releasing spring clips and pulling out from the rear of DATA• PANEL.

Taper pin receptacles provide a variety of hook-up options: di-rectly from the system; to common blocks; or to harness and connec-tors. With one of these tors. With any of these options the boards can be removed and dis-connected quickly.

Midget flange base lamps used on printed circuit boards are quickly replaced by re-moving lamp from its holder without tools.







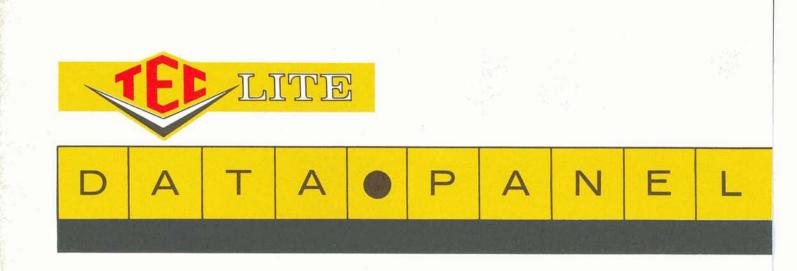
Printed circuit cards contain complete lamp control circuitry. Size varies with indication requirements Size

DATA•PANEL SIZE (maximum single unit)	Any practical size can be built. At extreme sizes limitations will be en- countered in glass handling and mounting. Large displays, with many lamps illuminated at one time, may require blower cooling.
BACK PANEL DIMENSIONS	Minimum dimension backpanel from the front surface of the DATA• PANEL is 1½" including lamp hardware, but without lamp control cir- cuitry or digital displays.
RECOMMENDED MINIMUM SIZE OF DATA•Module	Basic design is <sup>1</sup> / <sub>2</sub> " x <sup>1</sup> / <sub>2</sub> " square, however smaller sizes can be built to fit special requirements. No limit to maximum size.
SHAPES OF DATA•Module	Square, rectangular, triangular, diamond, round—almost any geometric pattern or combinations of patterns in any size exceeding the minimum area required for lamps can be duplicated. Customer requirements determine size, shape and position of DATA•Module within the DATA• PANEL.
INFORMATION DISPLAYED	Any number, series of numbers, letters, words or messages composed of series of words in any typeface can be displayed within DATA•Modules. Logotypes, trademarks and pictorial symbols such as generators, pumps, etc., can be duplicated. Messages may be in one line of any practical length or on several lines.
"OFF" APPEARANCE	When no indication is required the DATA•Module and its message is completely invisible behind the Graphic Gray DATA•PANEL. If desired for operator orientation certain messages or grid lines can be made visible, in color, at all times on the DATA•PANEL face.
"ON" ILLUMINATION AND COLOR	Vivid information display is achieved by illuminating the various DATA• Modules behind the legend areas. Page 4 shows the wide range of col- ored displays that can be achieved with DATA•PANEL. Standard colors for incandescent lamps are red, green, blue, yellow, orange and white. Other colors may be specified.
PANEL MATERIAL	Graphic Gray or clear glare-free glass. Other transparent materials in- cluding Plexiglas may be specified but scratch-resistance of material must be considered.
MOUNTING	DATA•PANEL can be installed as a complete, self-contained panel sec- tion on consoles or jn equipment. It can be mounted flush with adjacent surfaces or recessed below and at various angles to surrounding sur- faces. Rack mounting is also available.
PRINTED CIRCUIT BOARDS	Lamp control printed circuit boards contain the lamps and slide into position behind the DATA•PANEL with the lamps projecting into the DATA•Modules. Spring clips hold boards in place.
TERMINAL OPTIONS	Series "53" taper pin receptacles are standard. Other terminals may be specified on special order.
NON-TRANSISTOR CONTROLLED LAMPS	Midget flange base incandescent and neon lamps are used and can be selected to meet a wide range of supply voltages. See Lamp Specifica- tions Sheet.
TRANSISTOR-CONTROLLED INCANDESCENT LAMPS	High current drain typically encountered with incandescent lamps is solved by transistorized circuitry that switches lamps ON and OFF with low current level signals usually found in solid state systems. Midget flange base lamps can be selected to meet a variety of supply voltages and currents. See Lamp Specifications Sheet.
TRANSISTOR-CONTROLLED NEON LAMPS	High voltage problems inherent in neon lamps are confined to the DATA• PANEL through the use of transistorized lamp control circuitry. This enables the neon lamp to be operated from the low level logic lines fre- quently present in solid state designs. Low candlepower and color output of neon lamps limit display color choices to amber, red and orange. See Lamp Specifications Sheet for supply requirements.
LAMP REPLACEABILITY	All lamps, whether used in DATA•Modules or in digital readout devices, are easily replaceable from the rear of DATA•PANEL.
READOUT DEVICES	DATA•PANEL permits integral installation of readout devices including TEC-LITE Digital Readout with NIXIE® tube (Alpha-numeric neon display tubes may also be specified), TNR Series; Transistorized Segmented Readout, TSR Series; and projection units with TEC-LITE Transistorized Projection Display Drivers and decoders, TPD Series. All readouts mount behind the glass face of DATA•PANEL. See separate data sheets on readouts for signal and supply voltage requirements.
ELECTRICAL CONNECTIONS	All supply and signal voltages can be connected to DATA•PANEL by use of one or more connectors for fast accurate installation, or by taper pin receptacles.

0

MECHANICAL SPECIFICATIONS

ELECTRICAL SPECIFICATIONS









This new, ultra-modern facility was built specifically for the design and production of TEC-LITE Indicator Devices, Digital Readouts and precision electronic subassemblies. Here, DATA•PANEL was conceived and is now produced. Photos are: 1) view of 52,200 square foot fully climatized administrative offices and plant; 2) a production area with high level lighting and spacious, efficient layout; 3) TEC-LITE inspection area where specially built test instruments duplicate in-system electrical conditions.

102646294

## SWITCHES CUSTOM BUILT TO YOUR DESIGN COMPLEMENT DATA PANEL CONSOLES

79563 DATA CONTROLUNIT

> Console styling freedom need not be limited to information display. TEC-LITE DATA-Switches can be manufactured to your specific design and can offer a wide variety of electrical, mechanical and visual options. These industrial designer's sketches represent a few of the infinite configurations possible. Your design will determine styling for your application.

Transistor controlled or conventional indicators can be incorporated within, but isolated from the switch to combine control and indication functions while conserving space on consoles. Many switch contact forms and capacities can be provided.

7777







Drawings by Scharfenberg, Polivka and Logan, Industrial Design Consultants, Minneapolis, Minneso

COMPLETE CONSOLE STYLING SERVICE

If you wish to take full advantage of the design freedom offered by DATA • PANEL, but do not have industrial designers available, Transistor Electronics Corporation can provide complete console styling service. These

sketches represent some of the console designs that can be built around the highly versatile, dramatically colorful DATA®PANEL concept. Your letter requesting further information on console styling service will receive prompt attention.



### **Transistor Electronics Corporation**

Box 6191 • Minneapolis, Minnesota 55424 • Phone (612)-941-1100

Printed in U.S./



requirements and high reliability levels for today's sophisticated semiconductor systems. TEC specializes in this area and has designed several hundreds of custom-designed indicators for specific applications. While these units are custom designed, their cost and delivery schedule usually remains very close to standard Tec-Lite Indicators. TEC achieves this design versatility at minimum cost because its unique design and production facilities have been set specifically for this purpose. Basic product designs as well as custom designs utilize similar components.

A majority of the TEC engineering staff comes from the computer industry and are thoroughly versed in the needs of this industry.

**TEC** originated and developed the concept of transistorized indicators and has pioneered the development of a wide range of modern indicating devices—both conventional and transistorized. Units in TEC's basic line are electrically designed to cover the most commonly used signal and supply voltages encountered in equipment using indicators. Some units are specifically tailored to meet battery and aircraft supply voltages, for example. Others meet the more complex requirements encountered in the broad range of signal and supply voltages available in computer, data processing or control systems.

However, design engineers frequently need an indicator designed specifically to meet unique circuitry

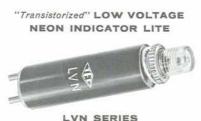
"Transistorized" DIGITAL READOUT Offers Optional Decoder Functions



SERIES

<sup>®</sup>Burroughs Corp.
<sup>®</sup>Polaroid Corp.

Compact readout using rectangular NIXIE®tubemounts on 1" centers. Self contained transistorized drivers control numeral display from signals as small as two volts. Circuitry options include binary to decimal or octal converters, counter and memory. Optional bezel contains Polaroid® filter to increase readability. Popular terminal types available. Size 1" w x 134" high, less than 3" deep.



Low voltage DC is stepped up internally to high voltage AC to fire both electrodes of the neon lamp. Provides a long life, low power drain neon operating from 3 to 24 VDC. Used where high voltage is not desired or available. May also be controlled with low signal voltage. Lite, 9/16'' in dia., mounts on 5%'' centers—projects 1%''behind panel.



Replaceable incandescent lamp indicator is internally switched on and off by signal currents as low as .3 ma. Ten models operate from signal and supply voltages most commonly used. Available in watertight version also. Standard replaceable midget flange base lamps available from jobbers. Mounts from the rear in 3%" holes on centers as close as 5%". Projects back 134".





#### MTL SERIES

"Transistorized" MINI-LITE INDICATOR Long life neon indicator is controlled from signals as small as two volts. Twenty basic models meet most signal and supply voltages commonly used. High voltages-to fire lamp-are confined to panel. Lamp and transistorized circuitry are contained in 9/16" dia. body that mounts on  $\frac{5}{8}$  centers. Body projects back  $1\frac{1}{8}$ ".



BUTTON-LITE (Transistorized) A transistor controlled neon lamp plus a momentary contact button switch are combined within the 9/16'' dia. body of this compact indicator. Operating from signals as small as two volts, 20 standard models, with A or B Form switch, fit most needs. Lites mount on 5%" centers—body projects 134" behind panel.



Five basic models offer unique variety in appearance, lens style and mounting methods. RDL-A and B Series use standard midget base neon and incandescent lamps, RDL-C, D, and E Series, incandescent only. Lens unscrews for fast lamp replacement. Solder plated terminals accept series "78" taper tab receptacles or solder connections.



RDL-A Series mounts from the rear in a  $\frac{3}{8}''$ hole on 9/16" centers. Body projects  $\frac{5}{8}''$  behind panel. Watertight version available.

RDL-B Series mounts from the front in a 15/32' hole on 11/16" centers. Body projects 27/32" be-hind panel. Watertight version offered.



RDL-C, D and E Series front mount in a 15/32" hole on 11/16" centers. Body projects 17/32" behind panel.



#### PRESS-TEST INDICATOR LITE

Mounting in 3/8" holes on 9/16" centers, this lite combines replaceable lamp and press-test feature in 1/2" dia. body. Standard midget flange base neon and incandescent lamps are tested independent of circuit indicator signals by pressing lens. Lamps available from jobbers. Gold-plated ter-minals accept series "78" taper tab recep-tacles or solder connections. Back panel projection 1-7/32".



## REPLACEABLE

RLA

SERIES

Permits continuous mounting-horizontally and vertically-of replaceable flange base neon or incandescent lamp indicators on 3/4", 1/2", 3/4" and 1" centers. Unlimited lengths and widths of display achieved with a combination of terminal strips and lamp sockets using standoffs or optional design that eliminates panel mounting screws. Projects 11/4" back of panel.



#### MDL SERIES

#### MINIATURE DISPLAY LITE

A variety of optional features . . . lens colors, styles, neon or incandescent lamps, internal resistor, body color, finishes and terminals . . . make this indicator extremely versa-tile. Body  $\frac{1}{2}$  dia. mounts in  $\frac{3}{8}$  hole on 9/16" centers. Rear projection 34"



FML SERIES FRONT MOUNTING LITE

Slip-in installation (no hardware required) of incandescent or neon lamp indicator is important when rear panel access is lim-ited. Insert lens to lock flexible nylon collet body in place. Lite is insulated from panel and can contain  $\frac{1}{4}$  w resistor. Front mounts in .375 hole on  $\frac{1}{2}$ " centers in  $\frac{1}{8}$ " panel. Projects 13/16" to rear.



#### MINIATURE CARTRIDGE LITE

One piece plastic lens-body contains neon or incandescent lamp. Square or round lens, internal series resistor, wire lead or .040 pin terminals offered. Lite clip mounts in .312 hole on 3/8" centers. Rear projection 1/2".



#### MBL SERIES MINIATURE BUTTON-LITE

### Combines neon or incandescent lamp indicator and independent switch in one unit to save panel space. Momentary contact switch (see MBS for life) offers A or B Forms. Internal lamp resistor optional. Body, $\frac{1}{2}$ " in dia., mounts in $\frac{3}{8}$ " hole on 9/16" centers—projects $\frac{7}{8}$ " back of panel.



#### MBS SERIES MINIATURE BUTTON SWITCH

Momentary contact push button switch offers A, B, or AB Form contacts. Life of gold plated wiping action contacts exceeds 500,000 operations at 100 ma. current rating. Body,  $\frac{1}{2}$ " in dia., mounts in  $\frac{3}{8}$ " hole on 9/16" centers—projects  $\frac{7}{8}$ " back of panel.



Compact unit (35%"W x 61/4"L x 31/2"H) is expressly designed to provide supply and bias voltages for TEC-LITE Transistorized Indicators and standard neon indicators. Drives several hundred lites from 105-130 VAC.

\*For Incandescent Only

1 - Translucent Red\* - Translucent Yellow 11 — Translucent Orange\* 7 - Clear LENS COLOR: 2 — Transparent Red 5 — Translucent Green\* 8 - Transparent White 12 - Transparent Green 3 — Transparent Amber 6-- Translucent Blue\* 9 - Translucent White 13 - Transparent Blue

# CUSTOM DESIGNED CLITE INDICATORS here...

## SPECIFICATIONS for NON-STANDARD\* TEC-LITE INDICATORS

COMPANY	DATE
DIVISION OR DEPT PHONE	EXT
ADDRESS	
CITY ZONE	. STATE
ENGINEER BUYER	
APPLICATION	MILITARY
	MILITARY COMMERCIAL

\*This is a variation of a standard ...... Series TEC-LITE

## ELECTRICAL SPECIFICATIONS

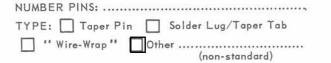
Supply Voltages Available <u>AC</u>
Bias Voltages Available
Signal Voltage Specify Polarity and : ON OFF
Signal Current Specify Tolerance : ON OFF
Input Impedance Ohms
LAMP TYPE: Neon
SWITCH FUNCTION (if applicable): Contacts Normally Open Other
Other electrical requirements

## MECHANICAL SPECIFICATIONS

	LENSES	Other Lens Style
COLOR: See Catalo	g — Specify standard colors for neon or incandesce	
or indicate	other non-standard color desired:	
COLOR:		
SHAPE: Flat Top Spherical	spherical not available in botton Lites	
이 것은 것은 것은 생활하는 것은 가슴을 다 있다.	GENDS: Up to 3 characters can be embossed on fl legends desired on prototype. See TEC-DATA Shee	
	uantityLegend; QuantityLegend uantityLegend; QuantityLegend	
	DIMENSIONAL DATA (See drawing at left)	
	에는 것 같아요. 또 한 것 같아요. 가지 않는 것 같아요. 것은 것 같아요. 것은 것은 것은 것은 것 같아요. 것은 것 같아요. 것 <mark>같아요. 것 같아요. 것</mark> 같이 가지 않는 것	Tooling setup for 1/16 inch to 1/8 inch and 9/64 to 3/16 inch panel thickness — others non-standard
		3/8 inch and 15/32 inch diameter hole accomodates standard TEC-LITES.
	MOUNTING HOLE CENTERS: inch NOTE: 5	5/8 inch centers standard for 3/8 inch mtg. hole; 11/16 inch centers standard for 15/32 inch mtg hole.
Indicate maximum a	cceptable	
back panel length.	(OVER)	



BODY - NUT	BOD	Y -	NL	JT
------------	-----	-----	----	----



FINI\$H:	Anodize	Other (non-standard)
COLOF	R: Black	Other

## ENVIRONMENTAL SPECIFICATIONS

Operating and Storage Temperature -40°C to +65°C. If other, specify
Other requirements (indicate shock, vibration, acceleration factors if applicable)

## MIL-FEDERAL SPECIFICATIONS

See Catalog — Specify any other required, but not listed in catalog ..... ..... .....

## SAMPLE and ORDERING INFORMATION

Number Samples Re	quired	Date Req'd
Prototype Quantity	Required	Date Req'd
Production Quantity	Required	Delivery Sched. Req'd
	Sample	based on pieces Send Quote to: Engineer 🔲 Buyer
Send Quotation On	Prototype	based on pieces Send Sample to: 🗌 Engineer 🔲 Buyer
	Production	based on pieces

Signed by .....

ISE THIS AREA FOR COMMENT	S AND SCHEMATICS		
			+



## etronics Corporation

TELEPHONE (612) 941-1100

BOX 6191 MINNEAPOLIS 24, MINN.

TELETYPE 612-292-4165

Printed in U.S.A.

## PRELIMINARY DESIGN SPECIFICATIONS SHEET

L

How to use this DESIGN SPECIFICATIONS SHEET:

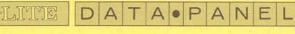
77

DATA • PANEL is uniquely flexible - - electrically, mechanically and visually - - therefore a variety of questions are asked in order that TEC-LITE DATA • PANEL engineers will have a clearer picture of your display requirements and so that accurate proposals can be made.

Please refer to the 8-page DATA • PANEL brochure when filling out this sheet.

COMPANY		DATE	
DIVISION OR DEPT.	PHONE	EXT	
ADDRESS		M/S	
CITY STATE		_ ZIP CODE	
ENGINEER BI	JYER		
APPLICATION			CIAI
PROTOTYPE QUANTITY REQUIRED	DATE	REQUIRED	CIAL
PRODUCTION QUANTITY REQUIRED			
SEND QUOTATION ON PROTOTYPE BASED ON PRODUCTION BASED ON	PIECES	SEND QUOTE TO	BUYER
PRODUCTION BASED ON	PIECES	SEND QUOTE TO	ENGINEER
* Select supply and signal voltages and currents fro TIONS'' Sheet enclosed. Enter these below or, if ot below. FOR NON-TRANSISTORIZED LAMPS:	om ''STANDARD EL her voltages or curre	ents are required sp	ICA- ecify
Supply Voltages Available: AC DC V±%;	%;	V±%;	V± %.
Can one side of circuit be used as common? YES			
Lamp Type: Incandescent; Neon NOTE: Neon Lan low candl		d due to inherent col	or output and
FOR TRANSISTOR CONTROLLED LAMPS:			
Supply Voltages Available: ACV±%;			
Bias Voltages Available:V ±%;V ±	%;V	± %;	V±%.
Signal Voltage Specify Polarity and ON OF OF	F		
Signal Current Specify Tolerance ON OF	F		
Minimum Input Impedance OHMS.			
Lamp Type: Incandescent; Neon NOTE: Neon La	imps not recommende	ed due to inherent co	olor output and

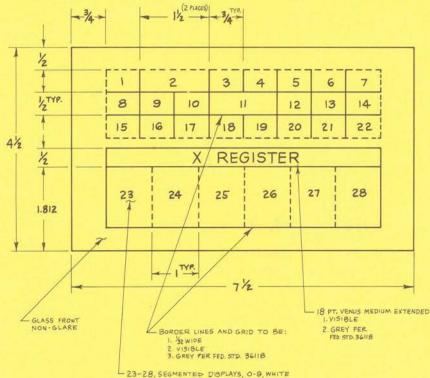
DIGITAL READOUT OPTIONS are described on Page 5 of this sheet.



The sample drawing below illustrates the information needed to know your panel layout requirements - both visually and mechanically. Draw and dimension your panel as you visualize it on the grid at right. Note that the minimum size of DATA • Modules (the light confining area behind the legend) is  $\frac{1}{2}$ "x $\frac{1}{2}$ ", but length and width may be increased to any practical size.

Itemize the content of each legend area (or DATA • Module) in the "Legend Tabulation Chart" provided below and as shown in the example immediately below.

Legends and background colors may be selected in a variety of OFF-ON combinations as shown on Page 4 of



## VISUAL DISPLAY SPECIFICATIONS

the DATA • PANEL Brochure. Specify the OFF-ON display appearance (not color) you desire by placing the number (1A, 4D, etc.) in the "Display Style" column. Colors available for incandescent lamps are red, green, blue, yellow, orange and white. (Neon lamps - amber, red, orange).

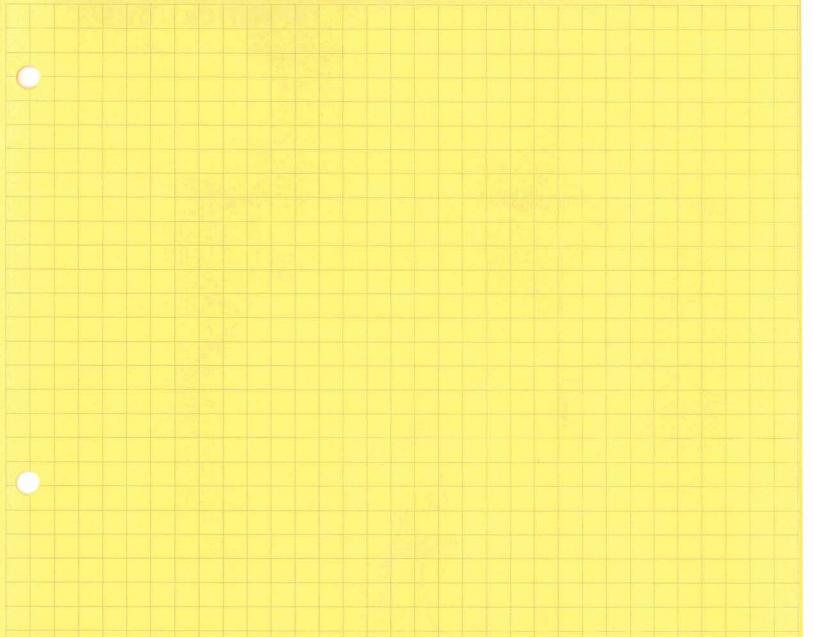
Refer to the DATA • PANEL Typeface chart to select type style and size (average character count per inch is given in order that you can determine type size).

**NOTE:** TEC-LITE DATA • PANEL engineers will determine the number of lamps required to properly illuminate legend areas.

DATA	LEGEND	DISPLAY STYLE	TYPE FACE AND PT. SIZE	LEGEND	BACKGRD. COLOR
I.	FAULTS	6F		WHITE	GRAPHIC
2	1/0 BUPFER	6F		WHITE	
3	CYCLE	6F	E	WHITE	
4	WRITE	6F	S	WHITE	
5	CONDITION	7G	μ.	RED	GRAPHIC
6	TAPE UNIT	95	DN	WHITE	RED
7	INDEX	9J	0	WHITE	AMBER
8	FAULT	6F	0	WHITE	GRAPHIC
9	READ	6F	2	WHITE	
10	LOAD	7G-	폰	GREEN	
11	SECTION	7G	S	RED	
12	STANDBY	7G	1722	AMBER	
13	ON	7G-	\$	GREEN	
14	CHANNEL !	6F	iu i	WHITE	
15	PECIMAL	GF	2	WHITE	
16	START	7G	5	GREEN	
17	STOP	7G	io i	RED	
18	LOW	7G	20	GREEN	
19	HIGH	76	-t	RED	
20	PARITY	7G	4	RED	
21	OFF	76-	100	RED	1.5
22	CHANNEL 2	6F	*	WHITE	GRAPHIC

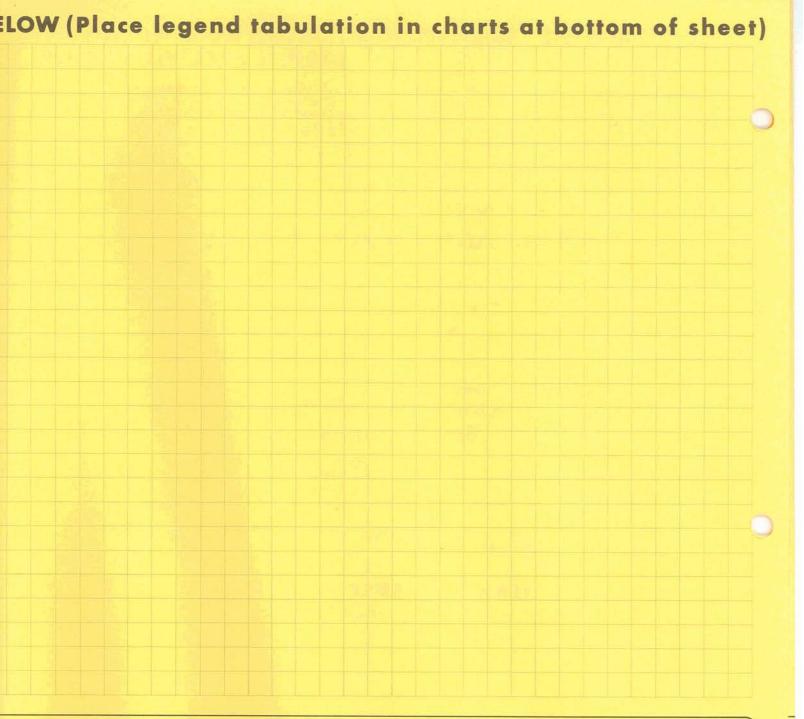
DATA Module	Legend	Display Style (Bro- chure pg.4)	Type Face and Pt. Size	Legend Color	Background Color	DATA Module	Legend	Display Style (Bro- chure pg.4)	Type Face and Pt. Size	Legend Color	Background Color





## **LIST LEGEND REQUIREMENTS HERE -**

Legend	Display Style (Bro- chure pg. 4)	Type Face and Pt. Size	Legend Color	Background Color	DATA Module	Legend	Display Style (Bro- chure pg. 4)	Type Face and Pt. Size	Legend Color	Background Color
		Legend Display Style (Bro- chure pg.4)	Legend Display Style (Bro- chure pg.4) Type Face and Pt. Size	Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size     Legend Color	Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size     Legend Color     Background Color       Image: Style (Bro- chure pg.4)     Image: Style (Bro- chure pg.4)     Image: Style (Bro- Color     Image: Style (Bro- Color     Image: Style (Bro- Color       Image: Style (Bro- chure pg.4)     Image: Style (Bro- chure pg.4)     Image: Style (Bro- Color     Image: Style (Bro- Color     Image: Style (Bro- Color       Image: Style (Bro- chure pg.4)     Image: Style (Bro- style (Bro- chure pg.4)     Image: Style (Bro- Color     Image: Style (Bro- Color     Image: Style (Bro- Color       Image: Style (Bro- chure pg.4)     Image: Style (Bro- style (Bro- chure pg.4)     Image: Style (Bro- color     Image: Style (Bro- color     Image: Style (Bro- color       Image: Style (Bro- chure pg.4)     Image: Style (Bro- style (Bro- chure pg.4)     Image: Style (Bro- color     Image: Style (Bro- color     Image: Style (Bro- color       Image: Style (Bro- style (Br	Legend       Display Style (Bro- chure pg.4)       Type Face and Pt. Size       Legend Color       Background Color       DATA Module	LegendDisplay Style (Bro- chure pg.4)Type Face and Pt. SizeBackground ColorDATA ModuleLegendImage: Style (Bro- chure pg.4)Image: SizeImage: Size <td< td=""><td>Legend       Display Style (Bro- chure pg.4)       Type Face and Pt. Size       Legend Color       Background Color       DATA Module       Legend Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- style (Bro- st</br></br></br></br></br></br></br></td><td>Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size     Legend Color     DATA Module     Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size       Image: Style (Bro- chure pg.4)     I</td><td>Legend Style (Bro- and Legend Dackground DATA Legend Style (Bro- and Legend</td></td<>	Legend       Display Style (Bro- chure pg.4)       Type Face and Pt. Size       Legend Color       Background Color       DATA Module       Legend Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)         Image: Style (Bro- chure pg.4)       Image: Style (Bro- chure pg.4)       Image: Style (Bro- 	Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size     Legend Color     DATA Module     Legend     Display Style (Bro- chure pg.4)     Type Face and Pt. Size       Image: Style (Bro- chure pg.4)     I	Legend Style (Bro- and Legend Dackground DATA Legend Style (Bro- and Legend



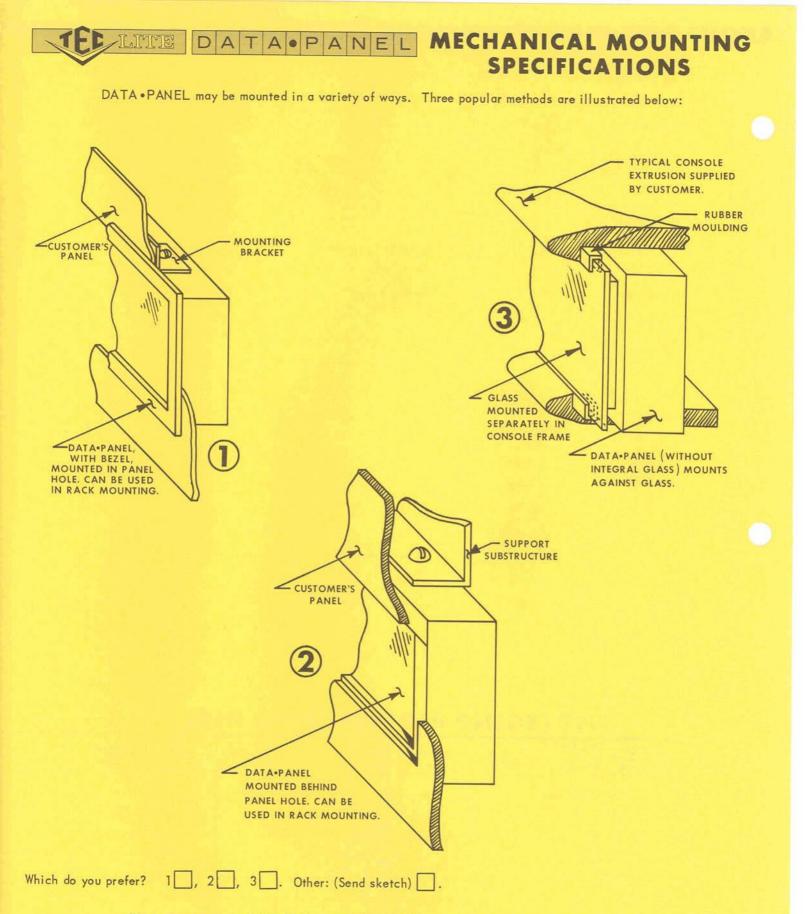
			and the start of the			A					)
TA lul e	Legend	Display Style (Bro- chure pg. 4)	Type Face and Pt. Size	Legend Color	Background Color	DATA Module	Legend	Display Style (Bro- chure pg. 4)	Type Face and Pt. Size	Legend Color	Back ground Color
	and the second										

TECLITE DATA PANEL DIGITAL READOUT DESIGN SPECIFICATIONS
Segmented, neon display tube or projection type readouts (with or without self-contained transistor-control and decoder circuitry) can be mounted behind the glass panel of DATA• PANEL. Select readouts and their voltages and currents from "STANDARD ELECTRICAL SPECIFICATIONS" Sheet enclosed. Enter selected voltages and currents below, or if other voltages or currents are required, specify below.
READOUT TYPE PREFERRED
Segmented Neon Display Tube Projection * *IEE 10000 or 120000 Series (Specify)
SIGNAL AND SUPPLY VOLTAGES
Supply Voltages Available         Indicate         V±         %;         W±         %;
Bias Voltages Available V± %;V±%;V±%;V±%;V±%.
Signal Voltage         Specify Polarity and Tolerance or Range         ON or "1"         OFF or "0"
Signal Current Specify Tolerance ON or "1"OFF or "0"
Minimum Input Impedance OHMS.
List desired character sequence (0 through 9, etc.) for Readouts as part of your panel layout sketch.
DECODER OPTIONS
Signal Logic MODE: Type of Input
Decimal to Decimal
Binary to Decimal       Binary to Decimal     8 Wire     4 Wire (Single Ended)       Binary to Octal     6 Wire     3 Wire (Single Ended)
Other input codes such as 1, 2, 4, 2; 1, 2, 2, 4; XS-3; Gray (cyclic); XS-3 Gray, etc., can be
accommodated on special order. Describe
MECHANICAL SPECIFICATIONS
(Use these dimensions to plan your DATA • PANEL layout)
TEC-LITE TSR Series     TEC-LITE TNR Series       Segmented Readout     Digital Readout
$1.275 1'' \qquad 2'' WITH  DRIVER  -1'' \rightarrow -1$
Projection Display with TEC-LITE TPD Series Projection Display Driver.
$\begin{array}{c c} \uparrow \\ \uparrow \\ \downarrow \\ \downarrow \\ \hline \end{array} \end{array} \begin{array}{c c} 2^{5/_{6}} \\ \downarrow \\ \downarrow \\ \hline \end{array} \end{array} \begin{array}{c c} \uparrow \\ 5'_{6} \\ \downarrow \\ \hline \end{array} \begin{array}{c c} \uparrow \\ 1^{3/_{6}} \\ \downarrow \\ \hline \\ \hline \end{array} \end{array}$

- 1% ---- 10000 Series

+

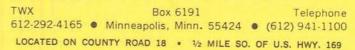
120000 Series



Please contact your TEC-REP or TEC directly if you require application assistance.

INDICATING DEVICES

## **Transistor Electronics Corporation**



## **TYPEFACE SPECIFICATIONS CHART**

Virtually any type face can be specified for legend areas in DATA • PANEL. The type faces shown here are of a block or sans-serif style which have proved very legible in computer display applications. Height and average character count per inch are provided for design information. Type sizes both larger and smaller than those shown can be provided.

### NEWS GOTHIC CONDENSED

10 pt. DATA • PANEL (.100 high. Average 12 capital letters per inch.)

12 pt. DATA • PANEL (.120 high. Average 10 capital letters per inch.)

14 pt. DATA • PANEL (.140 high. Average 8 capital letters per inch.)

18 pt. DATA • PANEL (.182 high. Average 6 capital letters per inch.)

24 pt. DATA • PANEL (.245 high. Average 5 capital letters per inch.)

### NEWS GOTHIC BOLD CONDENSED

10 pt. DATA • PANEL (.100 high. Average 12 capital letters per inch.)

12 pt. DATA • PANEL (.120 high. Average 10 capital letters per inch.)

14 pt. **DATA • PANEL** (.140 high. Average 8 capital letters per inch.)

18 pt. DATA • PANEL (.182 high. Average 6 capital letters per inch.)

24 pt. **DATA • PANEL** (.245 high. Average 5 capital letters per inch.)

NEWS GOTHIC ITALIC and **NEWS GOTHIC BOLD ITALIC** are also available in the point sizes illustrated above.

TRADE GOTHIC EXTENDED is a typical type face used for identifying Registers, Addresses, etc., and is available in all point sizes.

Dozens of other type faces are suitable for DATA • PANEL legends. Your TEC-Rep has samples of these type faces, or write directly to:



### **Transistor Electronics Corporation**

 TWX
 Box 6191
 Telephone

 612-292-4165
 Minneapolis, Minn. 55424
 (612) 941-1100

 LOCATED ON COUNTY ROAD 18
 ½ MILE SO. OF U.S. HWY. 169

## **STANDARD ELECTRICAL SPECIFICATIONS**

Indicator and Digital Readout supply and signal voltages listed in this sheet are typical and are generally compatible with those present in solid state system designs.

Variations in supply voltages, signal levels or signal swing can be easily accomodated, however, and should be requested if the standard electrical specifications listed do not meet your requirements.

### **INCANDESCENT LAMP SUPPLY VOLTAGES**

Incandescent indicators - non-transistorized and transistor controlled - used in DATA• PANEL and TSR Series Transistorized Segmented Readouts require midget flange base lamps. Projection display readouts require either midget flange base or miniature bayonet base lamps depending upon model. Dual filament lamps or two-lamp installation can be provided for fail safe operation.

Midget Flange Base (S.C. Midg. Flg.)

 1248.	A452			
LAMP TYPE	SUPPLY VOLTS	CURRENT RATING Amps.	MFGR'S APPROX. C.P. RTG.	AVER. LIFE (hrs.) <sup>1</sup>
331	1.35	.06	.006	500
338	2.7	.06	.04	500
345	6.0	.04	.04	1000
3284	6.0	.20	.34 <sup>3</sup>	1000
380	6.3	.04	.02	50,000
350	6.3	.15	N.A.	3000
3494	6.3	.20	.55	3000
381	6.3	.20	.40	50,000
344	10.0	.014	.002	5000+
367	10.0	.04	N.A.	5000+
3304	14.0	.08	.5	750
382	14.0	.08	.30	50,000
370	18.0	.04	.15	1000
327 4	28.0	.04	N.A.	1000

LAMP TYPE	SUPPLY VOLTS	CURRENT RATING Amps.	MFGR'S APPROX. C.P. RTG.	AVER. LIFE (hrs.)	
44	6.3	.25	N.A.	3000	
47	6.3	.15	N.A.	3000	
1815	14.0	.20	1.4	3000	
1813	14.4	.10	.86	1000	
1819	28.0	.04	.34	1000	
1820	28.0	.10	1.6	1000	
1829	28.0	07	11	1000	

Miniature Bayonet Base (S.C. Min. Bay.)<sup>2</sup>

<sup>1</sup>Operating incandescent lamps 5% to 10% below rated voltage will generally increase life 200% to 400%.

<sup>2</sup>Used in IEE 10000 Series Projection Displays.

<sup>3</sup>Candlepower at 5 volts.

<sup>4</sup>Recommended for IEE 120000 Series Projection Displays.

Supply Polarity: Non-Transistorized may be AC or DC; Transistor Controlled must be DC, + or -.

### TYPICAL SIGNAL VOLTAGES FOR TRANSISTOR CONTROLLED INCANDESCENT LAMPS USED IN INDICATORS AND DIGITAL READOUTS

### For Positive Supply

- 1) ON: +4 to +15 volts OFF: +.5 to -10 volts
- 3) ON: -.5 to +10 volts OFF: -4 to -10 volts

### For Negative Supply

 2) ON: -4 to -15 volts OFF: -.5 to +10 volts
 4) ON: +.5 to -10 volts OFF: +4 to +10 volts

Nominal Input Impedance is 1000 ohms or more

### FOR CODED INPUT (B.C.D.)

Use any ON-OFF signal pair above for logic "1" and logic "0" with + or - supply.

Example: Signal pair 2, above, used with + supply results in:

-4 to -15 volts = logic "1" -.5 to +10 volts = logic "0" or -4 to -15 volts = logic "0" -.5 to +10 volts = logic "1"

## SUPPLY VOLTAGES (Non-Transistorized)

NEON LAMP

Neon lamp indicators used in DATA • PANEL require replaceable midget flange base neon lamps (NE-2 type). Note: Use of neon lamps in DATA • PANEL should be restricted to those applications where the neon color is specifically desired. If used, restrict color selections to amber, red and orange. Other colors should be avoided due to the neon's low candlepower and inherent color output.

65VAC, or greater supply voltage.

85VDC, or greater supply voltage.



### TYPICAL TRANSISTOR CONTROLLED NEON LAMP SUPPLY VOLTAGES

 $-100 \pm 10$  volts,  $+100 \pm 10$  volts for neon lamp indicator circuits.

+170 to +190 volts for TNR Series Readouts with neon digital display tube.\*

\*NOTE: To avoid separate power supplies when TNR Series Readouts are used in DATA•PANEL, +170 to +190 VDC may be used to supply nontransistorized or transistor controlled lamps.

## DIGITAL READOUT DEVICES FOR

## STANDARD ELECTRICAL SPECIFICATIONS

### TYPICAL SIGNAL VOLTAGES FOR TRANSISTOR CONTROLLED NEON LAMPS AND NEON DIGITAL DISPLAY TUBES

ON: +4 to +10 volts OFF: +.5 to -3 volts

ON: +.5 to -3 volts OFF: +4 to +10 volts ON: -4 to -6 volts OFF: -.5 to +6 volts ON: -.5 to +6 volts

OFF: -4 to -6 volts

Nominal input impedance is 1000 ohms or more.

Any of these signal pairs may be used as Binary "1" and "0".

Three basic types of readout devices can be used behind the glass face of DATA • PANEL in conjunction with information display. Permanently visible borders or grid lines can be provided around readout areas as shown in the illustration on page 3 of the DATA • PANEL brochure.

### Projection Readouts with TEC-LITE TPD Series Transistorized Projection Drivers

Incandescent lamps of 10000 and 120000 Series projection readouts are controlled from low level logic lines by TPD Series transistorized driver-decoder modules mounted on the rear of the readout. Complete decoder functions are available.

### TEC-LITE TSR Series Transistorized Segmented Readout

Incandescent lamps, transistor controlled from low level signals, are used in this completely self-contained display. Full input signal decoder functions are available.



This compact unit provides decimal readout from decimal or binary coded decimal input signals of low level. Elements of the rectangular neon display tube are controlled by internal transistorized circuitry. All decoder functions are offered.

> For specific technical details on any of these digital readout devices see your TEC-LITE Indicator Devices catalog, contact your TEC-Rep, or write directly to:



### **Transistor Electronics Corporation**

 TWX
 Box 6191
 Telephone

 612-292-4165
 Minneapolis, Minn. 55424
 (612) 941-1100

 LOCATED ON COUNTY ROAD 18
 ½ MILE SO. OF U.S. HWY. 169