

J. Demitt = Componenta Talk Aug 25, '58

Definition: - thing which ~~the~~ computer cannot do ~~with~~ without -  
- not just a resistor, etc.

Corporate policy on components: IBM's business is systems not components.

(1) Research: which might be applicable in machines. Competitive advantage.  
- patents, etc. Explicit new techniques (real research.)

(2) Engineering: on crucial parts only. - to get look at ultimate forms.  
- get near of ultimate costs.  
- to get wise procurement policies - select vendors  
- perhaps set up manufacturing if necessary

(3) Vendors: cooperative development (eg. T.I.), lead time, etc.

Transistors - Bot Slide NPN, PNP fast drifts, alloys, core drivers  
Diodes  
printed cards - plastic base printed.  
magnetic cores.

alloy Tr. - fixed design - mostly production costs near - handling main cost,  
cost \$ 2.50 - \$ 3.00 IBM dollars @ each,  
- developed so could be done with one firing  
- also leads done at ~~the~~ same time.

Failure Rate .02 % per thousand hours (only 9 Rose failed in 608)  
6  $\frac{2}{3}$  are 'intermittent' contacts - should be fixed.  
3 leaking cans " " "

Quality control: - hard to test for such small rates.

- test extremes at extreme range - study rates of change

quality saves money not costs money,

remove variations, etc.

Fast Drift Transistors: in plant

- a gradation of doping  $1000/1$  in  $.0001''$  between emitter & collector.

2 surfaces to treat.

PNP is easy to make due

NPN has been a problem

- emitter size 6 mils, - hard to make mechanically reliable.

- some deterioration.

- should be as reliable as alloys eventually.

Drift Core Drivers: in model shop

NPN now, may switch to PNP

all big parts - temperature problems

- will burn out if half selected

are looking at silicon transistors, - slower <sup>but</sup> ~~fast~~ hotter

Thyatron types

{ point contact  
- have been set aside { gold bonded

4 regions (PNPN)

hard to handle pass.

now making on junction model - much better.

also controllable bi-stable device is being studied.

{ half has speed of drift  
half has " " alloys.

Mos Wane Logic: - high cost amplifiers are problem.

can use a junction d. do

present generation - still individual components assembled

- later :
- more function in one step - more printed circuits
  - many devices on one piece - step along shifters, etc.
  - multiplexing, to control more things at once

Electro luminescence patches: printable but slow,

- input not elastically connected,

Ferrites: Phil Fox (second largest user)

costs have been ~~cut~~ beat down 21¢ per tested core.

much less than we can buy them. using costs 1 1/2¢ more.

4 systems ~~are~~ have been released.

- wide range of speeds & currents, - a trade off: (speed, current, temperature)

Ferrite switch cores: - an automatic winding system.

cores with multi-stable elements 3 way logic

may be able to go to 18 mil inside dia. (30 mil now)

Plated Nickel Iron alloys:

8 to 12  $\mu$ s cycle.

- approximate medium speed memories.

(Research is working on high speed effort)

plate cores around printed wires -

Manganese-Bismuth: - a compact array - optical read out - good for read only

Large buffers: ~1000 words - might be better to use memory techniques

alloy Transistors - both electrodes are high voltage - can use resistance  
logic.

drift transistors - emitter is low voltage.

at present: speed  $\sim \frac{1}{(Dca)^2}$   $\approx$  emitter dot

may be able to get speed without small dots - not yet,

Cost: eventually same as alloy - presently much more.

Western Electric drift tr. - concentric design

- @ 1.0 mps switching - circuits to use it?